# Check valves

Direct and pilot operated check valve functions for applications up to 350 bar (5000 psi) and 227 L/min (60 USgpm)

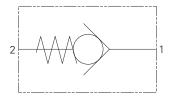




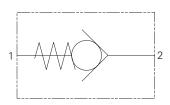
# Check valves

CHECK VALVES	G-4	4CKD90 - CHECK VALVE	G-46
FPR - CHECK VALVE	G-8	4CK1 20 - CHECK VALVE	G-48
3CA20 - CHECK VALVE	G-10	4CK300 - CHECK VALVE	G-50
CV3-4 - CHECK VALVE	G-12	4CK SERIES - CHECK VALVE	G-52
CV3-8 - CHECK VALVE	G-14	4SK30 - CHECK VALVE	G-54
CV3-10/CV13-10 - CHECK VALVE	G-16	4SK90 - CHECK VALVE	G-56
CV16-10 - CHECK VALVE	G-18	4SK1 40 SERIES - CHECK VALVE	G-58
CV11-12 - CHECK VALVE	G-20	DPC2-8 - CHECK VALVE	G-60
CV1-16/CV11-16 - CHECK VALVE	G-22	4CKKT - CHECK VALVE	G-62
CV2-20 - CHECK VALVE	G-24	4KD25 - CHECK VALVE	G-64
3CA300 - CHECK VALVE		5CK30 - CHECK VALVE	G-66
CV6-4 - CHECK VALVE	G-28	5CK1 20 - CHECK VALVE	G-68
CV6-10 - CHECK VALVE	G-30	5CK300 - CHECK VALVE	G-70
RCV3-10 - CHECK VALVE	G-32	1SH10 - SHUTTLE VALVE	G-72
CV6-16 - CHECK VALVE	G-34	1SH60 - SHUTTLE VALVE	G-74
RCV3-10 - CHECK VALVE	G-36	DSV1-10 - SHUTTLE VALVE	G-76
SPC2-8 - CHECK VALVE	G-38	DSV2-4 - SHUTTLE VALVE	G-78
SPC2-10 - CHECK VALVE	G-40	DSV2-8 - SHUTTLE VALVE	G-80
4CK30 - CHECK VALVE	G-42	DSV3 ** B - SHUTTLE VALVE	G-82
4CK90 - CHECK VALVE	G-44		

# **Functional symbol**

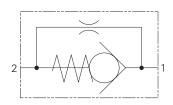


Model	Cavity	Flow rating	Typical pressure	Page
Check valve, direct		L/min (USgpm)	bar (psi)	
FPR1/4	Inline	12 (3)	350 (5000)	G-8
FPR3/8	Inline	30 (8)	350 (5000)	G-8
FPR1/2	Inline	45 (12)	350 (5000)	G-8
FPR3/4	Inline	85 (22)	300 (4300)	G-8
FPR1	Inline	140 (37)	250 (3600)	G-8
FPR11/4	Inline	220 (58)	250 (3600)	G-8
FPR11/2	Inline	310 (82)	210 (3000)	G-8
3CA20	A879	40 (10)	350 (5000)	G-10
CV3-4	C-4-2	7.6 (2)	350 (5000)	G-12
CV3-8	C-8-2	30 (8)	350 (5000)	G-14
CV3-10	C-10-2	76 (20)	210 (3000)	G-16
CV13-10	C-10-2	76 (20)	350 (5000)	G-16
CV11-12	C-12-2 (u)	114 (30)	350 (5000)	G-20
CV1-16	C-16-2	151 (40)	210 (3000)	G-22
CV11-16	C-16-2	151 (40)	350 (5000)	G-22
CV2-20	C-20-2	227 (60)	210 (3000)	G-24
3CA300	C-20-2	300 (80)	350 (5000)	G-26

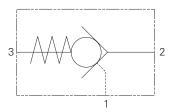


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Model	Cavity	Flow rating	Typical pressure	Page
Check valve, direct		L/min (USgpm)	bar (psi)	
CV16-10	C-10-2	76 (20)	350 (5000)	G-30

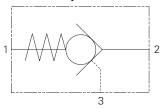


Model	Cavity	Flow rating	Typical pressure	Page
Check valve, with bypass orifice		L/min (USgpm)	bar (psi)	
CV6-4	C-4-2	7.5 (2)	350 (5000)	G-28
CV6-10	C-10-2	76 (20)	350 (5000)	G-30
CV6-16	C-16-2	151 (40)	210 (3000)	G-34

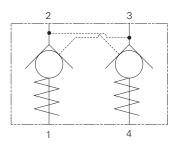


Model	Cavity	Flow rating	Typical pressure	Page
Check valve, pilot-to-open		L/min (USgpm)	bar (psi)	
SPC2-8	C-8-3	19 (5)	240 (3500)	G-38
SPC2-10	C-10-3	23 (6)	240 (3500)	G-40

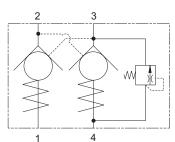
# **Functional symbol**



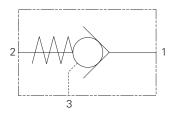
Model	Cavity	Flow rating	Typical pressure	Page
Check valve, pilot-to-open		L/min (USgpm)	bar (psi)	
4CK30	A6610	30 (8)	350 (5000)	G-42
4CK90	A12336	90 (24)	350 (5000)	G-44
4CKD90	A12336	90 (24)	420 (6000)	G-46
4CK120	A877	120 (32)	350 (5000)	G-48
4CK300	A6935	300 (80)	350 (5000)	G-50
4SK30	A20090-T11A	30 (8)	350 (5000)	G-54
4SK90	A20092-T2A	90 (24)	350 (5000)	G-56
4SK140	A20094-T17A	140 (37)	350 (5000)	G-58
4KD25	Inline	25 (6)	700 (10000)	G-64



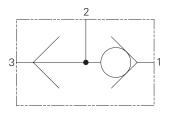
Model	Cavity	Flow rating	Typical pressure	Page
Dual pilot checks		L/min (USgpm)	bar (psi)	
DPC2-8	C-8-4	19 (5)	240 (3500)	G-60



Model	Cavity	Flow rating	Typical pressure	Page
Dual pilot checks with thermal relief		L/min (USgpm)	bar (psi)	
4CKKT50	A12744	25 (6.6)	300 (4350)	G-62



Model	Cavity	Flow rating	Typical pressure	Page
Check valve, pilot-to-close		L/min (USgpm)	bar (psi)	
5CK30	A6610	30 (8)	350 (5000)	G-66
5CK120	A877	120 (32)	350 (5000)	G-68
5CK300	A6935	250 (65)	350 (5000)	G-70



Model	Cavity	Flow rating	Typical pressure	Page
Shuttle		L/min (USgpm)	bar (psi)	
1SH10	A16927	20 (5)	350 (5000)	G-72
1SH60	C-I-M18-3	50 (13)	350 (5000)	G-74
DSV1-10	C-10-3	23 (6)	210 (3000)	G-76
DSV2-4	C-4-3	3 (.75)	240 (3500)	G-78
DSV2-8	C-8-3	23 (6)	240 (3500)	G-80
DSV3-XX-B	Inline	170 (45)	350 (5000)	G-82

# Check valves

#### Section overview

This section gives basic specifications for the full line of Eaton screw-in cartridge check valves. Its purpose is to provide a quick, convenient reference tool when choosing Vickers cartridge valves or designing a system using these components.

Eaton's Integrated Hydraulics range of direct and pilot operated check valves provides the hydraulic circuit designer with a wide selection of cartridge and in-line products.

Two pressure ratings are shown for all products featured in this catalog. The typical application pressure rating is the maximum recommended operating pressure for the valve in a given system. The fatigue pressure rating is the pressure for the valve to be free for infinite life from metal fatigue.

All poppet type check valve cartridges have hardened and ground poppets and sharpedged ground steel seats. This provides an excellent product that is dirt-tolerant, has reliable seating, and is suitable for fast cycling with long life.

# Direct operated check valves

Cartridges fit into industry standard cavities and may be supplied for installation in manifolds, or be provided in standard housings having SAE or BSPP ports suitable for in-line mounting.

A wide selection of cracking pressures is available from 0,21 to 20,7 bar (3 to 300 psi). Thus the opportunity exists to use the valves not only as conventional check but also as low pressure relief valves.

#### Pilot operated check valves

These valves are used for:

- · Position load locking
- · As an alternative to

counterbalance valves where neither the overrunning loads or release speed are factors in the application.

The high pressure 4CK\*\* series pilot-to-open check valves complement the 1CE series counterbalance cartridges and are physically interchangeable with them.

The 4CK\*\*s provide a low cost Alternative to load control when the dynamics of neither overrunning loads nor load release speed are factors to be considered in the design of the hydraulic circuit for the load to be controlled.

The pilot-to-open valves positively lock a load from port 1 to port 2 until pilot pressure applied to port 3 is sufficient to unseat the valve. This then permits flow from port 1 to port 2.

The 4CK\*\* covers flow up to 300 L/min (80USgpm). These POC valves are suitable for use in a broad range of load control applications with typical system operating pressures up to 350 bar (5000 psi).

#### **Features and benefits**

- Products in this catalog have been fatigue tested for one million cycles at 132% of rated pressure.
- Simple load holding device. Low cost alternative to more complex solutions when overrunning loads are not present and / or control of load release speed is not required.
- Provides high operational efficiency and low spring settings.
- Valves are offered with a wide variety of standard housings with SAE and BSPP port options in the following configurations:
  - In-line single
  - In-line dual
  - SAE, 4-bolt, code 61
  - Close coupled, nipple mounted
  - Gasket mounted single
  - Gasket mounted dual

#### The Eaton range of direct and pilot operated check valves provides the hydraulic circuit designer with a wide selection of cartridge and in-line products.

- Unique design provides compact package and low pressure drops that match or exceed current market expectations and provide for excellent repeatability and stability.
- 3:1 pilot ratio satisfies simple load holding application requirements, while providing smooth operation and longer operating life.

#### Single pilot check

Also offered are SPC2-8 and SPC2-10 single pilot check valves with pressures to 240 bar (3500 psi) and flows to 23 L/min (6 USgpm). These valves operate similar to the 4CK\*\* Series product but offer an opposite flow path which offers the designer a choice of pilot operated check valve when laying out a custom manifold for ease of design and fit the C10-2 cavity.

#### **Supporting products**

Integrated Hydraulics screw in cartridge valves are available in a wide range of mounting configurations and porting options to provide flexibility in developing circuits.

Housings are available in either aluminum 210 bar (3000 psi) or steel 350 bar (5000 psi) configurations. All are available with a choice of BSPP (ISO-0228/1) or SAE style ports.











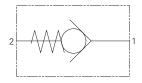




Industry leading vane, piston, gear and geroter pumps and motors from Vickers®, Eaton®, Char-Lynn® and Hydrokraft® offer you hydraulic power components that are built tough for demanding industrial applications – because uptime is critical in your busy world.

For more information, visit http://www.eaton.com/hydraulics/ait

Guided poppet line mounted Up to 310 L/min (82 USgpm) • 350 bar (5000 psi)



#### Operation

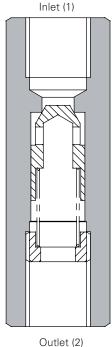
These are in line check valves. Free flow is allowed from port 1 to port 2 when the inlet pressure rises higher than the crack pressure.

Flow is prevented between port 2 and port 1 by the poppet resting on the seat within the body.

#### **Features**

All steel construction with hardened and precision ground poppet gives excellent flow capability and shut-off characteristics with good tolerance to particle (dirt) contaminated fluid.

#### Sectional view



#### **Description**

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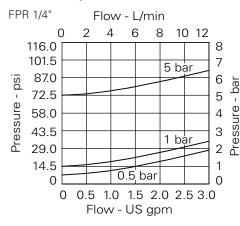
A range of line mounted valves for convenient installation into hydraulic circuits. Valves allow flow at a low pressure drop (from 0.5 bar, 7 psi) in the free flow direction and prevent flow in the reverse direction. The range extends from 1/4" BSP to 1 1/2" BSP (12 liters/min 3 US GPM to 310 min/min, 82 US GPM) nominal flow with cracking pressures from 0.5 to 5 bar (7 to 72.5 psi).

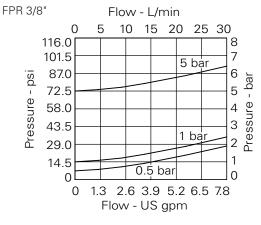
#### Performance data

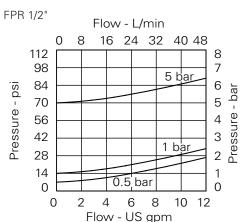
#### **Ratings and specifications**

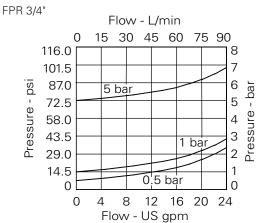
Figures based on: Oil Temp = 40° (	C Viscosity = 32 cS	t (150 SUS)		
Rated flow			3′	10 L/min (82 USgpm)
Valve material Working parts hardened and groun External surfaces zince				
Mounting position				Line mounted
Weight	FPR 1/4" FPR 3/8" FPR 1/2" FPR 3/4"	0.11 kg (0.24 lbs) 0.19 kg (0.42 lbs) 0.25 kg (0.55 lbs) 0.50 kg (1.10 lbs)	FPR 1" FPR 1 1/4" FPR 1 1/2"	0.89 kg (1.95 lbs) 1.75 kg (3.85 lbs) 2.10 kg (4.63 lbs)
Recommended filtration level			BS5540/4 Class 18/13	(25 micron nominal)
Operating temp			-30°C to +90	°C (-22°C to +194°F)
Nominal viscosity range				5 to 500 cSt

#### Pressure drop









#### Model code

FPR \*\* - 0.5

#### 1 Basic code

FPR1/4 - Inline valve
FPR3/8 - Inline valve
FPR3/4 - Inline valve
FPR1 - Inline valve
FPR11/4 - Inline valve
FPR11/2 - Inline valve

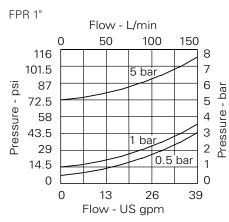
#### 2 Cracking pressure

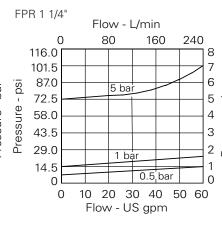
**0.5** - 0.5 bar (standard)

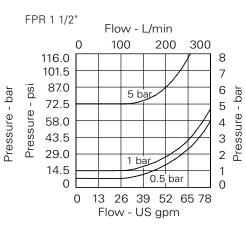
**1.0** - 1.0 bar (FPR1/4, 3/8, 1/2, 3/4 Only) **2.5** - 2.5 bar

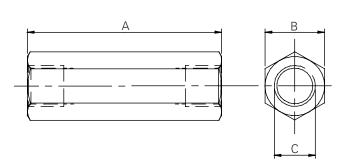
**2.5** - 2.5 bar **5.0** - 5.0 bar **10.0** - 10.0 bar

#### Pressure drop



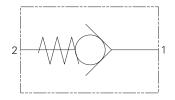






Basic code	Flow rate	Pressure	Α	В	С
FPR 1/4	12 L/min (3 USgpm)	350 bar (5000 psi)	62	19	1/4" BSP
FPR 3/8	30 L/min (8 USgpm)	350 bar (5000 psi)	68	24	3/8" BSP
FPR 1/2	45 L/min (12 USgpm)	350 bar (5000 psi)	78	27	1/2" BSP
FPR 3/4	85 L/min (22 USgpm)	300 bar (4300 psi)	88	36	3/4" BSP
FPR 1	140 L/min (37 USgpm)	250 bar (3600 psi)	112	46	1" BSP
FPR 1 1/4	220 L/min (58 USgpm)	250 bar (3600 psi)	142	55	1 1/4" BSP
FPR 1 1/2	310 L/min (82 USgpm)	210 bar (3000 psi)	155	60	1 1/2" BSP

Direct acting, ball type 40 L/min (10 USgpm) • 350 bar (5000 psi)



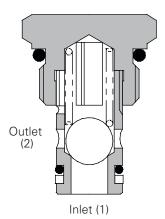
#### Operation

The valve remains closed until the spring bias is reached at port 1 at which time the poppet lifts of the seat and allows flow from port 1 to port 2. in the other direction the valve is closed.

#### **Features**

Cartridge design with machined seats and precision ground balls gives excellent flow reseat characteristics. Installation into the 2-port 7/8" UNF cavity gives easy fitment and serviceability.

#### **Sectional view**



#### **Description**

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These cartridge check valves allow flow at a low pressure drop, with cracking pressure from 0.5 to 7 bar (7 to 100 psi) in the free flow direction and close to prevent flow in the reverse direction.

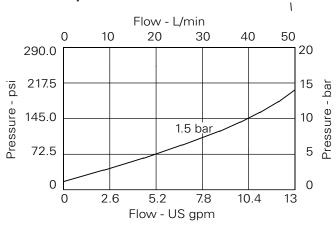
They fit into simply machined cavities and are therefore ideal for installation into custom designed Hydraulic Integrated Circuits, manifold blocks and other hydraulic equipment.

#### Performance data

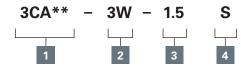
Ratings and specifications	
Figures based on oil temperature of 40° C and viscosity of	32 cSt (150 SUS)
Rated flow	40 L/min (10 USgpm
Maximum pressure	350 bar (5000 psi)
Cracking pressures	0.5 bar (7 psi) 1.5 bar (22 psi) 3.5 bar (50 psi) 7.0 bar (100 psi)
Cartridge material	All steel construction. External parts electroless zinc plated.
Standard housing material	Standard aluminum (up to 210 bar). Add suffix "377" for steel option.
Mounting position	Unrestricted
Cavity number	A879 (See Section M)
Torque cartridge into cavity	45 Nm (33 lbs. ft.)
Weight	0.05 kg (0.11 lbs.)
Seal kit number	SK396 (Nitrile), SK396V (Viton®)
Recommended filtration level	BS5540/4 Class 18/3 (25 micron nominal)
Operating temperature	-30°C to +90°C (-22°C to +194°F)
Leakage	0.2 ml/min nominal
Nominal viscosity range	5 to 500 cSt

Viton is a registered trademark of E. I. DuPont

#### Pressure drop curves



#### Model code



## 1 Basic code

**3CA20** - Cartridge only **3CA25** - Cartridge and body

#### 2 Port size

Coae	Port size	Housing number - body only	
		Aluminium	Steel
2W	1/4" BSP	A1485	
3W	3/8" BSP	A1043	A14175
6T	3/8" SAE	A15676	A14843

# 3 Cracking pressure

**0.5** - 0.5 bar (7 psi)

**1.5** - 1.5 bar (22 psi)

**3.5** - 3.5 bar (50 psi)

**7.0** - 7.0 bar (100 psi)

#### 4 Seals

- Nitrile (For use with most industrial hydraulic oils)
- SV Viton (for high temperature and most special fluid applications)

#### **Dimensions**

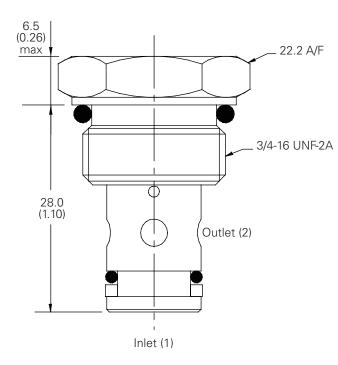
mm (inch)

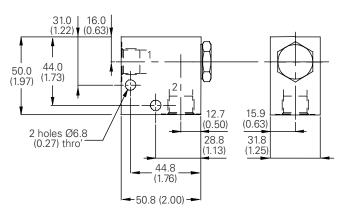
#### **Cartridge only**

Basic code 3CA20

#### Single valve

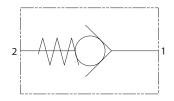
1/4", 3/8" Ports Basic code 3CA25





**Note:** For applications above 210 please consult our technical department or use the steel body option.

Direct acting, poppet type 7.6 L/min (2 USgpm) • 350 bar (5000 psi)



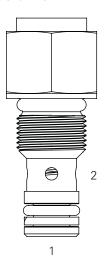
#### **Operation**

The valve remains closed until the spring bias is reached at port 1 at which time the poppet lifts of the seat and allows flow from port 1 to port 2. in the other direction the valve is closed.

#### **Features**

Compact screw in cartridge design. Hardened and ground working parts to limit leakage and extend service life.

#### Sectional view



#### Performance data

#### **Ratings and specifications**

Performance data is typical with fluid at 21,8 cST (105 SUS) and 49°C (120°F)	
Typical application pressure (all ports)	350 bar (5000 psi)
Cartridge fatigue pressure (infinite life)	350 bar (5000 psi)
Rated flow	7.6 L/min (2 USgpm)
Free flow cracking pressure @ 1 L/min (0.25 USgpm)	5-0.34 bar (5 psi) 60 - 4.1 bar (60 psi)
Internal leakage, port 2 to 1	5 drops/min maximum @ 210 bar (3000 psi)
Temperature range	-40° to 120°C (-40° to 248° F)
Cavity	C-4-2
Fluids	All general purpose hydraulic fluids such as MIL -H-5606, SAE 10, SAE 20, etc.
Filtration	Cleanliness code 18/ <b>16/13</b>
Weight: cartridge only	0.04 kg (0.09 lbs.)
Seal kit	9900174-000 (Buna-N) 9900175-000 (Viton®)

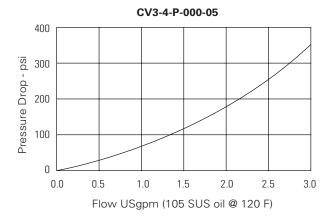
Viton is a registered trademark of E. I. DuPont

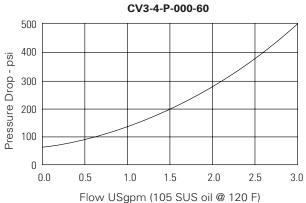
# **Descriptions**

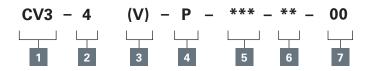
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This is a compact Poppet Type check valve ideal for use in manifolds for load sense or low flow applications.

