

## castxpert LB 452

**GAMMAcast Detectors  
LB 6739, LB 6760, LB 6752**

Technical Data  
47344TI

Rev. Nr.: 03, 06/2016

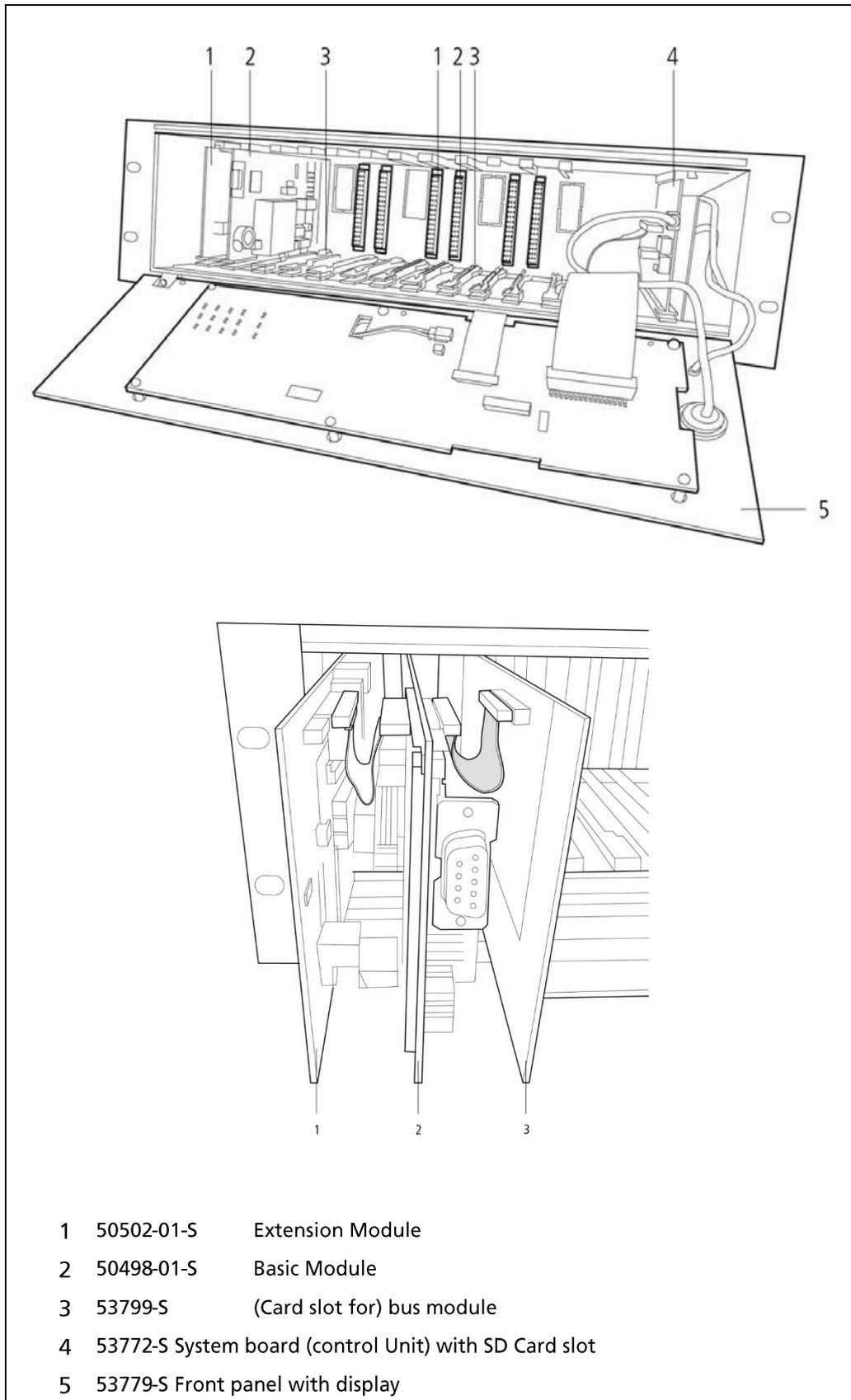
## c LB 452: Technical Data

| Mechanical Design        |   |
|--------------------------|---|
| Frame                    | 19" Rack, 3 HE<br>Operating unit with 7 inch colour display and touch screen  |
| Max. Assembly            | 4 measurement channels  |
| Weight                   | approx. 4-6 kg depending on assembly  |
| Degree of protection     | IP 20   |
| Connections              | USB port for the connection of USB storage devices or external devices<br>Keyboard<br>Ethernet (RJ-45 standard socket)<br>Control unit operating voltage output (90-264 VAC, 50/60 Hz)<br>4 operating voltage outputs (to provide voltage for measurement channels)   |
| Power consumption        | Control unit equipped with a measurement channel: approx. 30 W<br>Every additional measurement channel: approx. 15 W  |
| Operating-temperature    | 0 ... + 50 °C   |
| Storage temperature      | -20 ... +70 °C  |
| Control unit             | Control of the display<br>Configuration of measurement channels<br>Fuses:<br>2 x (Si1 and Si2) 1A/T/250 V according to IEC60127-2/1   |
| Each Measurement Channel |   |
| Basic Module (required)  | CPU with separate power supply unit and connection (90-264 VAC, 50/60 Hz)<br>Detector connection<br>4-20 mA current output (fill level) with option of activating current output signal monitoring (can be switched on and off):<br>Potential-free<br>Switchable source (max. Impedance 500 Ω) or sink (max. DC 24 V, 500 Ω; min. DC 12 V, 250 Ω) mode<br>Adjustable fault current in the event of an error: 2 mA, 22 mA or freezing of last value<br>2 digital inputs:<br>Floating, for external empty and full adjustment<br>Relay output for error signalling:<br>Single pole double throw (SPDT), max. AC 33 V, DC 46 V, 5 A, non-inductive<br>Fuses:<br>2 x (Si1 and Si2) 1A/T/250 V according to IEC60127-2/1<br>1 x (Si3) 5A/T/250 V according to IEC60127-3 |

|                                  |   |
|----------------------------------|---|
| <p>Extension-Module (Option)</p> | <p>4-20 mA current output with option of activating current output signal monitoring:<br/> potential-free<br/> Switchable source (max. Impedance 500 Ω) or sink (max. DC 24 V, 500 Ω; min. DC 12 V, 250 Ω) mode<br/> Adjustable fault current in the event of an error: 2 mA, 22 mA or freezing of last value<br/> Can be configured for:<br/> Fill level (additional time constant, freely adjustable)<br/> Detector temperature<br/> Detector count</p> <p>2 digital inputs:<br/> potential-free, for ext. Choice of up to 4 calibration curves</p> <p>2 relay outputs for alarm signalling:<br/> Alarm relay 1: Single pole double throw (SPDT)<br/> Alarm relay 2: Single pole single throw, normally open (SPST NO)<br/> Max. of 33 VAC, 46 VDC, 5 A for each, non-inductive<br/> Can be configured for alarm signals:<br/> Max. level<br/> Min. level<br/> Detector temperature<br/> Digital input confirmation</p> <p>Pulse output:<br/> Detector pulses looped, max. 12 V amplitude</p> <p>Fuses:<br/> 2 x (Si3 and Si4) 5A/T/250 V according to IEC60127-3<br/> 1 x (Si5) 50 mA/T/250V according to IEC60127-3</p> |
| <p>Bus Module (Option)</p>       | <p>GSD file is provided. Transmission of the following data:<br/> Cyclic output data: Fill level, detector value (CPS),<br/> Detector temperature, currently selected calibration curve,<br/> system status (RUN/ERROR/WARNING/STOP)      Cyclic input data: Error confirmation, calibration curve, full and empty adjustment</p> <p>Profibus DP:<br/> Complete Profibus DPV1 Slave according to IEC 61158<br/> Automatic Profibus baud rate recognition (9,600 bit/s - 12 Mbit/s)<br/> Standardised Profibus RS-485 port<br/> Integrated isolation with DC/DC converter and opto-coupler<br/> Profibus connection via 9-pole D-Sub socket</p> <p>Profinet IO (planning stage):<br/> Complete Profinet IO device implementation (Slave) with RT classification<br/> Fast Ethernet transfer 100 MBit/s in full duplex operation<br/> Integrated isolation<br/> Profinet IO connection via RJ45 standard socket</p>   |

| Entire System |  |
|---------------|--|
| Software      | <p>Data entry via touch screen</p> <p>Operating languages:<br/>           Bulgarian, Chinese (option), German, English, French, Italian, Korean (option), Portuguese, Romanian, Russian, Spanish, Czech, Hungarian</p> <p>Cycle time: 0.005 s (5 ms)</p> <p>Two time constants for filtering the raw signal:<br/>           Lower measurement range: Fast reaction<br/>           Upper measurement range: Calm signal<br/>           Change-over point freely definable</p> <p>Plausibility checks for avoiding adjustment errors<br/>           Minimum empty/full count rate ratio<br/>           Max. deviation from last adjustment</p> <p>Calibration:<br/>           Stores up to 8 different calibrations<br/>           Exact or multi-point calibration as frequency polygon (e.g. for AOS-source)</p> <p>Two adjustment modes<br/>           Factoring in of the natural background radiation</p> <p>Access to detector control and service (depending on detector connected)</p> <p>Test mode:<br/>           Current outputs, digital in/outputs, calibration<br/>           Password protection against unauthorised changes to the settings</p> <p>Data log on internal storage (SD) card or via Ethernet:<br/>           Separately for each measurement channel      Smallest log interval: 0.5 s<br/>           Date/time, pulses, fill level, detector temperature, error status, Index of the active calibration curve</p> <p>Export of data to USB storage device:<br/>           Data log, error log, change log</p> <p>Export and import of all measurement channel settings using USB storage device</p> <p>Software update (control unit, measurement channel, detector) using USB storage device</p> |