#### Pressure drop







1 Function

CV3 - Check valve

2 Size

**4** - 4 size

3 Seal material

**Blank** - Buna-N **V** - Viton

4 Style

P - Poppet Type

5 Port size

000 - Cartridge only

6 Free flow cracking pressure

**05** - 0,34 bar (5 psi) **60** - 4.1 bar (60 psi) 7 Special features

**00** - None

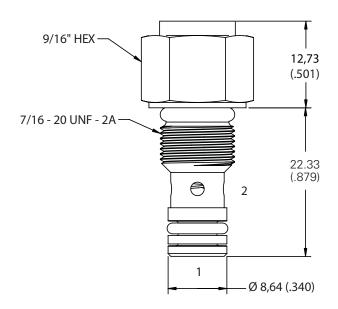
(Only required if valve has special features, omitted if "00")

## **Dimensions**

mm (inch)

#### **Cartridge only**

Basic code CV3-4



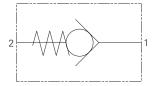
**Note:** Torque cartridge in aluminum or steel housing to 8.1-13.6 Nm (6-10 ft. lbs).

# **Marning**

Aluminum housings can be used for pressures up to 210 bar (3000 psi). Steel housings must be used for operating pressures above 210 bar (3000 psi).

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Direct acting, poppet type 30 L/min (8 USgpm) • 350 bar (5000 psi)



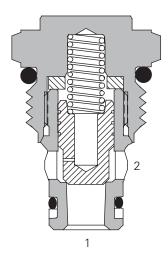
#### **Operation**

The valve remains closed until the spring bias is reached at port 1 at which time the poppet lifts of the seat and allows flow from port 1 to port 2. in the other direction the valve is closed.

#### **Features**

Compact screw in cartridge design. Hardened steel ball to limit leakage and extend service life.

#### Sectional view



#### Performance data

#### Ratings and specifications

Performance data is typical with fluid at 21,8 cST (105 SUS) and 45	9°C (120°F)		
rpical application pressure (all ports) 350 bar (5000			
Cartridge fatigue pressure (infinite life)	280 bar (4000 psi)		
Rated flow	30 L/min (8 USgpm)		
Cracking pressures @ 1.0 L/min (0.25 USgpm)	4 - 0.28 bar (4 psi) 10 - 0.70 bar (10 psi) 15 - 1.03 bar (15 psi) 25 - 1.70 bar (25 psi) 30 - 2.07 bar (30 psi) 60 - 4.00 bar (60 psi)		
Internal leakage	5 drops/min. maximum @ 350 bar (5000 psi)		
Temperature range	-40° to 120°C (-40° to 248° F)		
Cavity	C-8-2		
Fluids	All general purpose hydraulic fluids such as: MIL - H-5606, SAE 10, SAE 20, etc.		
Filtration	Cleanliness code 18/16/13		
Standard housing materials	Aluminum or steel		
Weight: cartridge only	0.04 kg (0.09 lbs.)		
Seal kit	02-165875 (Buna-N) 02-165877 (Viton®)		

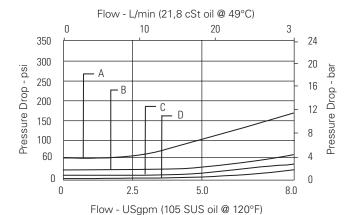
Viton is a registered trademark of E.I. DuPont

# **Description**

G

This is a compact poppet type check valve ideal for use in manifolds for load sense or low flow applications.

#### Pressure drop



**A** – CV3-8-P-O-60

**C** – CV3-8-P-O-10

**B** – CV3-8-P-O-25

**D** – CV3-8-P-O-4



1 Function

CV3 - Check valve

2 Size

8 - 8 size

3 Seal material

**Blank** - Buna-N **V** - Viton

4 Style

P - Poppet

5 Valve housing material

Omit for cartridge only

A - Aluminum

S - Steel

6 Port size

Code	Port size	Housing number	
		Aluminum Fatigue rated	Steel Fatigue rated
0	Cartridge only		
4T	SAE 4	02-160730	02-160736
6T	SAE 6	02-160731	02-160737
8T	SAE 8	02-160732	02-160738
2G	1/4" BSPP	02-160727	02-160733
3G	3/8" BSPP	02-160728	02-160734

See section J for housing details.

# 7 Cracking pressure

**004** - 0.28 bar
 (4 psi)

 **010** - 0.70 bar
 (10 psi)

 **015** - 1.03 bar
 (15 psi)

 **025** - 1.70 bar
 (10 psi)

 **030** - 2.07 bar
 (30 psi)

 **060** - 4.00 bar
 (60 psi)

# 8 Special features

00 - None (Only required if valve has special features, omitted if "00")

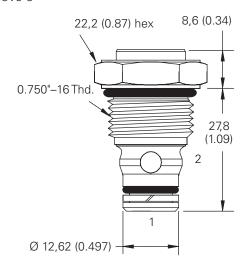
**SS** - 316 Stainless Steel external components

#### **Dimensions**

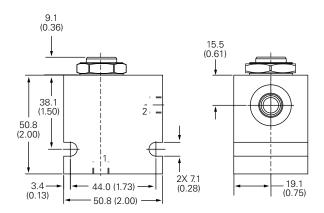
mm (inch)

# **Cartridge only**

Basic code CV3-8



#### **Installation drawing (Steel)**

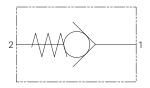


**Note:** Torque cartridge in aluminum or steel housing to 34-41 Nm (25-30 ft. lbs).

# **⚠** Warning

Aluminum housings can be used for pressures up to 210 bar (3000 psi). Steel housings must be used for operating pressures above 210 bar (3000 psi).

G-15



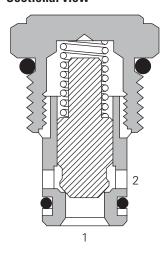
#### **Operation**

The valve remains closed until the spring bias is reached at port 1 at which time the poppet lifts of the seat and allows flow from port 1 to port 2. in the other direction the valve is closed.

#### **Features**

Hardened and ground working parts to limit leakage and extend service life.

#### **Sectional view**



#### Performance data

#### **Ratings and specifications**

Performance data is typical with fluid at 21,8 cST (105 SUS) and 49°C (	120°F)		
Typical application pressure (all ports) CV3/CV13	210 bar (3000 psi)/350 bar (5000 psi)		
Cartridge fatigue pressure (infinite life) CV3/CV13	210 bar (3000 psi)/350 bar (5000 psi)		
Rated flow	76 L/min (20 USgpm)		
Free flow cracking pressures @ 1.0 L/min (0.25 USgpm)	003 - 0.21 bar (3 psi) 010 - 0.69 bar (10 psi) 020 - 1.38 bar (20 psi) 035 - 2.41 bar (35 psi) 040 - 2.76 bar (40 psi) 065 - 4.48 bar (55 psi) 100 - 6.90 bar (100 psi) 180 - 12.40 bar (180 psi) 210 - 14.50 bar (210 psi)		
Internal leakage, Port 2 to 1	5 drops/min. maximum @ 350 bar (5000 psi)		
Temperature range	-40° to 120°C (−40° to 248° F)		
Cavity	C-10-2		
Fluids	All general purpose hydraulic fluids such as MIL - H-5606, SAE 10, SAE 20, etc.		
Filtration	Cleanliness code 18/ <b>16/13</b>		
Standard housing material	Aluminum or steel		
Weight: cartridge only	0.08 kg (0.17 lbs.)		
Seal kit	565803 (Buna-N) 566086 (Viton®)		

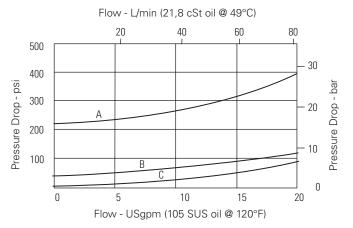
Viton is a registered trademark of E.I. DuPont

#### **Description**

G

This is a compact poppet type check valve ideal for use in manifolds for load sense or low flow applications.

#### Pressure drop



**A** – CV(\*)3 10\*P 000 210 00 **B** – CV(\*)3 10\*P 000 040 00 **C** – CV(\*)3 10\*P 000 003 00



#### 1 Function

CV3 - Check valve 210 bar (3000 psi)

CV13 - Check valve 350 bar (5000 psi)

# 2 Size

**10** - 10 size

#### 3 Seal material

N - Buna-N V - Viton

# 4 Style

P - Poppet

#### 5 Valve housing material pressure

0 - None

A - Aluminum

S - Steel

#### 6 Port size

Code	Port size	Housing number		
		Aluminum light duty	Aluminum fatigue rated	Steel fatigue rated
00	Cartridge only			
3B	3/8" BSPP	02-175462	-	_
6T	SAE 6	566151	-	02-175100
8T	SAE 8	_	-	02-175101
2G	1/4" BSPP	_	876702	02-175102
3G	3/8" BSPP	_	876703	02-175103
6H	SAE 6	_	876700	_
8H	SAE 8	_	876701	_

See section J for housing details.

# Free flow cracking

003 - 0.21 bar (3 psi) (anticavitation)

**010** - 0.69 bar (10 psi) (anticavitation)

020 - 1,38 bar (20 psi)

035 - 2,41 bar (35 psi)

**040** - 2,76 bar (40 psi)

065 - 4,48 bar (65 psi)

100 - 6,90 bar (100 psi)

**180** - 12,4 bar (180 psi) 210 - 14.5 bar (210 psi)

# 8 Special features

**00** - None (Only required if valve has special features, omitted if "00")

G

SS - 316 Stainless Steel external components

#### **Dimensions**

mm (inch)

#### **Cartridge only**

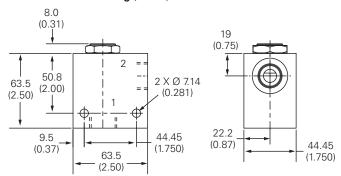
Basic code CV3-10

8,0 (0.31) 25,4 (1.0) hex 0.875"-14 Thd. 31.7 (1.25)2 Ø 15,80 (0.622)

Torque cartridge in aluminum housing 47-54 Nm (35-40 lbf ft). Torque cartridge in steel housing 68-70 Nm (50-55 lbf ft) **A** - 47-54 Nm (35 - 40 lbf. ft.)

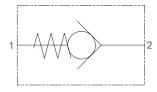
S - 68-70 Nm (50-55 lbf ft.)

#### Installation drawing (Steel)



# ⚠ Warning

Aluminum housings can be used for pressures up to 210 bar (3000 psi). Steel housings must be used for operating pressures above 210 bar (3000 psi).



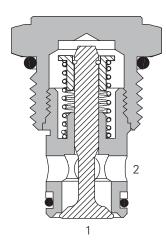
#### **Operation**

The valve remains closed until the spring bias is reached at port 2 at which time the poppet lifts of the seat and allows flow from port 2 to port 1. in the other direction the valve is closed.

#### **Features**

Hardened and ground working parts to limit leakage and extend service life. Robust design with a 350 bar max pressure rating.

#### Sectional view



#### **Description**

G

This is a poppet type screwin cartridge valve allowing free flow from port 2 to 1. This gives flexibility to the manifold designer allowing the production of the most compact solution.

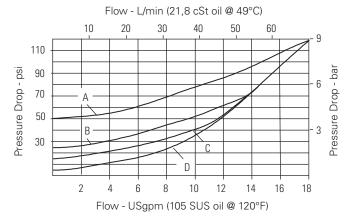
#### Performance data

#### **Ratings and specifications**

gg-	
Performance data is typical with fluid at 21,8 cST (105 SUS) and 49°C (120°F)	
Typical application pressure (all ports)	350 bar (5000 psi)
Cartridge fatigue pressure (infinite life)	310 bar (4500 psi)
Rated flow	76 L/min (20 USgpm)
Free flow cracking pressures @ 1.0 L/min (0.25 USgpm)	<b>05</b> - 0.34 bar (5 psi) <b>15</b> - 1.03 bar (15 psi) <b>25</b> - 1.70 bar (25 psi) <b>50</b> - 3.40 bar (50 psi)
Internal leakage, Port 2 to 1	5 drops/min. maximum @ 350 bar (5000 psi)
Temperature range	-40° to 120°C (-40° to 248°F)
Cavity	C-10-2
Fluids	All general purpose hydraulic fluids such as MIL - H-5606, SAE 10, SAE 20, etc.
Filtration	Cleanliness code 18/16/13
Standard housing materials	Aluminum or steel
Weight, cartridge only	0.08 kg (0.17 lbs.)
Seal kit	565803 (Buna-N) 566086 (Viton®)

Viton is a registered trademark of E.I. DuPont

#### Pressure drop



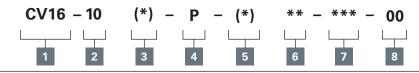
**A** – CV16-10-P-O-50

**C** – CV16-10-P-O-15

**B** – CV16-10-P-O-25

**D** – CV16-10-P-O-5

# Model code



#### 1 Function

CV16 - Check valve

2 Size

**10** - 10 size

3 Seal material

**Blank** - Buna-N **V** - Viton

4 Style

P - Poppet

# 5 Valve housing material

Omit for cartridge only

**A** - Aluminum

S - Steel

#### 6 Port size

Code	Port size	Housing number		
		Aluminum light duty	Aluminum fatigue rated	Steel fatigue rated
0	Cartridge only			
3B	3/8" BSPP	02-175462	_	_
6T	SAE 6	566151	_	02-175100
8T	SAE 8	_	_	02-175101
2G	1/4" BSPP	_	876702	02-175102
3G	3/8" BSPP	_	876703	02-175103
6H	SAE 6	_	876700	_
8H	SAE 8	_	876701	_

See section J for housing details.

# 7 Free flow cracking pressure

**5** - 0.34 bar (5 psi) (Anti-cavitation)

**15** - 1.03 bar (15 psi)

25 - 1.70 bar (25 psi)

**50** - 3.40 bar (50 psi)

# 8 Special features

**00** - None

(Only required if valve has special features, omitted if "00")

**SS** - 316 Stainless Steel external components

#### **Dimensions**

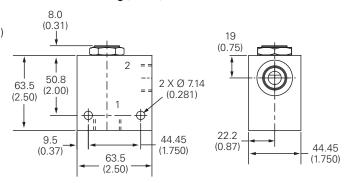
mm (inch)

**Note:** Torque cartridge in aluminum housing 47-54 Nm (35-40 ft. lbs). Torque cartridge in steel housing 68-70 Nm (50-55 ft. lbs).

#### **Cartridge only**

# Basic code CV3-10 25,4 (1.0) hex 0.875"-14 Thd. 31,7 (1.25) 2 0 15,80 (0.622)

#### Installation drawing (Steel)



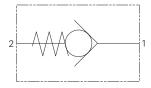
# **⚠** Warning

The cavity should be machined to 14,29 (0.562) maximum diameter and 36,00 (1.417) maximum depth (see cavity detail, page M-12).

# **⚠** Warning

Aluminum housings can be used for pressures up to 210 bar (3000 psi). Steel housings must be used for operating pressures above 210 bar (3000 psi).

Direct acting, poppet type 114 L/min (30 USgpm) • 350 bar (5000 psi)



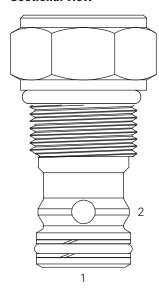
#### **Operation**

The valve remains closed until the spring bias is reached at port 1 at which time the poppet lifts of the seat and allows flow from port 1 to port 2. in the other direction the valve is closed.

#### **Pilot operation**

Hardened and ground working parts to limit leakage and extend service life. Robust design with a 350 bar max pressure rating.

#### Sectional view



#### Performance data

#### **Ratings and specifications**

Performance data is typical with fluid at 21,8 cST (105 SUS) and 49°C (120°F)			
Typical application pressure (all ports)	350 bar (5000 psi)		
Cartridge fatigue pressure (infinite life) 350 bar (50			
Rated flow	114 L/min (30 USgpm)		
Free flow cracking pressures @ 1.0 L/min (0.25 USgpm)	2.5 - 0.17 bar (2.5 psi) 5.0 - 0.35 bar (5 psi) 10.0 - 0.69 bar (10 psi) 20.0 - 1.38 bar (20 psi) 40.0 - 2,76 bar (40 psi) 80.0 - 5,50 bar (80 psi) 160.0 - 11,0 bar (160 psi)		
Internal leakage, Port 2 to 1	5 drops/min. maximum @ 350 bar (5000 psi)		
Hysteresis	Less than 0,35 bar (5 psi)		
Temperature range	-40° to 120°C (-40° to 248°F)		
Cavity	C-12-2 or C-12-2U		
Fluids	All general purpose hydraulic fluids such as MIL - H-5606, SAE 10, SAE 20, etc.		
Filtration	Cleanliness code 18/16/13		
Standard housing materials	Aluminum or steel		
Weight, cartridge only	0,24 kg (0.54 lbs.)		
Seal kit	02-165889 (Buna-N) 02-165888 (Viton®)		

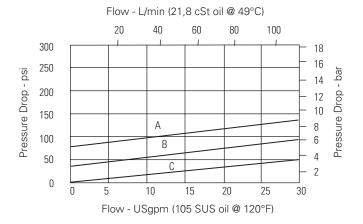
Viton is a registered trademark of E.I. DuPont

#### **Description**

G

This is a poppet type, direct acting screw-in cartridge check valve allowing free flow from port 1 to 2.

#### Pressure drop



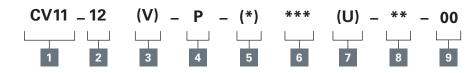
**A** – CV11-12-P-O-80 **B** – CV11-12-P-O-20 **C** – CV11-12-P-O-2.5

 $Where \ measurements \ are \ critical \ request \ certified \ drawings. \ We \ reserve \ the \ right \ to \ change \ specifications \ without \ notice.$ 

# CV11-12 - Check valve

Direct acting, poppet type 114 L/min (30 USgpm) • 350 bar (5000 psi)

#### Model code



#### 1 Function

CV11 - Check valve

Size **12** - 12 size

Seal material

Blank - Buna-N V - Viton

4 Style

P - Poppet

# 5 Valve housing material

Omit for cartridge only

**A** - Aluminum

S - Steel

## 6 Port size

Code	Port size		Housing	j number	
		C-12-2U Aluminum light duty	C-12-2 Aluminum fatigue rated	C-12-2U Steel fatigue rated	C-12-2 Steel fatigued rated
0	Cartridge only				
10T	SAE 10	02-160641	02-160640	02-169817	02-169744
12T	SAE 12	02-160645	02-160644	02-168790	02-169782
4G	1/2" BSPP	02-161116	02-161118	02-172512	02-172062
6G	3/4" BSPP	02-161115	02-161117	02-162922	02-169665

See section J for housing details.

#### 7 Cavity

Blank - Cavity without undercut

U-Cavity with undercut

# **Cracking pressure**

**2.5** - 0,17 bar (2.55 psi)

**5.0** - 0,35 bar 5 psi)

10 -0,69 bar (10 psi)

20 -1,38 bar (20 psi)

40 -2,75 bar (40 psi)

80 -5,50 bar (80 psi) **160** - 11,0 bar (160 psi)

#### 9 Special features **00** - None

(Only required if valve has special features, omitted if "00")

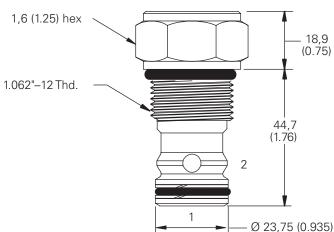
#### **Dimensions**

mm (inch)

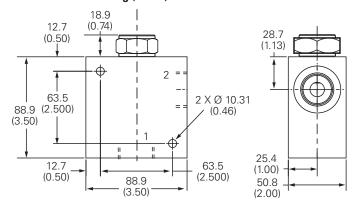
Torque cartridge in housing A - 81-95 Nm (60-70 ft. lbs). S - 102-115 Nm (75-85 ft. lbs).

# **Cartridge only**

# Basic code CV11 1,6 (1.25) hex



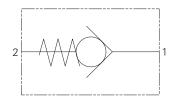
#### **Installation drawing (Steel)**



## riangle Warning

Aluminum housings can be used for pressures up to 210 bar (3000 psi). Steel housings must be used for operating pressures above 210 bar (3000 psi).

Direct acting, poppet type 151 L/min (40 USgpm) • 350 bar (5000 psi)



#### **Operation**

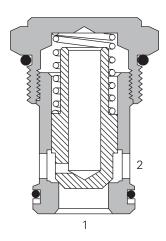
The valve remains closed until the spring bias is reached at port 1 at which time the poppet lifts of the seat and allows flow from port 1 to port 2. In the other direction the valve is closed.

#### **Features**

Hardened and ground working parts to limit leakage and extend service life.

#### **Sectional view**

CV1-16



#### Performance data

#### **Ratings and specifications**

040   10000 11/01/44 050   15000 11		
040   /0000 '\/0\/44.0E0   /E000 '\		
CV1-16 210 bar (3000 psi)/CV11 350 bar (5000 psi)		
) bar (3000 psi)/CV11-16 350 bar (5000 psi)		
151 L/min (40 USgpm)		
<b>5</b> - 0,34 bar (5 psi) <b>20</b> - 1,34 bar (20 psi) <b>30</b> - 2,07 bar (30 psi) <b>40</b> - 2,67 bar (40 psi) <b>50</b> - 3,45 bar (50 psi)		
<b>100</b> - 6,90 bar (100 psi)		
5 drops/min. maximum @ 210 bar (3000 psi)		
-40° to 120°C (-40° to 248°F)		
C-16-2		
All general purpose hydraulic fluids such as: MIL - H-5606, SAE 10, SAE 20, etc.		
Cleanliness code 18/ <b>16/13</b>		
Aluminum or steel		
0,26 kg (0.58 lbs.)		
565810 (Buna-N) 889609 (Viton®)		

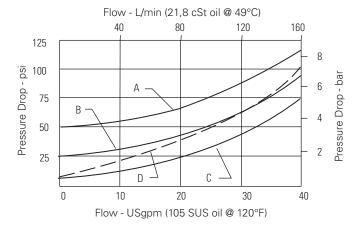
Viton is a registered trademark of E.I. DuPont

#### **Description**

G

This is a poppet type, direct acting screw-in cartridge check valve allowing free flow from port 1 to 2.

#### Pressure drop



**A** – CV(\*)1-16-P-O-50 **B** – CV(\*)1-16-P-O-20 **C** – CV(\*)1-16-P-O-15 **D** – CV(\*)1-16-P-O-5

00

20 - 1,34 bar (20 psi)

**30** - 2.07 bar (30 psi) 40 - 2.67 bar (40 psi)

**50** - 3.45 bar (50 psi)

100 - 6.90 bar (100 psi)

# 7 Special features

**00** - None (Only required if valve has special features, omitted if "00")

SS - 316 Stainless Steel external components

Model code CV(\*)1-16

1 Function

CV1 - Check valve, 210 bar CV11 - Check valve, 350 bar

2 Size **16** - 16 size

3 Seal material

Blank - Buna-N Viton

4 Style P - Poppet 5 Port size

Code	Port size	Housing number		
		Aluminum light duty	Aluminum fatigue rated	Steel fatigue rated
0	Cartridge only			
6B	3/4" BSPP	02-175463	-	
10T	SAE 10	_	-	02-175104
12T	SAE 12	566149	-	02-175105
4G	1/2" BSPP	-	876716	02-175106
6G	3/4" BSPP	-	876718	02-175107
10H	SAE 10	_	876717	
12H	SAE 12	_	566113	

See section J for housing details.

#### **Dimensions**

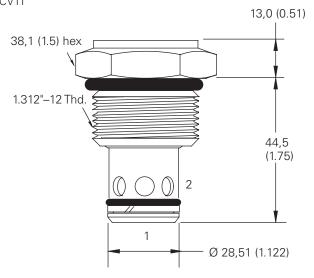
mm (inch)

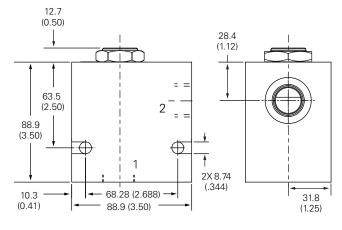
Torque cartridge in housing A- 108-122 Nm (80-90 ft lbs) S -136-149 Nm (100-110 ft lbs)

#### **Installation drawing (Aluminum)**

#### **Cartridge only**

Basic code CV1, CV11

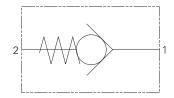




# **Marning**

Aluminum housings can be used for pressures up to 210 bar (3000 psi). Steel housings must be used for operating pressures above 210 bar (3000 psi).

Direct acting, poppet type 227 L/min (60 USgpm) • 210 bar (3000 psi)



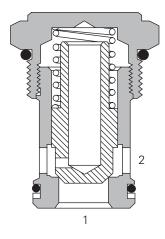
#### **Operation**

This is a poppet type, direct acting screw-in cartridge check valve allowing free flow from port 1 to 2.

#### **Features**

Hardened and ground working parts to limit leakage and extend service life. Robust design with a 210 bar (3000 psi) max pressure rating.

#### **Sectional view**



#### Performance data

#### Ratings and specifications

Performance data is typical with fluid at 21,8 cST (105 SUS) and 49°C (120°F)			
Typical application pressure (all ports) 210 bar (3000			
Cartridge fatigue pressure (infinite life)	210 bar (3000 psi)		
Rated flow	227 L/min (60 USgpm)		
Free flow cracking pressures @ 1 L/min (0.25 USgpm)	<b>5</b> - 0,34 bar (5 psi) <b>15</b> - 1,03 bar (15 psi) <b>30</b> - 2,07 bar (30 psi) <b>60</b> - 4,14 bar (60 psi) <b>100</b> - 6,90 bar (100 psi)		
Internal leakage, Port 2 to 1	5 drops/min. maximum @ 210 bar (3000 psi)		
Temperature range	-40° to 120°C (-40° to 248°F)		
Cavity	C-20-2		
Fluids	All general purpose hydraulic fluids such as MIL - H-5606, SAE 10, SAE 20, etc.		
ration Cleanliness code 18 <b>/16/1</b> :			
tandard housing material Aluminun			
Weight, cartridge only	0,49 kg (1.09 lbs.)		
Seal kit	889615 (Buna-N) 889619 (Viton®)		

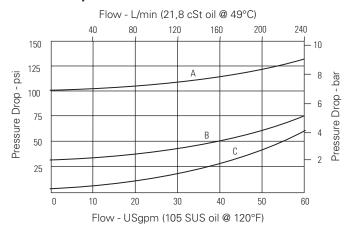
Viton is a registered trademark of E.I. DuPont

#### **Description**

G

This is a poppet type, direct acting screw-in cartridge check valve allowing free flow from port 1 to 2.

#### Pressure drop



**A** - CV2-20-P-O-100

**B** - CV2-20-P-O-30

**C** – CV2-20-P-O-5

1 Function

CV2 - Check valve

2 Size

**20** - 20 size

3 Seal material Blank - Buna-N V - Viton

4 Style P - Poppet

5 Port size

Code	ode Port size Housing		g number
		Aluminum light duty	Aluminum fatigue rated
0	Cartridge only		
8B	1" BSPP	02-175464	_
16T	SAE 16	566409	_
6G	3/4" BSPP	_	876732
8G	1" BSPP	_	876734
12H	SAE 12	_	876733
16H	SAE 16	_	876735

6 Free flow cracking pressure

**5** - 0,34 bar (5 psi) Anti-cavitation

**15** - 1,03 bar (15 psi) **30** - 2,07 bar (30 psi)

**60** - 4,14 bar (60 psi)

**100** - 6,90 bar (100 psi)

#### 7 Special features

**00** - None

(Only required if valve has special features, omitted if "00")

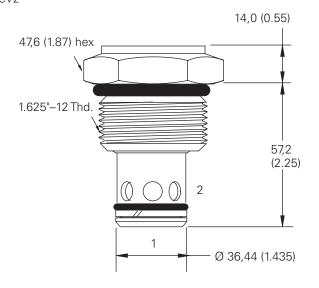
**Dimensions** 

mm (inch)

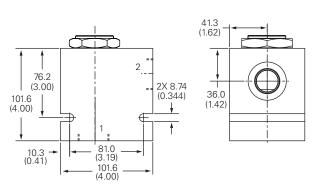
**Note:** Torque cartridge in aluminum housing 128-155 Nm (95-115 ft lbs)

# Cartridge only

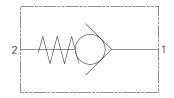
Basic code CV2



## **Installation drawing (Aluminum)**



Direct acting, poppet style 300 L/min (80 USgpm) • 350 bar (5000 psi)



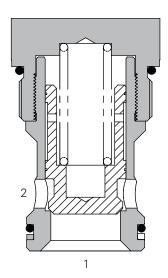
#### **Operation**

This is a poppet type, direct acting screw-in cartridge check valve allowing free flow from port 1 to 2.

## **Features**

Hardened and ground working parts to limit leakage and extend service life. Rhobust design with a 350 bar (5000 psi) max pressure rating.

#### **Sectional view**



#### Performance data

#### **Ratings and specifications**

Figures based on: Oil Temp = 40°C Viscosity = 32 cSt (150 SUS)	
Typical application pressure (all ports)	350 bar (5000 psi)
Rated flow	300 L/min (80 USgpm)
Free flow cracking pressure	<b>0.3</b> -3 bar (4.4 psi) <b>1.0</b> - 1 bar (14.5 psi) <b>2.0</b> - 2 bar (29 psi) <b>4.0</b> - 4 bar (58 psi) <b>7.0</b> - 7 bar (100 psi)
Leakage	0.2 millilitres/min nominal
Temperature range	−30° to 90°C (−22° to 194°F)
Cavity	A13245 (C-20-2) See Section M)
Torque cartridge into cavity	150 Nm (110 lbs ft)
Filtration	BS5540/4 Class 18/13 (25 micron nominal)
Cartridge material	All steel construction. External parts electroless zinc plated.
Standard housing material	Aluminum (up to 210 bar) Add suffix '377' for steel option.
Norminal Viscosity Range	15 to 250 cSt
Weight	0.48 kg (1.06 lbs.)
Mounting position	Unrestricted
Seal kit	SK1341 (Nitrile) SK1341V (Viton®)

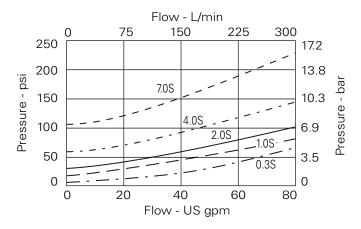
Viton is a registered trademark of E.I. DuPont

#### **Descriptions**

G

This is a poppet type, dirct acting screw-in cartridge check valve allowing free flow from port 1 to 2.

#### Pressure drop



#### 1 Function

**3CA300** - Cartridge only **3CA355** - Cartridge and body

#### 2 Port size - bodied valves only

Code	Port size	Housing number		
		Aluminum	Steel	
10W	1 1/4" BSP	C24005	C24006	
20T	1 1/4" SAE	C24011	C24012	

# 3 Cracking pressure

**0.3** - 0.3 bar (4.4 psi)

1.0 - 1.0 bar (14.5 psi)

**2.0** - 2.0 bar (29 psi)

**4.0** - 4.0 bar (58 psi)

7.0 - 7.0 bar (100 psi)

## 4 Seals

**S** - Nitrile (For use with most industrial hydraulic oils)

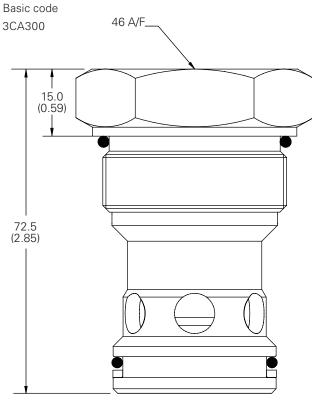
**SV** - Viton (For high temperature and most special fluid applications)

#### **Dimensions**

mm (inch)

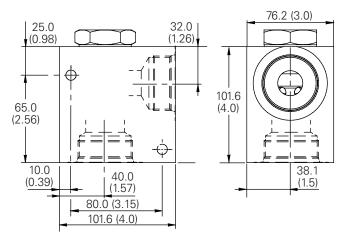
**Note:** For applications above 210 please consult our technical department or use the steel body option.

## **Cartridge only**



#### Single valve

1 1/4", 1 1/2" Ports Basic code 3CA355



#### **Operation**

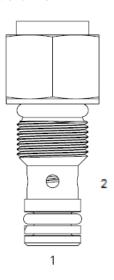
The poppet remains on its seat until the pressure drop across the orifice overcomes the spring force over the seat area.

Full flow will then take place from port 1 to 2. Flow from port 2 to 1 will be restricted by the orifice.

#### **Features**

Hardened and ground working parts extend service life. Robust design with a 350 bar (5000 psi) max pressure rating. Compact simple solution in a single cartridge.

#### **Sectional view**



#### Performance data

#### Ratings and specifications

Performance data is typical with fluid at 21,8 cST (105 SUS) and 49°C (120°F)	
Typical application pressure (all ports)	350 bar (5000 psi)
Cartridge fatigue pressure (infinite life)	350 bar (5000 psi)
Rated Flow	7.6 L/min ( 2 US gpm)
Free flow cracking pressure @ 1 L/min (0.25 USgpm)	5 PSI – 0.34 Bar
Orifice size range	0.015" to 0.050" (0.381 mm – 1.270 mm)
Temperature range	-40° to 120°C (-40° to 248°F)
Cavity	C-4-2
Fluids	All general purpose hydraulic fluids such as: MIL-H-5606, SAE10, SAE20 etc
Filtration	Cleanliness code 18/16/13
Weight cartridge only	0.04 kg (.09 lbs)
Seal Kit	9900174-000 (Buna-N) 9900175-00 (Viton®)

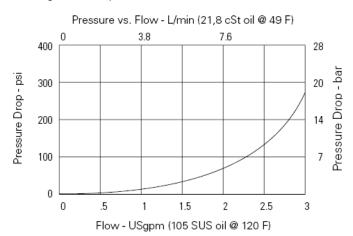
#### **Descriptions**

G

This is a poppet type screw-in cartridge check valve with a by-pass orifice. This will allow free flow into an actuator while restricting the flow out of it.

#### Pressure drop

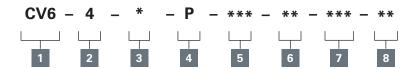
Cartridge with body



# CV6-4 - Check valve

Direct acting, poppet type with orifice 7.6 L/min (2 USgpm) • 350 bar (5000 psi)

Model code



- 1 Function
- **CV6** Check valve with bypass orifice
- 2 Size
- 4 4 size
- 3 Seal material

**Blank** - Buna-N **V** - Viton

4 Style

P - Poppet

- 5 Port size
- **000** Cartridge only
- 6 Free flow cracking pressure
- **05** 0, 34 bar (5 psi)

# 7 Orifice size

Specify in thousandths of an inch

**Ø** - 0.050 max **Ø** - 0.015 min

#### 8 Special features

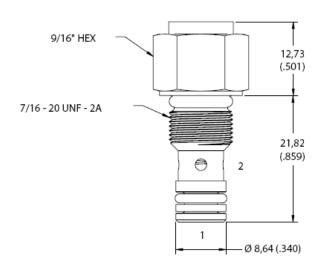
00 - None (Only required if valve has special features, omitted if "00")

#### **Dimensions**

mm (inch)

#### **Cartridge only**

Basic code CV6-4

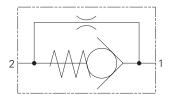


**Note:** Torque cartidge in aluminum or steel housing to 8.1-13.6 Nm (6-10 ft. lbs).

#### ⚠ Warning

Aluminum housings can be used for pressures up to 210 bar (3000 psi) Steel housings must be used for operating pressures above 210 bar (3000 psi).

Direct acting, poppet type with orifice 76 L/min (20 USgpm) • 350 bar (5000 psi)



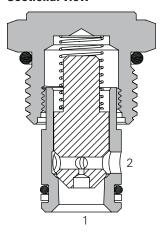
#### **Operation**

The poppet remains on its seat until the pressure drop across the orifice overcomes the spring force over the seat area. Full flow will then take place from port 1 to 2. Flow from port 2 to 1 will be restricted by the orifice.

#### **Features**

Hardened and ground working parts extend service life. Robust design with a 350 bar (5000 psi) max pressure rating. Compact simple solution in a single cartridge.

#### **Sectional view**



#### Performance data

#### **Ratings and specifications**

• •		
Performance data is typical with fluid at 21,8 cST (105 SUS) and 49°C (12	20°F)	
Typical application pressure (all ports)	350 bar (5000 psi)	
Cartridge fatigue pressure (infinite life)	350 bar (5000 psi)	
Rated flow	76 L/min (20 USgpm)	
Free flow cracking pressures @ 1 L/min (0.25 USgpm)	003 - 0,21 bar (3 psi) 010 - 0,69 bar (10 psi) 020 - 1,38 bar (20 psi) 035 - 2,41 bar (35 psi) 040 - 2,76 bar (40 psi) 065 - 4,48 bar (55 psi) 100 - 6,90 bar (100 psi) 180 - 12,40 bar (180 psi) 210 - 14,50 bar (210 psi)	
Orifice size range	0.015 to 0.125" (0.381 - 3.175 mm)	
Temperature range	-40° to 120°C (-40° to 248°F)	
Cavity	C-10-2	
Fluids	All general purpose hydraulic fluids such as MIL - H-5606, SAE 10, SAE 20, etc.	
Filtration	Cleanliness code 18/16/13	
Standard housing material	Aluminum or steel	
Weight, cartridge only	0,49 kg (1.09 lbs.)	
Seal kit	889615 (Buna-N) 889619 (Viton®)	

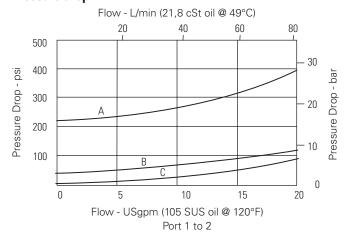
Viton is a registered trademark of E.I. DuPont

#### **Description**

G

This is a poppet type screw-in cartridge check valve with a by-pass orifice. This will allow free flow into an actuator while restricting the flow out of it.

#### Pressure drop



**A** – CV6 10\*P 000 210 00 **B** – CV6 10\*P 000 040 00 **C** – CV6 10\*P 000 003 00

# CV6-10 - Check valve

Direct acting, poppet type with orifice 76 L/min (20 USgpm) • 350 bar (5000 psi)

#### Model code CV6 -10 00 8

# 1 Function

CV6 - Check valve with bypass orifice

Size

10 - 10 size

Seal material

Buna-N Viton

4 Style

P - Poppet

5 Valve housing material

0 - No housing Aluminum

S-Steel

6 Free flow cracking pressure

**003** - 0,21 bar (3 psi) (Anti-cavitation)

010 - 0,69 bar (10 psi) (Anti-cavitation)

020 - 1.38 bar (20 psi) 035 - 2,41 bar (35 psi)

**040** - 2,76 bar (40 psi)

**065** - 4,48 bar (65 psi) 100 - 6,90 bar (100 psi)

**180** - 12,4 bar (180 psi)

210 - 14,5 bar (210 psi)

7 Port size

Code	Port size	Housing number		r
		Aluminum light duty	Aluminum fatigue rated	Steel fatigue rated
3B	3/8" BSPP	02-175462	-	-
6T	SAE 6	566151	-	02-175100
8T	SAE 8	_	-	02-175101
2G	1/4" BSPP	_	876702	02-175102
3G	3/8" BSPP	-	876703	02-175103
6H	SAE 6	_	876700	_
8H	SAE 8	_	876701	_

#### 8 Orifice size

Specify in thousandths of an inch

**Ø** - 0.125 max

**Ø** - 0.015 min

# 9 Special features

**00** - None (Only required if valve has special features, omitted if "00")

SS - 316 Stainless Steel external components

#### **Dimensions**

mm (inch)

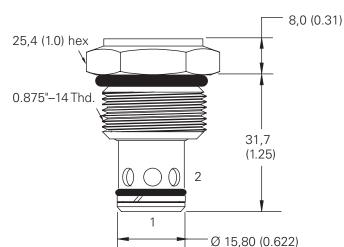
Torque cartridge in housing

A - 47-54 Nm (35-40 ft lbs).

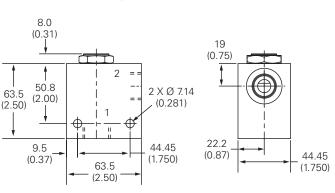
S - 68-70 Nm (50-55 ft lbs).

## **Cartridge drawing**

Basic code CV6-10



#### **Installation drawing (Steel)**



#### Operation

This valve remains closed until the spring bias is reached at port 1 at which time the poppet lifts off the seat and allows flow from port 1 to port 2. The effective

orifice in the free flow direction is adjustable.

#### **Functional symbol**

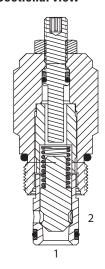


#### **Ratings and specifications**

Performance data is typical with fluid at 21,8 cSt (105 SUS) and 49°C (120°F)	
Typical application pressure (all ports)	350 bar (5000 psi)
Cartridge fatigue pressure (infinite life)	350 bar (5000 psi)
Rated flow	76 L/min (20 USgpm
Free flow cracking pressure @1 L/min (0.25 USgpm)	003 – 0,21 bar (3 psi) 010 – 0,69 bar (10 psi) 020 –1,38 bar (20 psi) 040 – 2,76 bar (40 psi) 065 – 4,48 bar (65 psi) 100 – 6,90 bar (100 psi) 180 –12,40 bar (180 psi) 210 –14,50 bar (210 psi)

	210 –14,50 bar (210 psi)		
Internal leakage, Port 2 to 1	5 drops/min maximum @ 210 bar (3000 psi)		
Temperature range	-40° to 120°C (-40° to 248°F)		
Cavity	C-10-2		
Fluids	All general purpose hydraulic fluids such as MIL—H—5606, SAE 10, SAE 20, etc.		
Filtration	Cleanliness code 18/16/13		
Standard housing materials	Aluminum or steel		
Weight cartridge only	0,22 kg (0.48 lbs)		
Seal kit	565803 Buna-N 566086 Viton® Viton is a registered trademark of F.I. DuPont		

#### **Sectional view**

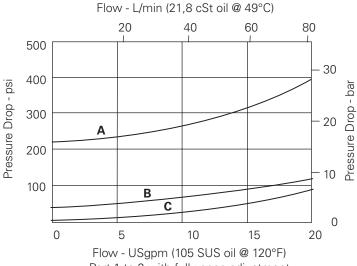


G

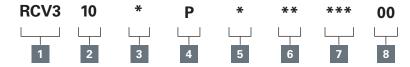
# Pressure drop curves

Cartridge only

**A** – RCV3 10\* P 0 00 210 **B** – RCV3 10\* P 0 00 040 **C** – RCV3 10\* P 0 00 003



Restrictive check valve 76 L/min (20 USgpm) • 350 bar (5000 psi)



# 1 Function

RCV3 - Check valve with stroke limiter (Restrictive check valve)

# 2 Size

**10** - 10 size

# 3 Seal

N - Buna-N V - Viton®

# 4 Style

P - Poppet

# 5 Block material

0 - No housingA - AluminumS - Steel

# 7 Free flow cracking pressure

**003** - 0,21 bar (3 psi) (Anti-cavitation)

**010** - 0,69 bar (10 psi) (Anti-cavitation)

**020** - 1,38 bar (20 psi) **040** - 2,76 bar (40 psi)

**065** - 4,48 bar (65 psi) **100** - 6,90 bar (100 psi)

**180** - 12,4 bar (180 psi) **210** - 14,5 bar (210 psi)

#### 6 Port size

Code	Port size	Housing number		
		Aluminum light duty	Aluminum fatigue rated	Steel fatigue rated
3B	3/8" BSPP	02-175462	-	-
6T	SAE 6	566151	-	02-175100
8T	SAE 8	_	-	02-175101
2G	1/4" BSPP	_	876702	02-175102
3G	3/8" BSPP	_	876703	02-175103
6H	SAE 6	_	876700	_
8H	SAE 8	_	876701	_

See section J for housing details.

#### 8 Special features

**00** - None (Only required if valve has special features - omitted if "00")

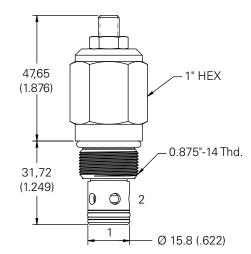
#### **Dimensions**

mm (inch)

Torque cartridge in housing

A - 47-54 Nm (35-40 ft. lbs)

**S** - 68-75 Nm (50-55 ft. lbs)



Aluminum housings can be used for pressures up to 210 bar (3000 psi) Steel housings must be used for operating pressures above 210 bar (3000 psi).

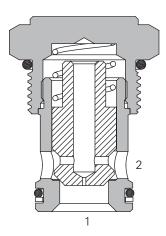
#### **Operation**

The poppet remains on its seat until the pressure drop across the orifice overcomes the spring force over the seat area. Full flow will then take place from port 1 to 2. Flow from port 2 to 1 will be restricted by the orifice.

#### **Features**

Hardened and ground working parts extend service life. Robust design with a 210 bar (3000 psi) max pressure rating. Compact simple solution in a single cartridge.

#### **Sectional view**



#### Performance data

#### **Ratings and specifications**

210 bar (3000 psi)
210 bar (3000 psi)
151 L/min (40 USgpm)
<b>005</b> - 0,21 bar (3 psi) <b>020</b> - 1,34 bar (20 psi) <b>030</b> - 2,07 bar (30 psi) <b>040</b> - 2.76 bar (40 psi) <b>050</b> - 3,45 bar (50 psi) <b>100</b> - 6.9 bar (100 psi)
0.015 to 0.125" (0.381 - 3.175 mm)
-40° to 120°C (-40° to 248°F)
C-16-2
II general purpose hydraulic fluids such as MIL - H-5606, SAE 10, SAE 20, etc.
Cleanliness code 18/16/13
Aluminum
0,26 kg (0.58 lbs.)
565810 (Buna-N) 889609 (Viton®)

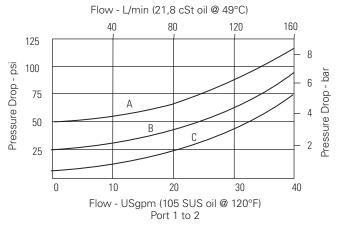
Viton is a registered trademark of E.I. DuPont

#### **Description**

G

This is a poppet type screw-in cartridge check valve with a by-pass orifice. This will allow free flow into an actuator while restricting the flow out of it.

#### Pressure drop



**A** – CV6 16\*P 0000 050 00 **B** – CV6 16\*P 0000 020 00 **C** – CV6 16\*P 0000 005 00

# Model code CV6 - 16 \* - P - \* \*\*\* - \*\*\* - 00

1 Function

**CV6** - Check valve with bypass orifice

2 Size

**16** - 16 size

3 Seal material

**N** - Buna-N **V** - Viton

4 Style

**P** - Poppet

5 Valve housing material

**0** - No housing **A** - Aluminum

6 Port size

000 - Cartridge only

7 Free flow cracking pressure

**005** - 0,21 bar (5 psi) (Anti-cavitation)

**020** - 1,34 bar (20 psi) (Anti-cavitation)

**030** - 2,07 bar (30 psi) **040** - 2,76 bar (40 psi) **050** - 3,45 bar (50 psi) **100** - 6,90 bar (100 psi) Code Port size Housing number Aluminum light duty Aluminum fatigue rated 6B 3/4" BSPP 02-175463 12T SAE 12 566149 4G 1/2" BSPP 876716 3/4" BSPP 876718 6G 10H SAE 10 876717 12H SAE 12 566113

8 Orifice size

Specify in thousandths of an inch

Ø - 0.125 max

**Ø** - 0.015 min

9 Special features

00 - None (Only required if valve has special features, omitted if "00")

#### **Dimensions**

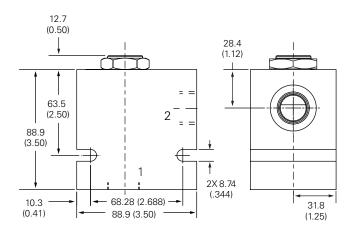
mm (inch)

**Note:** Torque cartridge in aluminum housing 108-122 Nm (80-90 ft. lbs).

### **Cartridge drawing**

# Basic code CV6-16 12,7 (.500) 1.5" HEX 1.312"-12 Thd. 44,58 (1.75) 2 0 28,53 (1.123)

#### Installation drawing



G

Restrictive check valve 76 L/min (20 USgpm) • 350 bar (5000) psi

#### **Description**

The RCV3-10-P is a poppet type, screw-in cartridge check valve with stroke limiter.

#### Operation

This valve remains closed until the spring bias is reached at port 1 at which

time the poppet lifts off the seat and allows flow from port 1 to port 2. The effective orifice in the free flow direction is adjustable.

#### **Functional symbol**

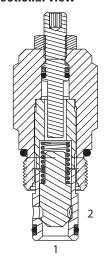


#### **Ratings and specifications**

Performance data is typical with fluid at 21,8 cSt (105 SUS) and 49	°C (120°F)
Typical application pressure (all ports)	350 bar (5000 psi)
Cartridge fatigue pressure (infinite life)	350 bar (5000 psi)
Rated flow	76 L/min (20 USgpm
Free flow cracking pressure @1 L/min (0.25 USgpm)	003 – 0,21 bar (3 psi) 010 – 0,69 bar (10 psi) 020 –1,38 bar (20 psi) 040 – 2,76 bar (40 psi) 065 – 4,48 bar (65 psi) 100 – 6,90 bar (100 psi) 180 –12,40 bar (180 psi) 210 –14,50 bar (210 psi)
Internal leakage, Port 2 to 1	5 drops/min maximum @ 210 bar (3000 psi)
T ,	400 ( 40000 / 400 ( 04005)

	210 –14,50 bar (210 psi)
Internal leakage, Port 2 to 1	5 drops/min maximum @ 210 bar (3000 psi)
Temperature range	-40° to 120°C (-40° to 248°F)
Cavity	C-10-2
Fluids	All general purpose hydraulic fluids such as MIL—H—5606, SAE 10, SAE 20, etc.
Filtration	Cleanliness code 18/16/13
Standard housing materials	Aluminum or steel
Weight cartridge only	0,22 kg (0.48 lbs)
Seal kit	565803 Buna—N 566086 Viton® Viton is a registered trademark of E.I. DuPont

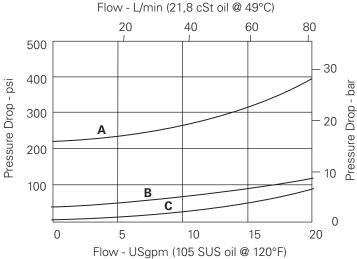
#### **Sectional view**



#### Pressure drop curves

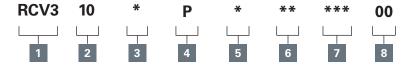
Cartridge only

**A** – RCV3 10\* P 0 00 210 **B** – RCV3 10\* P 0 00 040 **C** – RCV3 10\* P 0 00 003



Port 1 to 2 with fully open adjustment

Restrictive check valve 76 L/min (20 USgpm) • 350 bar (5000) psi



## 1 Function

RCV3 - Check valve with stroke limiter (Restrictive check valve)

## 2 Size

**10** - 10 size

## 3 Seals

N - Buna-N V - Viton®

## 4 Style

P - Poppet

## 5 Block material

0 - No housingA - AluminumS - Steel

## 7 Free flow cracking pressure

**003** - 0,21 bar (3 psi) (Anti-cavitation)

**010** - 0,69 bar (10 psi) (Anti-cavitation)

**020** - 1,38 bar (20 psi) **040** - 2,76 bar (40 psi)

**065** - 4,48 bar (65 psi) **100** - 6,90 bar (100 psi)

**180** - 12,4 bar (180 psi)

210 - 14,5 bar (210 psi)

## 6 Port size

Port size		Housing number	er
	Aluminum light duty	Aluminum fatigue rated	Steel fatigue rated
3/8" BSPP	02-175462	-	-
SAE 6	566151	-	02-175100
SAE 8	_	-	02-175101
1/4" BSPP	_	876702	02-175102
3/8" BSPP	-	876703	02-175103
SAE 6	_	876700	_
SAE 8	_	876701	_
	3/8" BSPP  SAE 6  SAE 8  1/4" BSPP  3/8" BSPP  SAE 6	Aluminum light duty   3/8" BSPP   02-175462   SAE 6   566151   SAE 8   -	Aluminum light duty         Aluminum fatigue rated           3/8" BSPP         02-175462         -           SAE 6         566151         -           SAE 8         -         -           1/4" BSPP         -         876702           3/8" BSPP         -         876703           SAE 6         -         876700

## 8 Special features

**00** - None (Only required if valve has special features - omitted if "00")

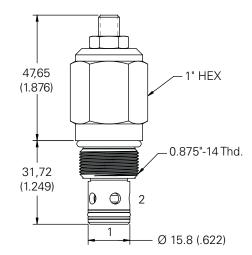
## **Dimensions**

mm (inch)

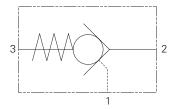
Torque cartridge in housing

A - 47-54 Nm (35-40 ft. lbs)

**S** - 68-75 Nm (50-55 ft. lbs)



Aluminum housings can be used for pressures up to 210 bar (3000 psi) Steel housings must be used for operating pressures above 210 bar (3000 psi).



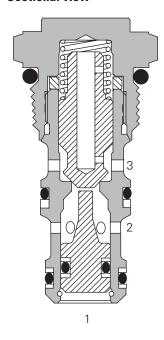
Pressure on the valve port 2 causes the poppet to lift against the spring force, allowing the flow to the cylinder port 3. Reverse flow is prevented by the poppet reseating.

Pressure applied to the pilot port 1 will overcome the cylinder port pressure and lift the poppet from its seat, allowing flow from the cylinder to valve port.

#### **Features**

Hardened and ground poppet gives excellent flow capability for valve size, positive sealing and long working life. Cartridge construction allows installation in actuators, manifold blocks and Hydraulic Integrated Circuits. Fits the same cavity as the overcenter valves of a similar size.

#### Sectional view



#### Performance data

#### **Ratings and specifications**

natings and specifications	
Performance data is typical with fluid at 21,8 cST (105 SUS) and 49°C (1.	20°F)
Typical application pressure (all ports)	240 bar (3500 psi)
Cartridge fatigue pressure (infinite life)	240 bar (3500 psi)
Rated flow	19 L/min (5 USgpm)
Pilot ratio	3:1
Cracking pressure	15 - 1,0 bar (15 psi) 35 - 2,4 bar (35 psi) 65 - 4,5 bar (65 psi)
Internal leakage (all leak rates @ 240 bar (3500 psi)  Port 3 to 2  Port 2 to 1 unsealed piston*  *Unsealed piston only supplied with 15 psi spring option	5 drops/min. maximum at 240 bar (3500 psi) 140 cc/min. maximum, zero leakage with sealed piston
Temperature range	-40° to 120°C (-40° to 248°F)
Cavity	C-8-3
Fluids	All general purpose hydraulic fluids such as MIL - H-5606, SAE 10, SAE 20, etc
Recommended filtration	Cleanliness code 18/ <b>16/13</b>
Standard housing materials	Aluminum or steel
Weight, cartridge only	0,07 kg (0.15 lbs.)
Seal kit	02-173326 (Buna-N) 02-173327 (Viton®)

Viton is a registered trademark of E.I. DuPont

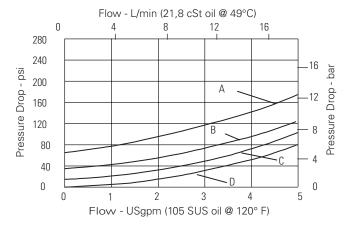
## **Description**

G

Pilot check valves allow flow to pass in one direction, with a low pressure drop, then prevent reverse flow until pilot pressure is applied. There are many applications for this valve type, the most common being to lock and hold a cylinder, or another hydraulic actuator, in position.

These valves are ideally suited for fitting directly into a cylinder, giving economy of installation, direct control of cylinder movement and ease of servicing.

## Pressure drop



**A** – CV6 16\*P 0000 050 00 **B** – CV6 16\*P 0000 020 00 **C** – CV6 16\*P 0000 005 00

Pilot-to-open, poppet type 19 L/min (5 USgpm) • 240 bar (3500 psi)

# Model code SPC2 - 8 (X) - P - (\*) \*\* - \*\* - 00

1 Basic code

SPC2 - Single pilot check valve

2 Size

**8** - 8 size

3 Seals

Blank - Buna-N

**V** - Viton

Buna-N with no piston seals

Viton with no piston seals

4 Style

P - Poppet

5 Valve body material

Omit for cartridge only

**A** - Aluminum

S - Steel

Code	Port size	Housing	g number	
		Aluminum fatigue rated	Steel fatigue rated	
4T	SAE 4	02-160741	02-160745	
6T	SAE 6	02-160742	02-160744	
2G	1/4" BSPP	02-160739	02-160743	
3G	3/8" BSPP	02-160740	02-160746	

7 Cracking pressure

**15** - 1,0 bar (15 psi)

35 - 2,4 bar (35 psi)

**65** - 4,5 bar (65 psi)

8 Special features

00 - None (Only required if valve has special features, omitted if "00")

**SS** - 316 Stainless Steel external components

## **Dimensions**

mm (inch)

**Note:** Torque cartridge in aluminum or steel housing to 34-41 Nm (25-30 ft lbs).

## **Cartridge drawing**

Basic code
SPC2-8
22,1 (0.87) hex

0.750"-16 Thd.

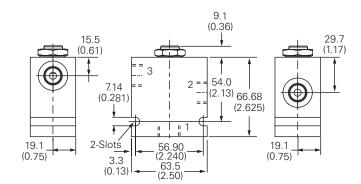
8,5 (0.33)

0 0 0 0 2 41,4 (1.63)

0 14,2 (0.559)

Ø 15,8 (0.622)

## **Installation drawing (Steel)**



## ⚠ Warning

Aluminum housings can be used for pressures up to 210 bar (3000 psi). Steel housings must be used for operating pressures above 210 bar (3000 psi).

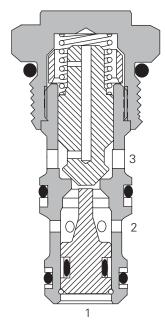
Pressure on the valve port 2 causes the poppet to lift against the spring force, allowing the flow to the cylinder port 3. Reverse flow is prevented by the poppet reseating.

Pressure applied to the pilot port 1 will overcome the cylinder port pressure and lift the poppet from its seat, allowing flow from the cylinder to valve port.

#### **Features**

Hardened and ground poppet gives excellent flow capability for valve size, positive sealing and long working life. Cartridge construction allows installation in actuators, manifold blocks and Hydraulic Integrated Circuits. Fits the same cavity as the overcenter valves of a similar size.

#### Sectional view



## **Description**

G

Pilot check valves allow flow to pass in one direction, with a low pressure drop, then prevent reverse flow until pilot pressure is applied. There are many applications for this valve type, the most common being to lock and hold a cylinder, or another hydraulic actuator, in position.

These valves are ideally suited for fitting directly into a cylinder, giving economy of installation, direct control of cylinder movement and ease of servicing.

## ⚠ Warning

Do not use Single Pilot Check Valves in load holding applications where either overrunning loads are possible or load release speed is critical. Failure to observe these guidelines may result in bodily injury or damage to equipment.

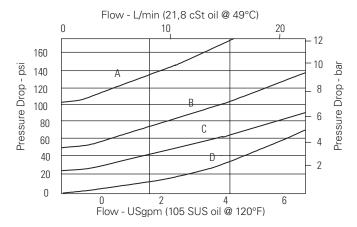
## Performance data

#### Ratings and specifications

Ratings and specifications		
Performance data is typical with fluid at 21,8 cST (105 SL	JS) and 49°C (120°F)	
Typical application pressure (all ports)		210 bar (3000 psi)
Cartridge fatigue pressure (infinite life)		210 bar (3000 psi)
Rated flow		23 L/min (6 USgpm)
Pilot ratio		4:1
Cracking pressure @ 1 L/min (0.25 USgpm)		025 -     1,72 bar (25 psi) 050 -     3,45 bar (35 psi) 100 -   6,90 bar (100 psi)
Internal leakage	Port 3 to 2	5 drops/min. maximum at 210 bar (3000 psi)
Temperature range		-40° to 120°C (-40° to 248°F)
Cavity		C-10-3
Fluids		All general purpose hydraulic fluids such as MIL - H-5606, SAE 10, SAE 20, etc.
Filtration		Cleanliness code 18/16/13
Standard housing material		Aluminum
Weight, cartridge only		0,08 kg (0.18 lbs.)
Seal kit (check valve)		02-153267 (Buna-N) 02-173666 (Viton®)

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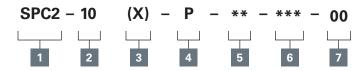
## Pressure drop



**A** – SPC2-10-P-0-100 **B** – SPC2-10-P-0-50

**C** - SPC2-10-P-0-25

**D** - Port 3 to 2 (piloted open)



1 Function

SPC2 - Single pilot check valve

2 Size 10 - 10 size

3 Seal material

Blank - Buna-N

V - Viton

U - Buna-N with no piston seals

**W** - Viton with no piston seals

4 Style

 ${f P}$  - Poppet

5 Port size

Code	ode Port size		g number
		Aluminum light duty	Aluminum fatigue rated
0	Cartridge only		
3B	3/8" BSPP	02-173358	-
6T	SAE 6	566162	-
2G	1/4" BSPP	-	876705
3G	3/8" BSPP	_	876714
6H	SAE 6	_	876704
8H	SAE 8	_	876711

See section J for housing details.

## Free flow cracking pressure

**25** - 1,72 bar (25 psi) **50** - 3,45 bar (50 psi)

**100** - 6,90 bar (100 psi)

## 7 Special features

**00** - None (Only required if valve has special features, omitted if "00")

**SS** - 316 Stainless Steel external components

## **Dimensions**

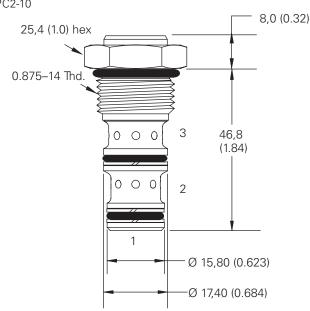
mm (inch)

Torque cartridge housing

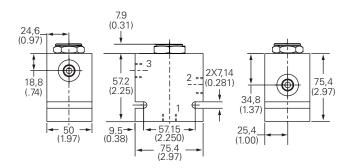
**A** - 47-54 Nm (35-40 ft. lbs). **B** - 68-70 Nm (50-55 ft. lbs).

Basic code SPC2-10

Cartridge drawing

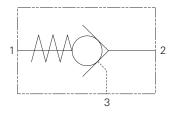


## **Installation drawing**



## **Marning**

Aluminum housings can be used for pressures up to 210 bar (3000 psi). Steel housings must be used for operating pressures above 210 bar (3000 psi).

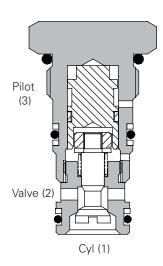


Pressure on the valve port 2 causes the poppet to lift against the spring force, allowing the flow to the cylinder port 1. Reverse flow is prevented by the poppet reseating. Pressure applied to the pilot port 3 will overcome the cylinder port pressure and lift the poppet from its seat, allowing flow from the cylinder to valve port.

#### **Features**

Hardened and ground poppet gives excellent flow capability for valve size, positive sealing and long working life. Cartridge construction allows installation in actuators, manifold blocks and Hydraulic Integrated Circuits. Fits the same cavity as the overcenter valves of a similar size.

## **Sectional view**



## Performance data

**Ratings and specifications** 

Figures	hased	on:	ΛiI	Temn -	- 4n°C	Viscos	itv –	32	cSt	/15N	SHS
riyures	มลงธน	UII.	UII	remp -	40 0	VISCUS	пу —	JZ	COL	1100	000

Figures based on: Oil Temp = 40°C Viscosity = 32 cSt (15	O SUS)
Rated flow	30 L/min (8 USgpm)
Max setting	350 bar (5000 psi)
Pilot ratio	3:1
Cartridge material	Working parts hardened & ground steel. Electroless zinc plated body.
Standard housing material	Standard aluminium (up to 210 bar) Add suffix "377" for steel option
Mounting position	Unrestricted
Cavity number	A6610 (See section M)
Torque cartridge into cavity	45 Nm (33 lbs ft)
Weight	4CK30 0.08 kg (0.18 lbs) 4CK35 0.34 kg (0.75 lbs) 4CKK35 0.76 kg (1.67 lbs)
Seal kit number	SK430 (Nitrile) SK430V (Viton®)
Recommended filtration level	BS5540/4 Class 18/13 (25 micron nominal)
Operating temperature	-30°C to +90°C (-22° to +194°F)
Leakage	0.3 milliliters/min nominal (5 dpm)
Nominal viscosity range	5 to 500 cSt

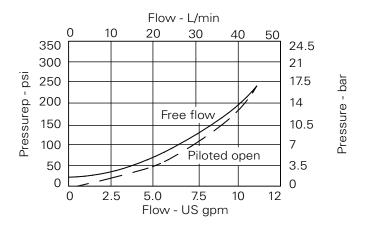
Viton is a registered trademark of E.I. DuPont

## **Description**

Pilot check valves allow flow to pass in one direction, with a low pressure drop, then prevent reverse flow until pilot pressure is applied. There are many applications for this valve type, the most common being to lock and hold a cylinder, or another hydraulic actuator, in position.

These valves are ideally suited for fitting directly into a cylinder, giving economy of installation, direct control of cylinder movement and ease of servicing.

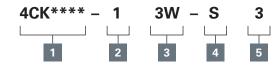
## Pressure drop



Where measurements are critical request certified drawings. We reserve the right to change specifications without notice.

G

Housing number - body only



Port size

Basic code

4CK30 - Cartridge Only 4CK35 - Cartridge and Body 4CKK34 - Cartridges and

**Dual Body** 

## 2 Pilot port size

1 - Internal

3 Port sizes

Code

	Aluminium single	Steel single	Aluminium double	Steel double
3/8" BSP. 1/4" BSP Pilot Port	B6743	B12823	B6836	B13803
3/8" SAE. 1/4" SAE Pilot Port	B10536		B10805	
1/2" SAE. 1/4" SAE Pilot Port	B7884	84811	B30237	B11812
	3/8" SAE. 1/4" SAE Pilot Port	single           3/8" BSP. 1/4" BSP Pilot Port         B6743           3/8" SAE. 1/4" SAE Pilot Port         B10536	single         single           3/8" BSP. 1/4" BSP Pilot Port         B6743         B12823           3/8" SAE. 1/4" SAE Pilot Port         B10536	single         single         double           3/8" BSP. 1/4" BSP Pilot Port         B6743         B12823         B6836           3/8" SAE. 1/4" SAE Pilot Port         B10536         B10805

## 4 Seals

S -Nitrile (For use with most industrial hydraulic oils)

SV -Viton (For high temperature and most special fluid applications)

## 5 Optional pilot seal

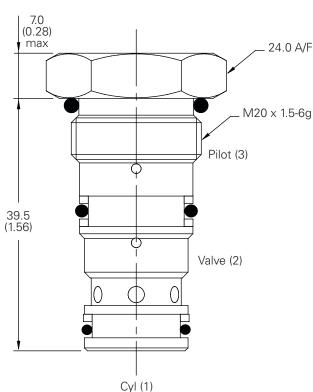
Omit if not required

## **Dimensions**

mm (inch)

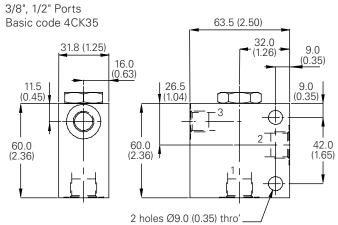
## **Cartridge only**

Basic code 4CK30



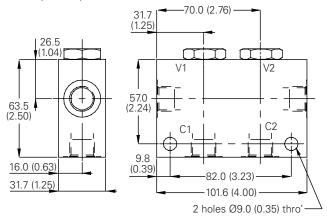
Note: For applications above 210 bar (3000 psi) please consult our technical department or use the steel body option.

## Single valve



## **Dual valve**

3/8", 1/2" Ports Basic code 4CKK34 Internally cross piloted

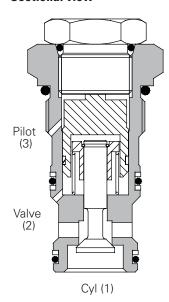


Pressure on the valve port 2 causes the poppet to lift against the spring force, allowing the flow to the cylinder port 1. Reverse flow is prevented by the poppet reseating. Pressure applied to the pilot port 3 will overcome the cylinder port pressure and lift the poppet from its seat, allowing flow from the cylinder to valve port.

## **Features**

Hardened and ground poppet gives excellent flow capability for valve size, positive sealing and long working life. Cartridge construction allows installation in actuators, manifold blocks and Hydraulic Integrated Circuits. Fits the same cavity as the overcenter valves of a similar size.

## Sectional view



## Performance data

#### Ratings and specifications

Ratings and specifications		
Figures based on: Oil Temp = 40° C Viscosity = 32 cSt (150 SUS)		
Rated flow	90 L/min (24 USgpm)	
Max pressure	350 bar (5000 psi)	
Pilot ratio	4:1	
Cartridge material	Working parts hardened and ground steel. Electroless zinc plated body.	
Standard housing material	Standard aluminium (up to 210 bar). Add suffix "377" for steel option.	
Mounting position	Unrestricted	
Cavity number	A12336 (See Section M)	
Torque cartridge into cavity	90 Nm (66 lbs ft)	
Weight	4CK90 0.27 kg (0.61 lbs) 4CK95 1.33 kg (2.90 lbs) 4CKK95 2.03 kg (4.51 lbs)	
Seal kit number	SK832 (Nitrile) SK832V (Viton®)	
Recommended filtration level	BS5540/4 Class 18/13 (25 micron nominal)	
Operating temperature	-30°C to +90°C (-22° to +194°F)	
Leakage	0.3 milliliters/min nominal (5 dpm)	
Nominal viscosity range	5 to 500 cSt	

Viton is a registered trademark of E.I. DuPont

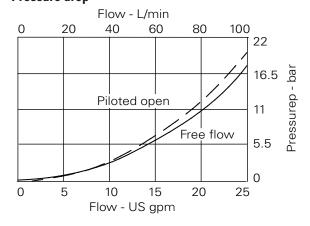
## **Description**

G

Pilot check valves allow flow to pass in one direction, with a low pressure drop, then prevent reverse flow until pilot pressure is applied. There are many applications for this valve type, the most common being to lock and hold a cylinder, or another hydraulic actuator, in position.

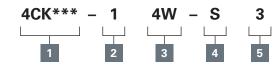
These valves are ideally suited for fitting directly into a cylinder, giving economy of installation, direct control of cylinder movement and ease of servicing.

## Pressure drop



Housing number - body valves only

## Model code



Port size

## 1 Basic code

4CK90 - Cartridge Only 4CK95 - Cartridge and Body 4CKK95 - Cartridges and Dual Body

## 2 Pilot port sizes

1 - Internal

3 Port sizes

Code

0000	1 011 0120	1100	omg nambor	Body taites of	y
		Aluminium single	Steel single	Aluminium double	Steel double
4W	1/2" BSP 1/4" BSP Pilot Port	B13625	B13626	C13627	C13628
8T	1/2" SAE 1/4" SAE Pilot Port	B10806	B10922	C10807	C11561

## 4 Seals

**S** - Nitrile (For use with most industrial hydraulic oils)

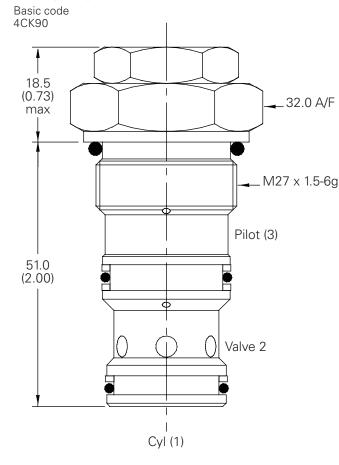
**SV** - Viton (For high temperature and most special fluid applications)

5 Optional pilot seal
Omit if not required

## **Dimensions**

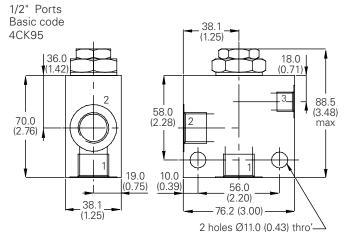
mm (inch)

## **Cartridge only**

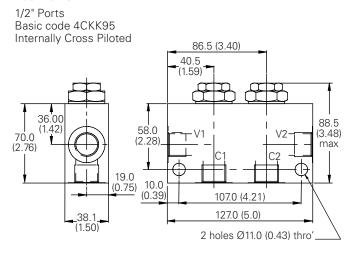


**Note:** For applications above 210 bar (3000 psi) please consult our technical department.

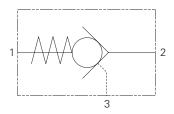
## **Complete valve**



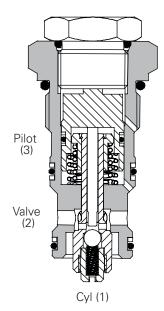
## **Dual valve**



Pilot-to-open, poppet type with decompression stage 90 L/min (24 USgpm) • 420 bar (6000 psi)



#### Sectional view



## **Operation**

The ball and poppet are held onto their respective seats by spring force, ensuring positive sealing as long as the pressure on port 1 is equal to or greater than the pressure on port 2. As soon as the pressure on port 2 exceeds the pressure on port 1 plus the spring force, the valve opens from 2 to 1. In order to pass flow in the reverse direction, pilot pressure must be applied to port 3. Once this reaches the required level, the pilot piston acting on the pin in the Center of the poppet lifts the ball off its seat, enabling

the fluid to decompress and thus reducing the load pressure acting on port 1. As the load pressure decreases, the pilot pressure required to open the main stage also decreases and when the correct pilot pressure is reached, the main stage poppet is lifted off its seat by the advancing pilot piston, allowing full flow from 1 to 2.

When calculating the pilot pressure, it must be remembered that any back pressure on port 2 will cause this to increase on a 1:1 ratio.

#### **Features**

Decompression stage reduces hydraulic noise on rapid loss of pressure. Precision ground ball and hardened and ground poppet ensure positive sealing and long, trouble-free working life

This valve is directly interchangeable with the 4CK90 check valve and 1CE\*90 series overcenter valve.

## Performance data

## **Ratings and specifications**

Ratings and specifications	
Figures based on: Oil Temp = 40° C Viscosity = 32 cSt (150 SUS)	
Rated flow	90 L/min (24 USgpm)
Max pressure	Cylinder Port 1 420 bar (6000 psi) Ports 2 & 3 350 bar (5000 psi)
Pilot ratio	25:1 decompression stage 3: main stage
Cartridge material	Working parts hardened and ground steel. Electroless nickel plated body.
Standard Housing Material	Standard aluminium (up to 210 bar*). Add suffix "377" for steel option.
Mounting position	Unrestricted
Cavity number	A12336
Torque cartridge into cavity	90 Nm (66 lbs ft)
Weight	0.243 kg (0.54 lbs)
Seal kit number	SK986 (Nitrile) SK986V (Viton®)
Recommended filtration level	BS5540/4 Class 18/13 (25 micron nominal)
Operating temperature	-30°C to +90°C (-22° to +194°F)
Leakage	0.3 milliliters/min nominal (5 dpm)
Nominal viscosity range	5 to 500 cSt

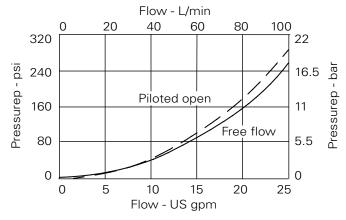
Viton is a registered trademark of E.I. DuPont

## **Description**

G

A decompression pilot check can be used in most applications that use a standard pilot operated check. Free flow in one direction and load holding in the other. The decompression feature allows locked-in pressure to decay in a controlled fashion, reducing hydraulic noise and instability caused by the rapid loss of energy from the actuator. The valve is effective in clamping circuits and when used with intensifiers or when there are high load induced pressures.

## Pressure drop



## 1 Basic code

4CKD90 - Cartridge only
4CKD95 - Cartridge and Body
4CKKD95 - Cartridges and
Dual Body

## 2 Pilot port sizes

1 - Internal

3 Port sizes

Code	Port size	Housing nur	Housing number - body only				
		Aluminium single	Steel single	Aluminium double	Steel double		
4W	1/2" BSP 1/4" BSP Pilot Port	B13625	B13626	C13627	C13628		
8T	1/2" SAE 1/4" SAE Pilot Port	B10806	B10922	C10807	C11561		

## 4 Seals

**S** - Nitrile (For use with most industrial hydraulic oils)

**SV** - Viton (For high temperature and most special fluid applications)

## 5 Optional pilot seal

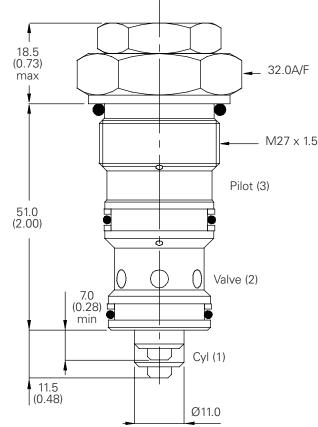
Omit if not required

## **Dimensions**

mm (inch)

## **Cartridge only**

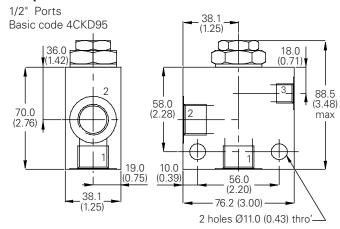
Basic code 4CKD90



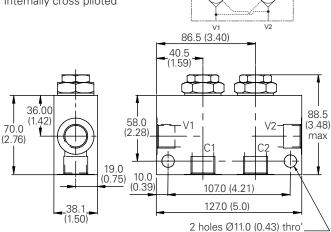
**Note:** For applications above 210 bar (3000 psi) please consult our technical department or use the steel body option.

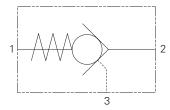
**Note:** Ensure cavity clears nose end of cartridge.

## **Complete valve**



## Complete valve 1/2" Ports Basic code 4CKKD95 Internally cross piloted



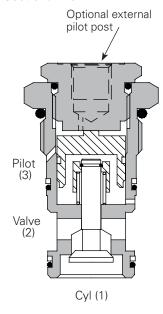


Pressure on the valve port 2 causes the poppet to lift against the spring force, allowing the flow to the cylinder port 1. Reverse flow is prevented by the poppet reseating. Pressure applied to the pilot port 3 will overcome the cylinder port pressure and lift the poppet from its seat, allowing flow from the cylinder to valve port.

## **Features**

Hardened and ground poppet gives excellent flow capability for valve size, positive sealing and long working life. Cartridge construction allows installation in actuators, manifold blocks and Hydraulic Integrated Circuits. Fits the same cavity as the overcenter valves of a similar size.

## Sectional view



#### Performance data

#### **Ratings and specifications**

Figures based on: Oil Temp = 40° C Viscosity = 32 cSt (150 SUS)	
Rated flow	120 L/min (32 USgpm)
Max pressure	350 bar (5000 psi)
Pilot ratio	3:1
Cartridge material	Working parts hardened and ground steel. Zinc plated body.
Standard housing material	Standard aluminium (up to 210 bar). Add suffix "377" for steel option.
Mounting position	Unrestricted
Cavity number	A877 (See Section M)
Torque cartridge into cavity	100 Nm (74 lbs ft)
Weight	4CK120 0.28 kg (0.62 lbs) 4CK125 1.15 kg (2.54 lbs) 4CKK125 1.96 kg (4.32 lbs)
Seal kit number	SK381 (Nitrile) SK381V (Viton®)
Recommended filtration level	BS5540/4 Class 18/13 (25 micron nominal)
Operating temperature	-30°C to +90°C (-22° to +194°F)
Leakage	0.3 milliliters/min nominal (5 dpm)
Nominal viscosity range	5 to 500 cSt

Viton is a registered trademark of E.I. DuPont

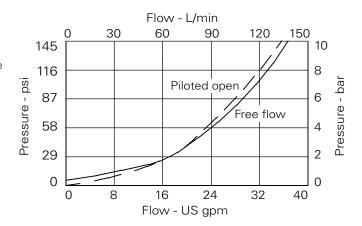
## **Description**

G

Pilot check valves allow flow to pass in one direction, with a low pressure drop, then prevent reverse flow until pilot pressure is applied. There are many applications for this valve type, the most common being to lock and hold a cylinder, or another hydraulic actuator, in position.

These valves are ideally suited for fitting directly into a cylinder, giving economy of installation, direct control of cylinder movement and ease of servicing.

## Pressure drop



1 Basic code

**4CK120** - Cartridge Only **4CK125** - Cartridge and Body **4CKK125** - Cartridges and

Dual Body

2 Pilot port sizes

Code	Port size
1	Internal
2W	1/4" BSP (External Pilot). Omit for bodied valves
4T	1/4" SAE (External Pilot). Omit for bodied valves

## 4 Seals

**S** - Nitrile (For use with most industrial hydraulic oils)

**SV** - Viton (For high temperature and mos special fluid applications)

## 3 Port sizes - bodied valves only

Code	Port size	Housing nur	nber - body (	only	
		Aluminium single	Steel single	Aluminium double	Steel double
6W	3/4" BSP 1/4" BSP Pilot Port	B6898	B5544	C2543	C1200
12T	3/4" SAE 1/4" SAE Pilot Port	B8200		C10629	C16434
16T	1" SAE 1/4" SAE Pilot Port	B10708	B11814		

## 5 Optional pilot seal

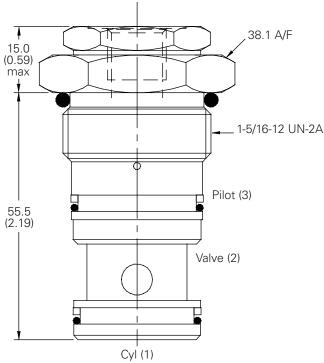
Omit if not required

## **Dimensions**

mm (inch)

## **Cartridge only**

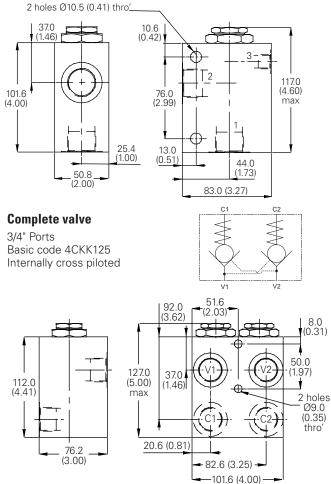
Basic code 4CK120

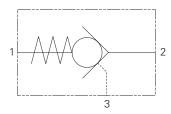


**Note:** For applications above 210 bar (3000 psi) please consult our technical department or use the steel body.

## **Complete valve**

3/4", 1/2" Ports Basic code 4CK125





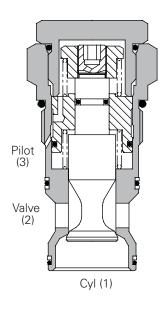
Pressure on the valve port 2 causes the poppet to lift against the spring force, allowing the flow to the cylinder port 1. Reverse flow is prevented by the poppet reseating. Pressure applied to the pilot port 3 will overcome the cylinder port pressure and lift the poppet from its seat, allowing flow from the cylinder to valve port.

#### **Features**

Hardened and ground poppet gives excellent flow capability for valve size, positive sealing and long working life. Cartridge construction allows installation in actuators, manifold blocks and Hydraulic Integrated Circuits. Fits the same cavity as the overcenter valves of a similar size.

## **Sectional view**

## Performance data



G

#### **Ratings and specifications**

Figures based on oil temp of 40° C and viscosity of 32 cSt (150 SUS)	
Rated flow	300 L/min (80 USgpm)
Max pressure	350 bar (5000 psi)
Pilot ratio	3:1
Cartridge material	Working parts hardened and ground steel. Zinc nickel plated body.
Standard housing material	Standard aluminium (up to 210 bar). Add suffix "377" for steel option.
Mounting position	Unrestricted
Cavity number	A6935 (See Section M)
Torque cartridge into cavity	150 Nm (110 lbs ft)
Weight	4CK300 0.28 kg (0.62 lbs) 4CK350 1.15 kg (2.54 lbs) 4CKK350 1.96 kg (4.32 lbs)
Seal kit number	SK683 (Nitrile) SK683V (Viton®)
Recommended filtration level	BS5540/4 Class 18/13 (25 micron nominal)
Operating temperature	-30°C to +90°C (-22° to +194°F)
Leakage	0.5 milliliters/min nominal (5 dpm)
Nominal viscosity range	5 to 500 cSt

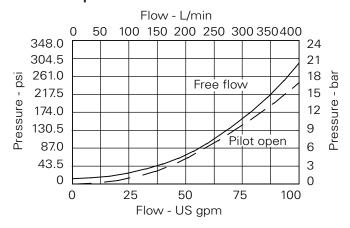
Viton is a registered trademark of E.I. DuPont

#### **Description**

Pilot check valves allow flow to pass in one direction, with a low pressure drop, then prevent reverse flow until pilot pressure is applied. There are many applications for this valve type, the most common being to lock and hold a cylinder, or another hydraulic actuator, in position.

These valves are ideally suited for fitting directly into a cylinder, giving economy of installation, direct control of cylinder movement and ease of servicing.

#### Pressure drop



## 1 Basic code

4CK300 - Cartridge Only4CK350 - Cartridge and Body4CKK350 - Cartridges and

Dual Body

## 2 Pilot port size

1 - Internal

## 3 Port sizes

Code	Port size	Housing number - body only				
		Aluminium single	Steel single	Aluminium double	Steel double	
10W	1 1/4" BSP 1/4" BSP Pilot Port	B6814	B8610	C8704	C8705	
20T	1 1/4" SAE 1/4" SAE Pilot Port	B10630	B11474	C10811	C11564	

## 4 Seals

**S** - Nitrile (For use with most industrial hydraulic oils)

**SV** - Viton (For high temperature and most special fluid applications)

## 5 Optional pilot seal

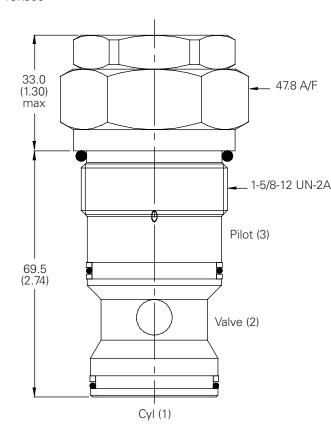
Omit if not required

#### **Dimensions**

mm (inch)

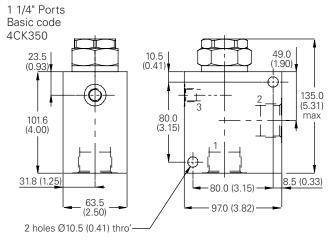
## **Cartridge only**

Basic code 4CK300



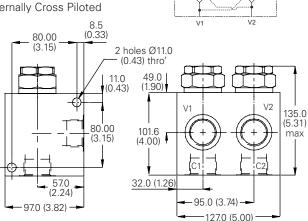
**Note:** For applications above 210 bar (3000 psi) please consult our technical department or use the steel body.

## Single valve



## **Dual valve**

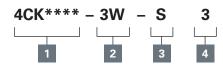
1 1/4" Ports Basic code 4CKK350 Internally Cross Piloted



## 4CK Series - Check valve

Alternative body arrangements for 30 to 300 liters/min valves

Model code



## 1 Basic code

4CK36- Cartridge and Body Through Ported4CBK35- Cartridge and Body Banjo Mounted4CKG35- Cartridge and Body Gasket Mounted4CKK35- Cartridge and Dual Body

4CK156 - Cartridge and Body Through Ported
4CBK150 - Cartridge and Body Banjo Mounted
4CKG150 - Cartridge and Body Gasket Mounted
4CK356 - Cartridge and Body Through Ported
4CKG350 - Cartridge and Body Gasket Mounted

3 Seals

S - Nitrile (For use with most industrial hydraulic oils)

**SV** - Viton (For high temperature and most special fluid applications) 4 Optional pilot seal

**3** - Required Omit if not required

## 2 Port sizes

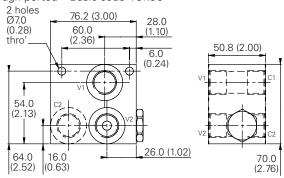
Code	Port size	Housing number	er

		Aluminium	Steel	Aluminium	Aluminum	Steel	Aluminum	Steel
4CK30	Cartridge	Through Ported Body - Only	Banjo Mounted	Gasket Mounted Sub- Assembly	Sub-Assembly	Cross Piloted	Sub-Assembly	
3W	3/8" BSP	B13542	B13543	AXP13617-3W-S	BXP13621-3W-S	-	BXP24147-3W-S	BXP24147-3W-S-377
6T	3/8" SAE	-	-	-	-		BXP24147-6T-S-377	
4CK120	Cartridge							
6W	3/4" SAE	B13629	B13630	AXP13565-6W-S	BXP13634-6W-S	BXP13634-6W-S-377		
4CK300	Cartridge							
10W	1 1/4" BSP	C13637	C13638		CXP20647-10W-S	CXP20647-10W-S-377		

## Complete valves - 4CK30 cartridge, 3/8" ports

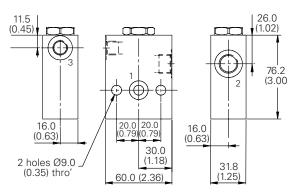
## Complete valve

Through ported • Basic code 4CK36



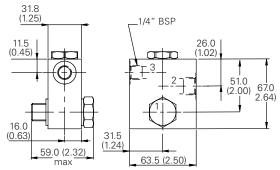
## Complete valve

Gasket mounted • Basic code 4CKG35



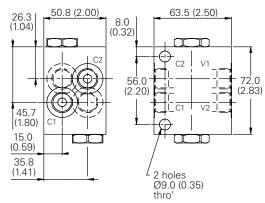
## **Complete valve**

Banjo mounted • Basic code 4CBK35



## **Complete valve**

Internally cross piloted • Basic code 4CKK35

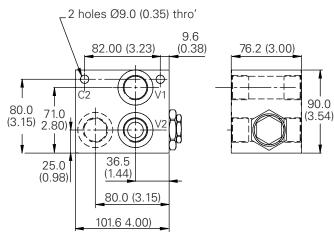


Alternative body arrangements for 30 to 300 liters/min valves

## Complete valves - 4CK120 cartridge, 3/4" ports

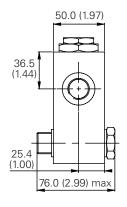
## **Complete valve**

Through Ported Basic code 4CK156

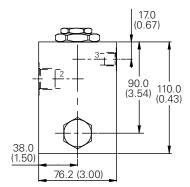


## **Complete valve**

Banjo Mounted Basic code 4CBK150

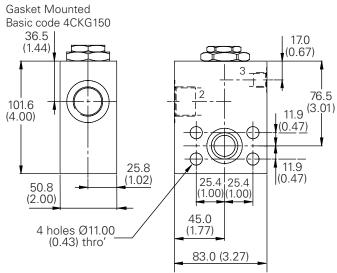


Note: For applications above 210 bar please consult our technical department or use the steel body



## SAE 6000 PSI Flange ports - 4CK120 cartridge, 3/4" ports

## **Complete valve**

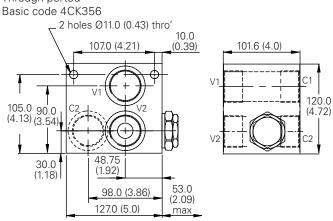


## Complete valves - 4CK300 cartridge, 1 1/4" ports

## SAE 6000 PSI Flange ports - 4CK300 cartridge, 1 1/4" ports

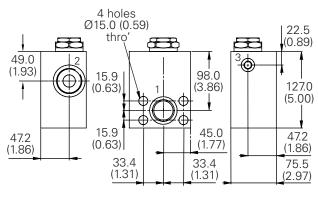
## Complete valve

Through ported

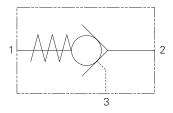


## **Complete valve**

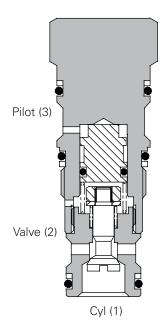
Gasket Mounted Basic code 4CKG350



Pilot-to-open, poppet type 30 L/min (8 USgpm) • 350 bar (5000 psi)



## **Sectional view**



#### Operation

Pressure on the valve port 2 causes the poppet to lift against the spring force, allowing the flow to the cylinder port 1. Reverse flow is prevented by the poppet reseating. Pressure applied to the pilot port 3 will overcome the cylinder port pressure and lift the poppet from its seat, allowing flow from the cylinder to valve port.

## **Features**

Hardened and ground poppet gives excellent flow capability for valve size, positive sealing and long working life. Cartridge construction allows installation in actuators, manifold blocks and Hydraulic Integrated Circuits. Fits the same cavity as the overcenter valves of a similar size.

## Performance data

#### **Ratings and specifications**

Figures based on oil temperature of 40° C and visco	Figures based on oil temperature of 40° C and viscosity of 32 cSt (150 SUS)			
Rated flow	30 L/min (8 USgpm)			
Maximum pressure	350 bar (5000 psi)			
Pilot ratio	3:1 and 5:1			
Cartridge material	Working parts hardened and ground steel. Zinc plated body.			
Mounting position	Unrestricted			
Cavity number	A20090-T11A			
Torque cartridge into cavity	45 Nm (33 lbs ft.)			
Weight	0.18 kg (0.39 lbs)			
Seal kit number	SK1079 (Nitrile) SK1079V (Viton®)			
Recommended Filtration level	BS5540/4 Class 18/13 (25 micron nominal)			
Operating temperature	−30° to +90° C (-22° to +194°F)			
Leakage	e 0.3 ml/min nomina			
Nominal viscosity range	5 to 500 cSt			

Viton is a registered trademark of E. I. DuPont

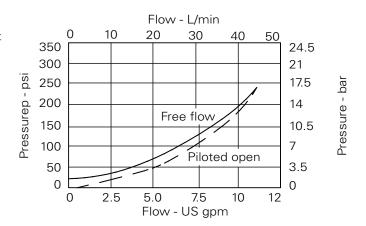
## **Description**

G

Pilot check valves allow flow to pass in one direction, with a low pressure drop, then prevent reverse flow until pilot pressure is applied. There are many applications for this valve type, the most common being to lock and hold a cylinder, or another hydraulic actuator, in position.

These valves are ideally suited for fitting directly into a cylinder, giving economy of installation, direct control of cylinder movement and ease of servicing.

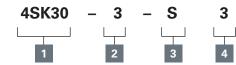
## Pressure drop



## 4SK30 - Check valve

Pilot-to-open, poppet type 30 L/min (8 USgpm) • 350 bar (5000 psi)

Model code



- 1 Basic code
- 4SK30 Complete valve
- 2 Pilot ratio
- **3** 3:1 **5** - 5:1

- 3 Seals
- Nitrile (for use with most industrial hydraulic oils)
- SV Viton (for high temperature & most special fluid applications)

## 4 Optional pilot seal

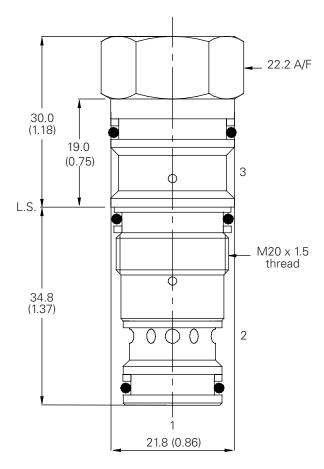
Omit if not required

## **Dimensions**

mm (inch)

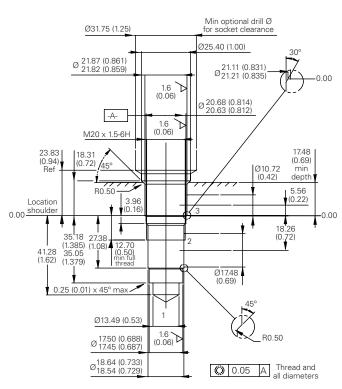
## **Cartridge only**

Basic code 4SK30



## Cavity

Basic code A20090-T11A Form Drill TD-11A Form Reamer TR11A

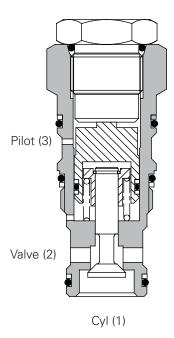


Pressure on the valve port 2 causes the poppet to lift against the spring force, allowing the flow to the cylinder port 1. Reverse flow is prevented by the poppet reseating. Pressure applied to the pilot port 3 will overcome the cylinder port pressure and lift the poppet from its seat, allowing flow from the cylinder to valve port.

#### **Features**

Hardened and ground poppet gives excellent flow capability for valve size, positive sealing and long working life. Cartridge construction allows installation in actuators, manifold blocks and Hydraulic Integrated Circuits. Fits the same cavity as the overcenter valves of a similar size.

## **Sectional view**



## Performance data

#### **Ratings and specifications**

Figures based on oil temperature of 40° C and viscosity of 32 cSt (150 SUS)			
Rated flow	90 L/min (24 USgpm)		
Maximum pressure	350 bar (5000 psi)		
Pilot ratio	4:1		
Cartridge material	Working parts hardened and ground steel. Zinc plated body		
Mounting position	Unrestricted		
Cavity number	A20092-T2A		
Torque cartridge into cavity	60 Nm (44 lbs. ft.)		
Weight	0.39 kg (0.86 lbs.)		
Seal kit number	SK1093 (Nitrile) SK1093V (Viton®)		
Recommended Filtration level	BS5540/4 Class 18/13 (25 micron nominal)		
Operating temperature	-30°C to +90°C (-22° to +194°F)		
Leakage	0.3 ml/min nominal (5 dpm)		
Nominal viscosity range	5 to 500 cSt		

Viton is a registered trademark of E. I. DuPont

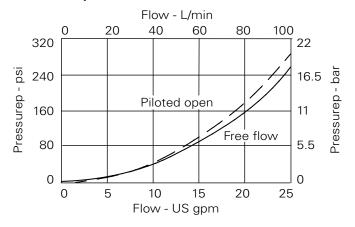
## **Description**

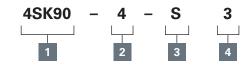
G

Pilot check valves allow flow to pass in one direction, with a low pressure drop, then prevent reverse flow until pilot pressure is applied. There are many applications for this valve type, the most common being to lock and hold a cylinder, or another hydraulic actuator, in position.

These valves are ideally suited for fitting directly into a cylinder, giving economy of installation, direct control of cylinder movement and ease of servicing.

## Pressure drop





1 Basic code

4SK90 - Complete valve

2 Pilot ratio

**4** - 4:1

3 Seals

S - Nitrile (for use with most industrial hydraulic oils)

SV - Viton (for high temperature & most special fluid applications) 4 Optional pilot seal

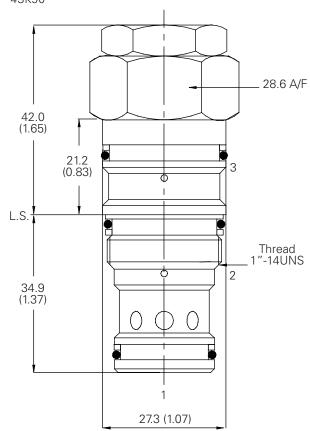
Omit if not required

### **Dimensions**

mm (inch)

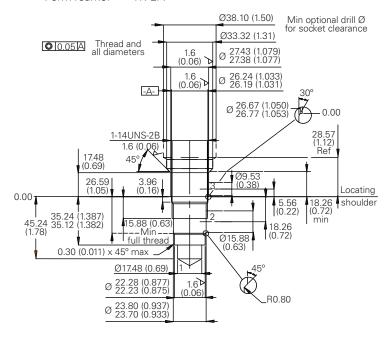
## **Cartridge only**

Basic code 4SK90



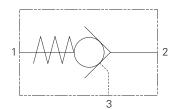
## Cavity

Basic code A20092-T2A Form drill TD-2A Form reamer TR-2A



**Note:** For applications above 210 bar (3000 psi) please consult our technical department or use the steel body.

Pilot-to-open, poppet type 140 L/min (37 USgpm) • 350 bar (5000 psi)



## **Operation**

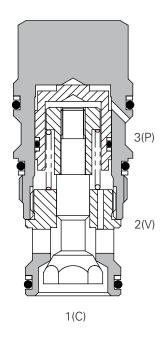
Pressure on the valve port 2 causes the poppet to lift against the spring force, allowing the flow to the cylinder port 1. Reverse flow is prevented by the poppet reseating.

Pressure applied to the pilot port 3 will overcome the cylinder port pressure and lift the poppet from its seat, allowing flow from the cylinder to valve port.

#### **Features**

Hardened and ground poppet gives excellent flow capability for valve size, positive sealing and long working life. Cartridge construction allows installation in actuators, manifold blocks and Hydraulic Integrated Circuits. Fits the same cavity as the overcenter valves of a similar size.

## **Sectional view**



#### Performance data

#### **Ratings and specifications**

Figures based on oil temperature of 40° C and viscosity of 32 cSt (150 SUS)			
Rated flow	140 L/min (37 USgpm)		
Maximum pressure	350 bar (5000 psi)		
Pilot ratio	3:1		
Cartridge material	Working parts hardened and ground steel. Zinc plated body.		
Mounting position	Unrestricted		
Cavity number	A20094-T17A		
Torque cartridge into cavity	200 Nm (150 lbs. ft.)		
Weight	0.44 kg (0.96 lbs.)		
Seal kit number	SK1116 (Nitrile) SK1116V (Viton®)		
Recommended filtration level	BS5540/4 Class 18/13 (25 micron nominal)		
Operating temperature	-30°C to +90°C (-22° to +194°F)		
Leakage	0.3 ml/min nominal (5 dpm)		
Nominal viscosity range	5 to 500 cSt		

Viton is a registered trademark of E. I. DuPont

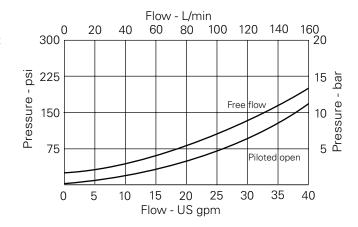
## **Description**

G

Pilot check valves allow flow to pass in one direction, with a low pressure drop, then prevent reverse flow until pilot pressure is applied. There are many applications for this valve type, the most common being to lock and hold a cylinder, or another hydraulic actuator, in position.

These valves are ideally suited for fitting directly into a cylinder, giving economy of installation, direct control of cylinder movement and ease of servicing.

## Pressure drop



Model code S 4SK140 3

- 1 Function
- 4SK140 Complete valve
- 2 Pilot ratio
- **3** 3:1

- 3 Seals
- Nitrile (for use with most
- industrial hydraulic oils) - Viton (for high temperature and most special fluid applications)
- Optional pilot seal

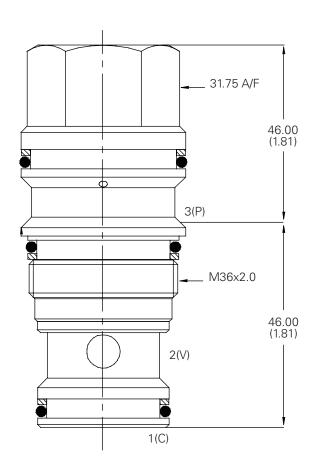
Omit if not required

## **Dimensions**

mm (inch)

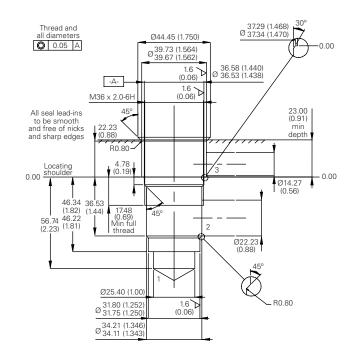
## **Cartridge only**

Basic code 4SK140



## Cavity

Basic code A20094-T17A Form drill TD-17A Form reamer TR-17A

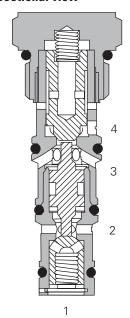


The valve allows flow from port 2 to port 1 or from port 3 to port 4 when the spring bias is overcome. Flow is blocked from ports 4 to 3 and from 1 to 2 until pilot pressure is applied to ports 2 and 3 respectively.

## **Features**

Hardened and ground poppets to give minimal internal leakage and long life.

## **Sectional view**



## Performance data

#### Ratings and specifications

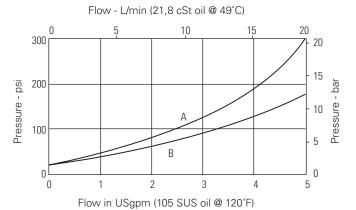
Performance data is typical with fluid at 21,8 cST (105 SUS) and 49°C (120°F)			
Typical application pressure (all ports)	240 bar (3500 psi)		
Cartridge fatigue pressure (infinite life)	240 bar (3500 psi)		
Rated inlet flow	19 L/min (5 USgpm)		
Pilot ratio	3:1		
Maximum internal leakage Ports 2 to 3 and 3 to 2: Ports 4 to 3 and 1 to 2:	140 cc/min. (8.5 in³/min.) @ 240 bar (3500 psi) 5 drops/min. @ 240 bar (3500 psi)		
Free flow cracking pressure @ 1 L/min (0.25 USgpm)	1,72 bar (25 psi)		
Temperature range	-40° to 120° C (-40° to 248° F)		
Cavity	C-8-4		
Fluids	All general purpose hydraulic fluids such as MIL - H-5606, SAE 10, SAE 20, etc.		
Filtration	Cleanliness code 18/ <b>16/13</b>		
Standard housing material	Aluminum or steel		
Weight, cartridge only	0,08 kg (0.18 lbs.)		
Seal kit	02-370387 Urethane		

## **Description**

G

This is a dual pilot-to-open check valve ideal for stabilizer cylinders fitting directly into the cylinder reducing pipework to a minimum.

## Pressure drop



## **⚠** Warning

Do not use Pilot-to-Open Check Valves in load holding applications where either overrunning loads are possible or load release speed is critical. Failure to observe these guidelines may result in bodily injury or damage to equipment.

A - Port 2 to Port 1

**B** – Port 3 to Port 4

## DPC2-8 - Check valve

Dual, pilot-to-open, poppet type 19 L/min (5 USgpm) • 240 bar (3500 psi)

## Model code

1 Function

**DPC2** - Dual pilot operated check

2 Size

**8** - 8 size

3 Seal material

**U** - Urethane

4 Pilot leakage

A - Standard

5 Crack pressure

25 - 1,7 bar (25 psi)

6 Body

Omit for cartridge only

A - Aluminum

S - Steel

7 Port size

Code	de Port size Housing number		er
		Aluminium fatigue rated	Steel fatigue rated
0	Cartridge only		
2G	1/4" BSPP	02-160747	02-160753
3G	3/8" BSPP	02-160748	02-160754
4T	SAE 4	02-160749	02-160751
6T	SAE 6	02-160750	02-160752

See section J for housing.

## 8 Special features

**00** - None

(Only required if valve has special features, omitted if "00")

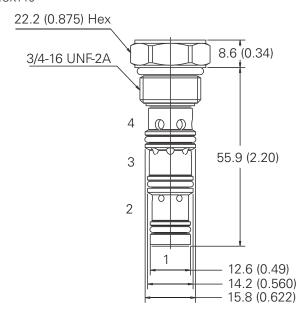
## **Dimensions**

mm (inch)

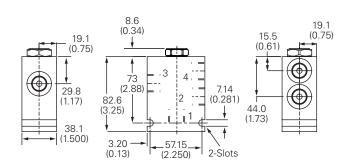
**Note:** Torque cartridge in Aluminum or Steel housing to 34-41 Nm (25-30 ft. lbs).

## **Cartridge only**

Basic code 4SK140



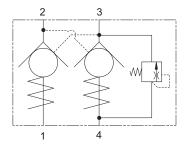
## **Installation drawing (Steel)**



## ⚠ Warning

Aluminum housings can be used for pressures up to 210 bar (3000 psi). Steel housings must be used for operating pressures above 210 bar (3000 psi).

Dual, pilot-to-open with thermal relief 25 L/min (6.6 USgpm) • 300 bar (4350 psi)



## **Operation**

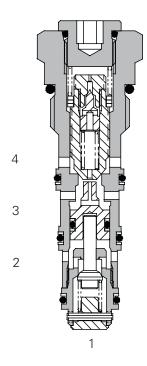
Pressure on the valve port causes the poppet to lift against the spring force, allowing the flow to the cylinder port. Reverse flow is prevented by the poppet reseating. Pressure applied to the pilot port will overcome the cylinder port pressure and lift the poppet from its seat, allowing flow from the cylinder to valve port.

In dual pilot check valves, each pilot section is cross connected to the opposite line giving automatic pilot operation in both directions. When the pressure in C2 rises above the setting of the relief valve, the relief valve will open, allowing flow to the V2 port, relieving pressure on the cylinder.

#### **Features**

Hardened and ground poppet gives excellent flow capability for valve size, positive sealing and long working life. Cartridge construction allows installation in actuators, manifold blocks and Hydraulic Integrated Circuits.

#### Sectional view



G

#### Performance data

#### **Ratings and specifications**

Ratings and specifications	
Figures based on oil temperature of 4	0° C and viscosity of 32 cSt (150 SUS)
Rated flow	25 L/min (6.6 USgpm)
Maximum pressure	300 bar (4350 psi)
Pilot ratio	3:1
Cartridge material	Working parts hardened and ground steel. Electroless zinc plated body.
Standard housing material	Standard aluminum (up to 210 bar). Add suffix "377" for steel option.
Mounting position	Unrestricted
Cavity number	A12744 (See Section M)
Torque cartridge into cavity	30 Nm (22 lbs. ft.)
Weight	4CKKT50 0.08 kg (0.18 lbs) 4CKKT55 0.34 kg (0.75 lbs)
Seal kit number	SK1120 (Nitrile) SK1120V (Viton®))
Recommended filtration level	BS5540/4 Class 18/13 (25 micron nominal)
Operating temperature	−30° to +90° C (-22° to +194°F)
Leakage	C1 - V1 1.0 ml/min nominal (15 dpm) C2 - V2 0.3 ml/min nominal (5 dpm)
Nominal viscosity range	5 to 500 cSt

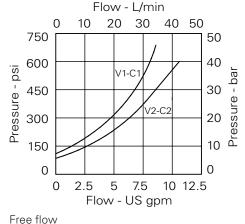
Viton is a registered trademark of E. I. DuPont

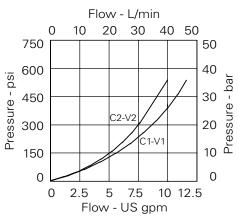
## **Description**

Pilot check valves allow flow to pass in one direction, with a low pressure drop, then prevent reverse flow until pilot pressure is applied. There are many applications for this valve type, the most common being to lock and hold a cylinder, or another hydraulic actuator, in position.

A pilot relief valve will protect the cylinder and hoses from thermal expansion of the hydraulic fluid. The maximum flow through the relief is 1.0l/min.

## Pressure drop





Piloted open

# Model code 4CKKT\*\* - 3W - 3 S 3 - 28

1 Basic code

**4CKKT50** - Cartridge only **4CKKT55** - Cartridge and body

## 2 Port size - bodied valves only

Code	Port size	Housing number	
		Aluminium dual	
3W	3/8" BSP	B19240	-
6T	3/8" SAE	B19241	
4W	1/2" BSP	B19228	
8T	1/2" SAE	B19229	

## 3 Pilot Ratio

**3** - 3:1

## 4 Seals

- Nitrile (For use with most industrial hydraulic oils
- **SV** Viton (For high temperature and most special fluid applications)

## 5 Optional Pilot Seal

**3** - Standard Omit if not required

## 6 Pressure Setting

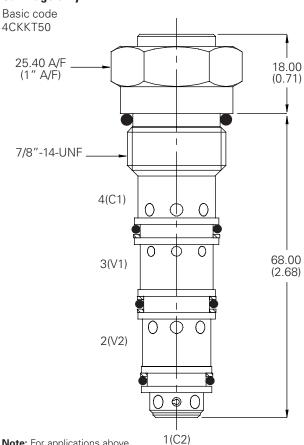
**24** - 240 bar (3500 psi) **28** - 280 bar (4000 psi)

**35** - 350 bar (5000 psi)

## **Description**

mm (inch)

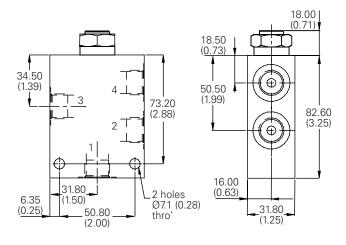
## **Cartridge only**



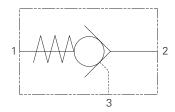
**Note:** For applications above 210 bar (3000 psi) please consult our technical department or use the steel body option.

## **Dual valve**

3/8" Ports 4CKKT55 Internally Cross -Piloted



Pilot-to-open with decompression stage 25 L/min (6 USgpm) • 700 bar (10000 psi)



## **Operation**

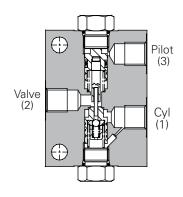
In free flow direction, flow through inlet unseats the poppet and flows out of the cylinder port. When the control valve is centered the load is locked. When pilot pressure is applied the piston unseats the small poppet in the center of

the main poppet. Flow through this small seat area lowers the load or locked pressure (decompression stage). With load pressure reduced the main poppet is then piloted fully open allowing reverse flow.

#### **Features**

Decompression feature for low pilot pressure requirements and to reduce hydraulic noise on rapid loss of pressure.

## **Sectional view**



## Performance data

#### **Ratings and specifications**

Figures based on oil temperature of 40° C and visco	sity of 32 cSt (150 SUS)
Rated flow	25 L/min (6 USgpm)
Maximum pressure	700 bar (10000 psi) Cylinder Port 140 bar (2000 psi) Pilot Port
Pilot ratio	25:1 Decompression 4:1 Full Flow
Body material	Steel
Mounting position	Line mounted
Weight	0.8 kg (1.8 lbs.)
Seal kit number	SK1060 (Nitrile) SK1060V (Viton®)
Recommended filtration level	BS5540/4 Class 18/13 (25 micron nominal)
Operating temperature	−30° to +90° C (-22° to +194°F)
Nominal viscosity range	5 to 500 cSt

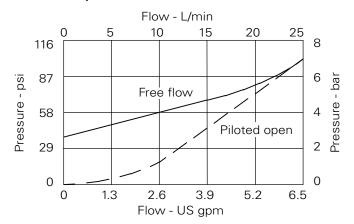
Viton is a registered trademark of E. I. DuPont

## **Description**

G

Used to lock a cylinder or part of a circuit and prevent reverse flow until pilot pressure is applied. For use in high pressure, low flow circuits and circuits requiring decompression. Can be used in conjunction with the 1T16 pressure intensifier. See page J-42.

## Pressure drop



## 4KD25 - Check valve

Pilot-to-open with decompression stage 25 L/min (6 USgpm) • 700 bar (10000 psi)

Model code



- 1 Basic code
- 4KD25 Complete valve
- 2 Adjustment means
- N Fixed

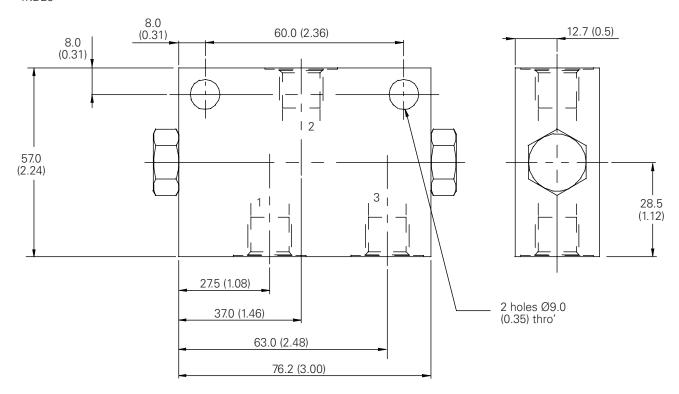
- Port sizes bodied valves only
- **2W** 1/4" BSP
- 4 Seals
- **S** Nitrile (for use with most industrial hydraulic oils)
- SV Viton (for high temperature and most special fluid applications)
- 5 'O' Ring on pilot piston
- **3** Standard Omit if not required

## **Dimensions**

mm (inch)

## **Complete valve**

1/4" Ports Basic code 4KD25

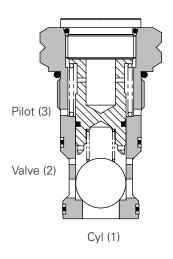


Pressure on the cylinder port causes the ball to lift against the spring force, allowing flow through to the valve port. Reverse flow is prevented by the ball reseating. Pressure applied to the pilot port will hold the ball against its seat, preventing flow from cylinder to valve.

## **Features**

Easy flow path gives good pressure to flow characteristics and hardened components ensure a long working life. Cartridge construction allows installation in actuators, manifold blocks and Hydraulic Integrated Circuits. They fit the same cavities as the 4CK pilot-to-open check valves, so care should be taken when selecting the valve.

#### Sectional view



### Performance data

#### **Ratings and specifications**

Figures based on oil temperature of 40° C and viscosity of 32 cSt (150 SUS)		
Rated flow	30 L/min (8 USgpm)	
Maximum pressure	350 bar (5000 psi)	
Pilot ratio	2:1	
Cartridge material	Working parts hardened and ground steel. Zinc nickel plated body.	
Standard housing material	Standard aluminum (up to 210 bar). Add suffix"377" for steel option	
Mounting position	Unrestricted	
Cavity number	A6610 (See Section M)	
Torque cartridge into cavity	45 Nm (33 lbs. ft.)	
Weight	0.08 kg (0.18 lbs)	
Seal kit number	SK829 (Nitrile SK829V (Viton®)	
Recommended Filtration level	BS5540/4 Class 18/13 (25 micron nominal)	
Operating temperature	-30° to +90°C (-22° to +194°F)	
Leakage	0.3 ml/min nominal (5 dpm)	
Nominal viscosity range	5 to 500 cSt	

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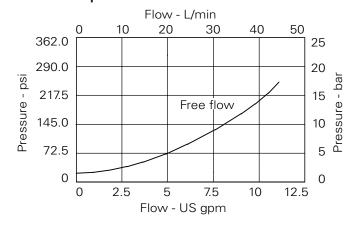
## **Description**

G

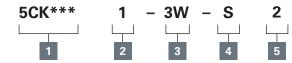
Pilot to close check valves allow flow to pass in one direction, with a low pressure drop to prevent reverse flow. When the pilot pressure is applied, flow is prevented in either direction. The pilot ratio of 2:1 allows a lower pressure in the pilot line to hold the valve closed.

The 5CK series are check cartridges ideally suited for fitting directly onto a cylinder. They are ideal for use in regenerative circuits, accumulator dump circuits and in control of cylinders or motors.

## Pressure drop



#### Model code



## 1 Basic code

**5CK30** - Cartridge only **5CK35** - Cartridge & body

## 2 Pilot port size

1 - Internal Omit for line valves

## 3 Port size - bodied valves only

ode Port size Housing numbe		mber
	Aluminum	Steel
3/8" BSP 1/4" BSP Pilot Port	B6743	B12823
3/8" SAE 1/4" SAE Pilot Port	B10536	
1/2" SAE 1/4" Pilot Port		B11811
	3/8" BSP 1/4" BSP Pilot Port 3/8" SAE 1/4" SAE Pilot Port	Aluminum 3/8" BSP 1/4" BSP Pilot Port B6743 3/8" SAE 1/4" SAE Pilot Port B10536

## 4 Seals

- S Nitrile (for use with most industrial hydraulic oils)
- **SV** Viton (for high temperature and most special fluid applications)

## 5 Pilot ratio

**2** - 2:1

## **Dimensions**

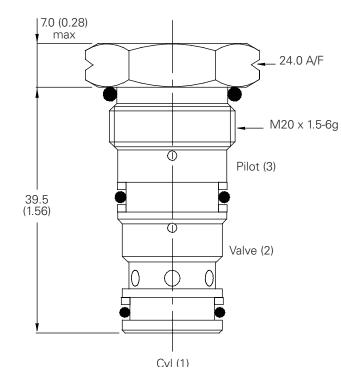
mm (inch)

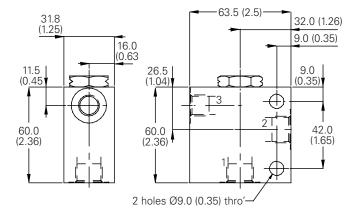
## **Cartridge only**

Basic code 5CK30

## Single valve

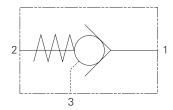
3/8", 1/2" Ports Basic code 5CK35





**Note:** For applications above 210 bar (3000 psi) please consult our technical department or use the steel body option.

Pilot-to-close, ball type 120 L/min (32 USgpm) • 350 bar (5000 psi)



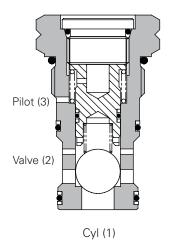
## **Operation**

Pressure on the cylinder port causes the ball to lift against the spring force, allowing flow through to the valve port.
Reverse flow is prevented by the ball reseating. Pressure applied to the pilot port will hold the ball against its seat, preventing flow from cylinder to valve.

#### **Features**

Easy flow path gives good pressure to flow characteristics and hardened components ensure a long working life. Cartridge construction allows installation in actuators, manifold blocks and Hydraulic Integrated Circuits. They fit the same cavities as the 4CK pilot-to-open check valves, so care should be taken when selecting the valve.

## **Sectional view**



#### Performance data

## Ratings and specifications

Figures based on oil temperature of 40° C and visco	sity of 32 cSt (150 SUS)
Rated flow	120 L/min (32 USgpm)
Maximum pressure	350 bar (5000 psi)
Pilot ratio	2:1
Cartridge material	Working parts hardened and ground steel. Zinc nickel plated body.
Standard housing material	Standard aluminum (up to 210 bar*). Add suffix" 377" for steel option.
Mounting position	Unrestricted
Cavity number	A877
Torque cartridge into cavity	100 Nm (74 lbs. ft.)
Weight	0.28 kg (0.62 lbs)
Seal kit number	SK833 (Nitrile) SK833 (Viton®)
Recommended Filtration level	BS5540/4 Class 18/13 (25 micron nominal)
Operating temperature	−30° to +90° C (-22° to +194°F)
Leakage	0.3 ml/min nominal (5 dpm)
Nominal viscosity range	5 to 500 cSt

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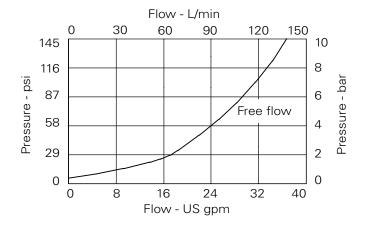
## **Description**

G

Pilot to close check valves allow flow to pass in one direction, with a low pressure drop to prevent reverse flow. When the pilot pressure is applied, flow is prevented in either direction. The pilot ratio of 2:1 allows a lower pressure in the pilot line to hold the valve closed.

The 5CK series are check cartridges ideally suited for fitting directly onto a cylinder. They are ideal for use in regenerative circuits, accumulator dump circuits and in control of cylinders or motors.

## Pressure drop



## Model code 5CK\*\*\* 1 - 3W - S 2

1 Function

**5CK120** - Cartridge only **5CK125** - Cartridge and body

2 Pilot port size

1 - Internal Omit for line valves 3 Port size

m Steel
B5544
B11814
-

4 Seals

- S Nitrile (for use with most industrial hydraulic oils)
- **SV** Viton (for high temperature and most special fluid applications)
- 5 Pilot Ratio

**2** - 2:1

## **Dimensions**

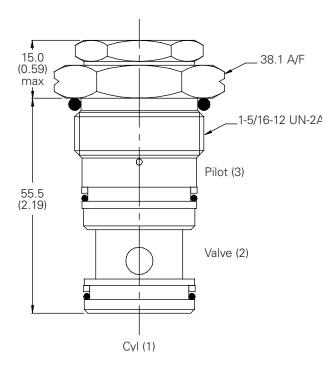
mm (inch)

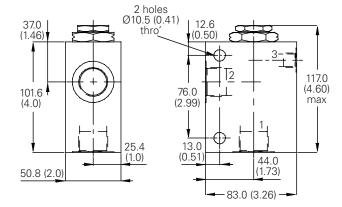
## **Cartridge only**

Basic code 5CK120

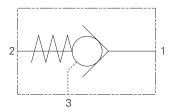
## Single valve

3/4", 1" Ports Basic code 5CK125

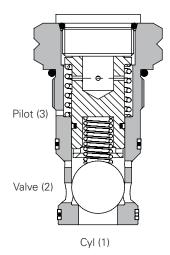




**Note:** For applications above 210 bar (3000 psi) please consult our technical department or use the steel body option.



## **Sectional view**



## Description

G

Pilot to close check valves allow flow to pass in one direction, with a low pressure drop to prevent reverse flow. When the pilot pressure is applied, flow is prevented in either direction. The pilot ratio of 2:1 allows a lower pressure in the pilot line to hold the valve closed.

The 5CK series are check cartridges ideally suited for fitting directly onto a cylinder. They are ideal for use in regenerative circuits, accumulator dump circuits and in control of cylinders or motors.

## **Operation**

Pressure on the cylinder port causes the ball to lift against the spring force, allowing flow through to the valve port.
Reverse flow is prevented by the ball reseating. Pressure applied to the pilot port will hold the ball against its seat, preventing flow from cylinder to valve.

## **Features**

Easy flow path gives good pressure to flow characteristics and hardened components ensure a long working life. Cartridge construction allows installation in actuators, manifold blocks and Hydraulic Integrated Circuits. They fit the same cavities as the 4CK pilot-to-open check valves, so care should be taken when selecting the valve.

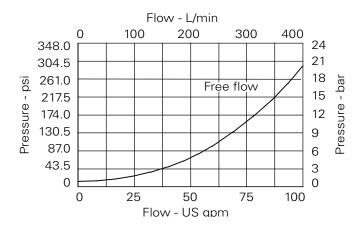
#### Performance data

#### Ratings and specifications

Ratings and specifications			
Figures based on oil temperature of 40° C and viscosity of 32 cSt (150 SUS)			
Rated flow	250 L/min (65 USgpm)		
Maximum pressure	350 bar (5000 psi)		
Pilot ratio	2:1		
Cartridge material	Working parts hardened and ground steel. Zinc nickel plated body		
Standard housing material	Standard aluminum (up to 210 bar*). Add suffix "377" for steel option		
Mounting position	Unrestricted		
Cavity number	A6935		
Torque cartridge into cavity	150 Nm (110 lbs. ft.)		
Weight	0.28 kg (0.62 lbs)		
Seal kit number	SK834 (Nitrile) SK834V (Viton®)		
Recommended Filtration level	BS5540/4 Class 18/13 (25 micron nominal)		
Operating temperature	-30° to +90°C (-22° to +194°F)		
Leakage	0.3 ml/min nominal (5 dpm)		
Nominal viscosity range	5 to 500 cSt		

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## Pressure drop



10W -

2

1 Basic code

**5CK300** - Cartridge only 5CK350 - Cartridge & body

2 Pilot port size

1 - Internal Omit for line valves Port size - bodied valves only

Code	Port size	Housing number- body only		
		Aluminum	Steel	
10W	1 1/4" BSP 1/4" BSP/SAE Pilot Port	B6814	B8610	
20T	1 1/4" SAE 1/4" BSP/SAE Pilot Port	B10630	B11474	

4 Seals

- Nitrile (for use with most industrial hydraulic oils)

- Viton (for high temperature and most special fluid applications)

5 Pilot ratio

**2** - 2:1

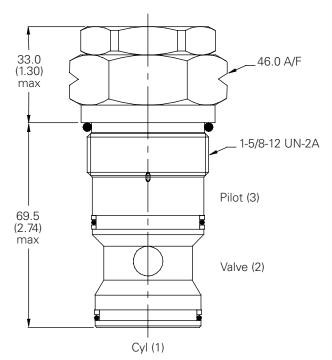
## **Dimensions**

mm (inch)

Basic code

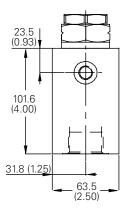
## **Cartridge only**

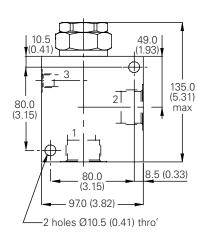
5CK300



## Single valve

1 1/4" Ports Basic code 5CK350





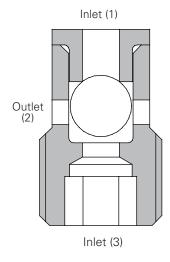
Note: For applications above 210 bar (3000 psi) please consult our technical department or use the steel body option.

When a higher pressure is sensed at inlet 1 than at inlet 2 the ball within the cartridge is forced against a seat opening the higher pressure to outlet. When the higher pressure appears at inlet 2 the ball is forced against the other seat which blocks inlet 1 and opens up inlet 2 to outlet.

#### **Features**

Cartridge design enabling speedy servicing when mounted in a body or in a composite manifold.

## **Sectional view**



## Performance data

## **Ratings and specifications**

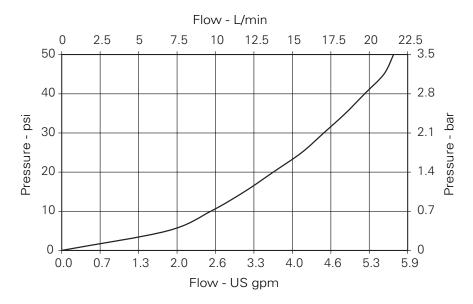
gg-	
Figures based on: Oil Temp = 40°C Viscosity = 32 cSt (150 SUS	S)
Rated flow	20 L/min (5 USgpm)
Max Pressure	350 bar (5000 psi)
Cartridge Material	Working parts hardened and ground steel. External steel surfaces zinc plated
Mounting position	Unrestricted
Cavity Number	A16927 (See Section M)
Torque Cartridge into Cavity	8-10 Nm (Use Loc-Tite 542)
Weight	0.05 kg (0.11 lbs)
Recommended Filtration level	BS5540/4 Class 18/13 (25 micron nominal)
Operating Temp	-30°C to +90°C (-22° to +194°F)
Leakage	0.6 milliliters/min max
Nominal Viscosity Range	5 to 500 cSt

## **Description**

G

This valve provides a means of sensing the higher pressures between two lines on a hydraulic circuit allowing this line to be used for an auxiliary function such as the removal of a mechanically applied brake, the operation of a gauge or to give a remote pressure sensing line for the control of a separate valve.

## Pressure drop



Ball type 20 L/min (5 USgpm) 350 bar (5000 psi)

## Model code



1 Basic code

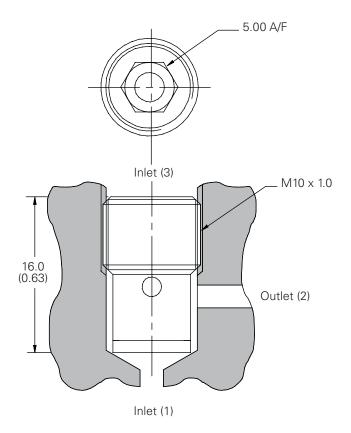
**1SH10** - Cartridge Only

## **Dimensions**

mm (inch)

# **Cartridge only**

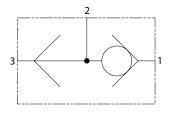
Basic code 1SH10



**Note:** Using LOC-TITE 542, torque cartridge to 8-10 Nm against the bottom of the cavity.

G

Ball type 50 L/min (13 USgpm) 350 bar (5000 psi)



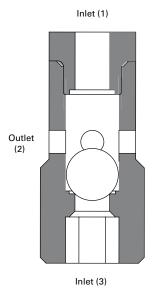
## Operation

When a higher pressure is sensed at inlet 1 than at inlet 2 the ball within the cartridge is forced against a seat opening the higher pressure to outlet. When the higher pressure appears at inlet 2 the ball is forced against the other seat which blocks inlet 1 and opens up inlet 2 to outlet.

## **Features**

Cartridge design enabling speedy servicing when mounted in a body or in a composite manifold.

## **Sectional view**



## Performance data

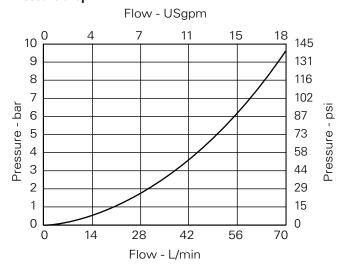
#### **Ratings and specifications**

natings and specifications	
Figures based on: Oil Temp = 40°C Viscosity = 32 cSt (150 SUS)	
Rated flow	50 L/min (13 USgpm)
Max Pressure	350 bar (5000 psi)
Cartridge Material	Working parts hardened and ground steel. External steel surfaces zinc plated.
Mounting position	Unrestricted
Cavity Number	C-I-M18-3
Torque Cartridge into Cavity	50 Nm (Use Loc-Tite 603)
Weight	0.04 kg (0.09 lbs)
Recommended Filtration level	BS5540/4 Class 18/13 (10 micron nominal)
Operating Temp	-40°C to +120°C (-40° to +248°F)
Leakage	<5 drops/min @210 bar
Nominal Viscosity Range	5 to 500 cSt

## **Description**

This valve provides a means of sensing the higher pressures between two lines on a hydraulic circuit allowing this line to be used for an auxiliary function such as the removal of a mechanically applied brake, the operation of a gauge or to give a remote pressure sensing line for the control of a separate valve.

## Pressure drop



Ball type 50 L/min (13 USgpm) 350 bar (5000 psi)





1 Basic code

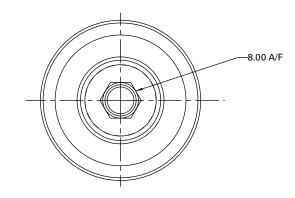
**1SH60** - Cartridge Only

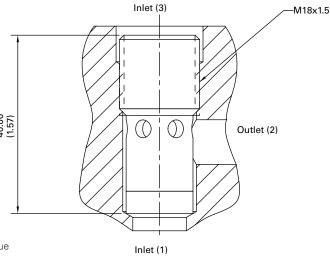
## **Dimensions**

mm (inch)

# **Cartridge only**

Basic code 1SH60





**Note:** Using LOC-TITE 603, torque cartridge to 8-10 Nm against the bottom of the cavity.

1SH60

When a higher pressure is sensed at inlet 1 than at inlet 2 the ball within the cartridge is forced against a seat opening the higher pressure to outlet.

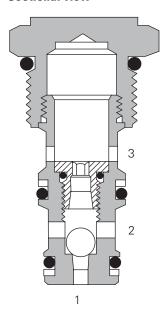
# the higher pressure Cartri

When the higher pressure appears at inlet 2 the ball is forced against the other seat which blocks inlet 1 and opens up inlet 2 to outlet.

## **Features**

Cartridge design enabling speedy servicing when mounted in a body or in a composite manifold.

## **Sectional view**



## Performance data

## **Ratings and specifications**

Performance data is typical with fluid at 21,8 cSt (105 SUS) and 49°C (120°F)	
Maximum pressure	210 bar (3000 psi)
Cartridge fatigue pressure (infinite life)	210 bar (3000 psi)
Rated flow	23 L/min (6 USgpm)
Internal leakage	Between ports 2 to 1, and 2 to 3 <5 drops/min @ 210 bar (3000 psi)
Cavity	C-10-3
Temperature range	-40°C to +120°C (-40° to + 248°F)
Fluids	All general purpose hydraulic fluids such as MIL-H-5606, SAE 10, SAE 20, etc.
Filtration	Cleanliness code 18/ <b>16/13</b>
Standard housing materials	Aluminum
Weight cartridge only	0,08 kg (0.18 lbs)
Seal kits	565804 (Buna-N) 889599 (Viton®)

Viton is a registered trademark of E. I. DuPont

# **Description**

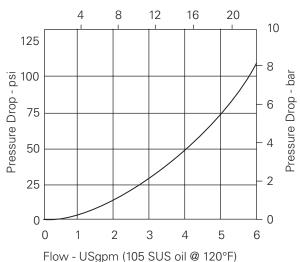
G

This valve provides a means of sensing the higher pressures between two lines on a hydraulic circuit allowing this line to be used for an auxiliary function such as the removal of a mechanically applied brake, the operation of a gauge or to give a remote pressure sensing line for the control of a separate valve.

## Pressure drop

Cartridge only

Flow - L/min (21,8 cSt oil @ 49°C)



Where measurements are critical request certified drawings. We reserve the right to change specifications without notice.

# DSV1-10 - Shuttle valve

Ball type 23 L/min (6 USgpm) • 210 bar (3000 psi)

Model code

DSV1 - 10 (V) - B \*\* 00

1 Function

**DSV1** - Shuttle Valve

2 Size

**10** - 10 Size

3 Seals

**Blank** - Buna-N **V** - Viton

4 Style

**B** - Ball Type

5 Port size

Code	Port size	Housing number - body only		
		Aluminum light duty	Steel fatigue rated	
0	Cartridge only	-	-	
3B	3/8" BSPP	02-173358	-	
6T	SAE 6	566162	-	
2G	1/4" BSPP	-	876705	
3 <b>G</b>	3/8" BSPP	-	876714	
6H	SAE 6	-	876704	
8H	SAE 8	_	876711	

6 Special features

00 - None (Only required if valve has special features, omitted if "00.") SS - 316 Stainless Steel external components

**Dimensions** 

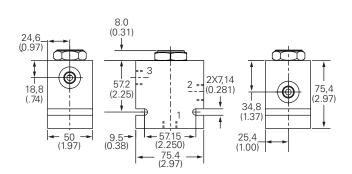
mm (inch)

**Note:** Torque cartridge in Aluminum or Steel housing 47-54 Nm (35-40 ft. lbs).

# **Cartridge only**

Basic code DSV3-10 8,0 (0.31) 25,4 (1.0) hex 46,0 (1.81) 0 0 0 3 (1.81) 0 0 0 0 2 0 15,80 (0.622) Ø 17,40 ( 0.685)

# **Installation drawing**



When a higher pressure is sensed at inlet 1 than at inlet 2 the ball within the cartridge is forced against a seat opening the higher pressure to outlet.

# **Features**

Cartridge design enabling speedy servicing when mounted in a body or in a composite manifold.

#### Sectional view



#### Performance data

### **Ratings and Specifications**

Performance data is typical with fluid at 21,8 cSt (105 SUS) and 49°C (120°F)	
Typical application pressure (all ports)	240 bar (3500 psi) steel housing
Cartridge fatigue pressure (infinite life)	240 bar (3500 psi)
Rated flow	3 L/min (0.75 USgpm)
Internal leakage	Between ports 2 and 1, and 2 and 3 <5 drops/min maximum @ 240 bar (3500 psi)
Cavity	C-4-3
Temperature range	-40°C to +120°C (-40° to + 248°F)
Fluids	All general purpose hydraulic fluids such as MIL-H-5606, SAE 10, SAE 20, etc.
Filtration level	Cleanliness code 18/ <b>16/13</b>
Weight cartridge only	0,02 kg (0.044 lbs)
Seal kits	9900176-000 (Buna-N) 9900177-000 (Viton®)

When the higher pressure

up inlet 2 to outlet.

appears at inlet 2 the ball is

forced against the other seat

which blocks inlet 1 and opens

Viton is a registered trademark of E. I. DuPont

# **Description**

G

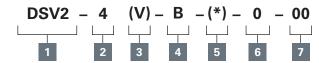
This valve provides a means of sensing the higher pressures between two lines on a hydraulic circuit allowing this line to be used for an auxiliary function such as the removal of a mechanically applied brake, the operation of a gauge or to give a remote pressure sensing line for the control of a separate valve.

Note: This valve is intended for application as a load sense shuttle valve in load sensing systems

# DSV2-4 - Shuttle valve

Ball type 3 L/min (0.75 USgpm) • 240 bar (3500 psi)

Model code



1 Function

DSV2 - Shuttle Valve

2 Size

**4** - 4 Size

3 Seals

**Blank** - Buna-N **V** - Viton

4 Style

**B** - Ball

Valve housing material

Omit for cartridge only **A** - Aluminum

S - Steel

\_\_\_\_

6 Port size

O - Cartridge Only

# 7 Special features

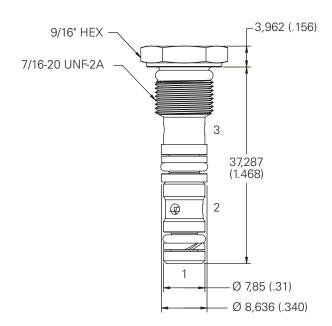
**00** - None (Only required if valve has special features, omitted if

**Dimensions** 

mm (inch)

# **Cartridge only**

Basic code DSV2-4



**Note:** Torque cartridge in aluminum or steel housing 8.1-13.6 Nm (6-10 ft lbs).

Aluminum housings can be used for pressures up to 210 bar (3000 psi). Steel housings must be used for operating pressures above 1210 bar (3000 psi).

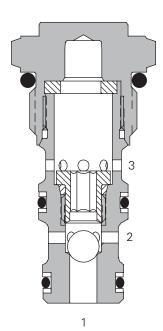
When a higher pressure is sensed at inlet 1 than at inlet 2 the ball within the cartridge is forced against a seat opening the higher pressure to outlet.

When the higher pressure appears at inlet 2 the ball is forced against the other seat which blocks inlet 1 and opens up inlet 2 to outlet.

#### **Features**

Cartridge design enabling speedy servicing when mounted in a body or in a composite manifold.

## **Sectional view**



## Performance data

## **Ratings and specifications**

Performance data is typical with fluid at 21,8 cSt (105 SUS) and 49°C (120°F)	
Typical application pressure (all ports)	240 bar (3500 psi) steel housing
Cartridge fatigue pressure (infinite life)	240 bar (3500 psi)
Rated flow	23 L/min (6 USgpm)
Internal leakage	Between ports 2 and 1, and 2 and 3 <5 drops/min maximum @ 240 bar (3500 psi)
Cavity	C-8-3
Standard housing materials	Aluminum or steel
Temperature range	-40°C to +120°C (-40° to + 248°F)
Fluids	All general purpose hydraulic fluids such as MIL-H-5606, SAE 10, SAE 20, etc.
Filtration level	Cleanliness code 18/ <b>16/13</b>
Weight cartridge only	0,06 kg (0.14 lbs)
Seal kits	02-160755 (Buna-N) 02-160756 (Viton®)

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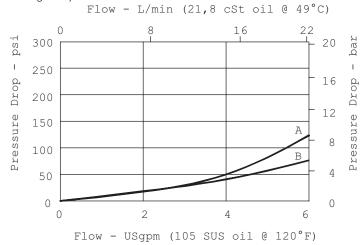
# **Description**

G

This valve provides a means of sensing the higher pressures between two lines on a hydraulic circuit allowing this line to be used for an auxiliary function such as the removal of a mechanically applied brake, the operation of a gauge or to give a remote pressure sensing line for the control of a separate valve.

## Pressure drop

Cartridge only



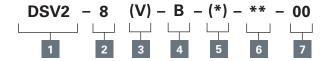
A - Port 1 to port 2

**B** - Port 3 to port 2

**Note:** This valve is intended for application as a load sense shuttle valve in load sensing systems

Where measurements are critical request certified drawings. We reserve the right to change specifications without notice.

G



1 Function

**DSV2** - Shuttle Valve

2 Size

**8** - 8 Size

3 Seals

**Blank** - Buna-N **V** - Viton 4 Style

**B** - Ball

5 Valve housing material

Omit for cartridge only

A - Aluminum

S - Steel

6 Port size

Code	Port size	Housing number - body only		
		Aluminium fatigue rated	Steel fatigue rated	
4T	SAE 4	02-160741	02-160745	
6T	SAE 6	02-160742	02-160746	
2G	1/4" BSPP	02-160739	02-160743	
3G	3/8" BSPP	02-160740	02-160744	

7 Special features

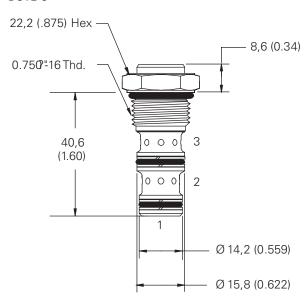
00 - None (Only required if valve has special features, omitted if "00") **SS** - 316TI Stainless Steel External components

## **Dimensions**

mm (inch)

# **Cartridge only**

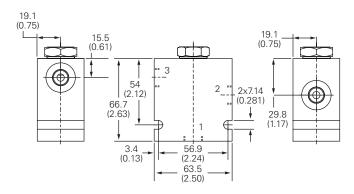
Basic code DSV2-8



**Note**: Torque cartridge in aluminum or steel housing 34-41 Nm (25-30 ft lbs).

Aluminum housings can be used for pressures up to 210 bar (3000 psi). Steel housings must be used for operating pressures above 1210 bar (3000 psi).

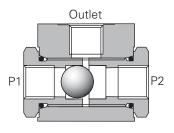
## **Installation drawing (Steel)**



When a higher pressure is sensed at inlet 1 than at inlet 2 the ball within the cartridge is forced against a seat opening the higher pressure to outlet.

When the higher pressure appears at inlet 2 the ball is forced against the other seat which blocks inlet 1 and opens up inlet 2 to outlet.

## **Sectional view**



## Performance data

#### **Ratings and specifications**

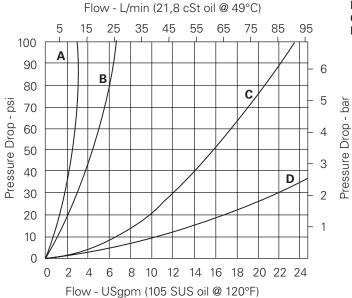
Performance data is typical with fluid at 21,8 cSt (105 SUS) a	and 49°C (120°F)			
Maximum pressure	210 bar (3000 psi) Aluminum housing 350 bar (5000 psi) Steel housing			
Rated flow	6 series - 11 L/min (3 USgpm) 8 series - 24,6 L/min (6.5 USgpm) 12 series - 88,9 L/min (23.5 USgpm) 16 series - 170,3 L/min (45 USgpm)			
Internal leakage Between ports 2 to 1, and <5 drops/min @ 210 bar (300				
Temperature range $-40^{\circ}\text{C to } +120^{\circ}\text{C } (-40^{\circ} \text{ to } +24^{\circ}\text{C to } +120^{\circ}\text{C } )$				
Fluids All general purpose hydraulic fluids MIL-H-5606, SAE 10, SAE				
Filtration		Clean	liness code 18/ <b>16/13</b>	
Standard housing materials			Aluminum or steel	
Weight	6 series 8 series 12 series	w/aluminum housing w/steel housing w/aluminum housing w/steel housing w/aluminum housing w/steel housing	0,10 kg (0.22 bs) 0,30 kg (0.66 lbs) 0,28 kg (0.62 lbs) 0,90 kg (1.86 lbs) 0,75 kg (1.65 lbs) 2,25 kg (4.95 lbs)	
	16 series	w/aluminum housing w/steel housing	1,76 kg (3.86 lbs) 5,25 kg (11.58 lbs)	
Seals (2 required)	6 series 8 series 12 series 16 series	154128 (Buna-N) / 396096 (Viton®) 154129 (Buna-N) / 396098 (Viton®) 154131 (Buna-N) / 396102 (Viton®) 154132 (Buna-N) / 396105 (Viton®)		

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## **Description**

This valve provides a means of sensing the higher pressures between two lines on a hydraulic circuit allowing this line to be used for an auxiliary function such as the removal of a mechanically applied brake, the operation of a gauge or to give a remote pressure sensing line for the control of a separate valve.

# Pressure drop



Where measurements are critical request certified drawings. We reserve the right to change specifications without notice.

A - 6-Series

**B** - 8-Series

C - 12-Series

D - 16-Series

1 Function

**DSV3** - Shuttle Valve

2 Size

**6** - 6 Size **8** - 8 Size

**12** - 12 Size **16** - 16 Size 3 Seals

**Blank** - Buna-N **V** - Viton

4 Style

**B** - Ball

5 Housing material

**A** - Aluminum

S - Steel

6 Port size

6 Series 1 - 1/8" NPTF 8 Series 2 - 1/4" NPTF

**6T** - SAE 6

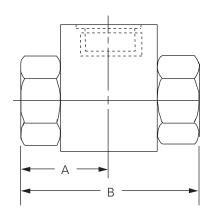
12 Series 4 - 1/2' NPTF 8T - SAE 8 16 Series 6 - 3/4" NPTF 12T - SAE 12

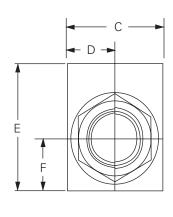
**Dimensions** 

mm (inch)

## **Cartridge only**

Basic code DSV3





Aluminum housings can be used for pressures up to 210 bar (3000 psi). Steel housings must be used for operating pressures above 210 bar (3000 psi).

Model number	Α	В	С	D	E	F
DSV3-6-B-A1	22,2 (0.87)	44,5 (1.75)	19,0 (0.75)	9,5 (0.37)	25,4 (1.00)	9,5 (0.37)
DSV3-6-B-S1	22,2 (0.87)	44,5 (1.75)	20,6 (0.81)	10,3 (0.41)	31,7 (1.25)	12,7 (0.50)
DSV3-8-B-A2	23,8 (0.94)	47,6 (1.87)	25,4 (1.00)	12, 7 (0.50)	38,1 (1.50)	12,7 (0.50)
DSV3-8-B-S2	23,8 (0.94)	47,6 (1.87)	31,7 (1.25)	15,9 (0.63)	43,7 (1.72)	15,9 (0.63)
DSV3-8-B-A6T	23,8 (0.94)	47,6 (1.87)	25,4 (1.00)	12, 7 (0.50)	38,1 (1.50)	12,7 (0.50)
DSV3-8-B-S6T	23,8 (0.94)	47,6 (1.87)	31,7 (1.25)	15,9 (0.63)	43,7 (1.72)	15,9 (0.63)
DSV3-12-B-A4	31,7 (1.25)	63,5 (2.5)	38,1 (1.50)	19,1 (0.75)	50,8 (2.00)	19,1 (0.75)
DSV3-12-B-S4	31,7 (1.25)	63,5 (2.5)	43,7 (1.72)	21,8 (0.86)	57,5 (2.25)	22,2 (0.88)
DSV3-12-B-A8T	31,7 (1.25)	63,5 (2.5)	38,1 (1.50)	19,1 (0.75)	50,8 (2.00)	19,1 (0.75)
DSV3-12-B-S8T	31,7 (1.25)	63,5 (2.5)	43,7 (1.72)	21,8 (0.86)	57,5 (2.25)	22,2 (0.88)
DSV3-16-B-A6	47,6 (1.88)	95,3 (3.75)	47,6 (1.88)	23,8 (0.94)	63,5 (2.50)	23,8 (0.97)
DSV3-16-B-S6	47,6 (1.88)	95,3 (3.75)	50,0 (1.97)	25,0 (0.98)	62,7 (2.47)	25,4 (1.00)
DSV3-16-B-A12T	47,6 (1.88)	95,3 (3.75)	47,6 (1.88)	23,8 (0.94)	63,5 (2.50)	23,8 (0.97)
DSV3-16-B-S12T	47,6 (1.88)	95,3 (3.75)	50,0 (1.97)	25,0 (0.98)	62,7 (2.47)	25,4 (1.00)

Where measurements are critical request certified drawings. We reserve the right to change specifications without notice.

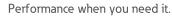
# Problem:

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# Solution:

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