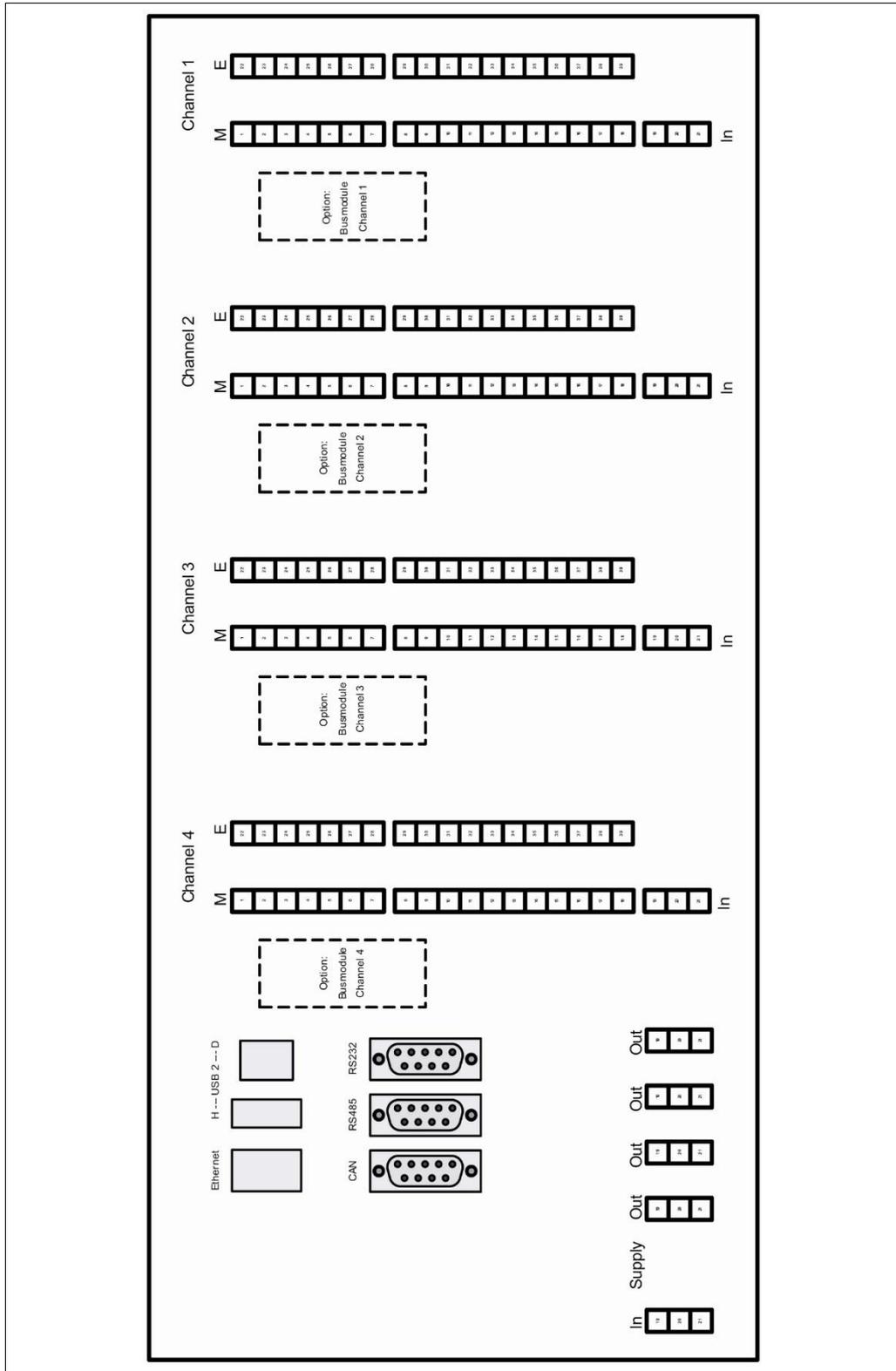
c LB 452: Inside Overview



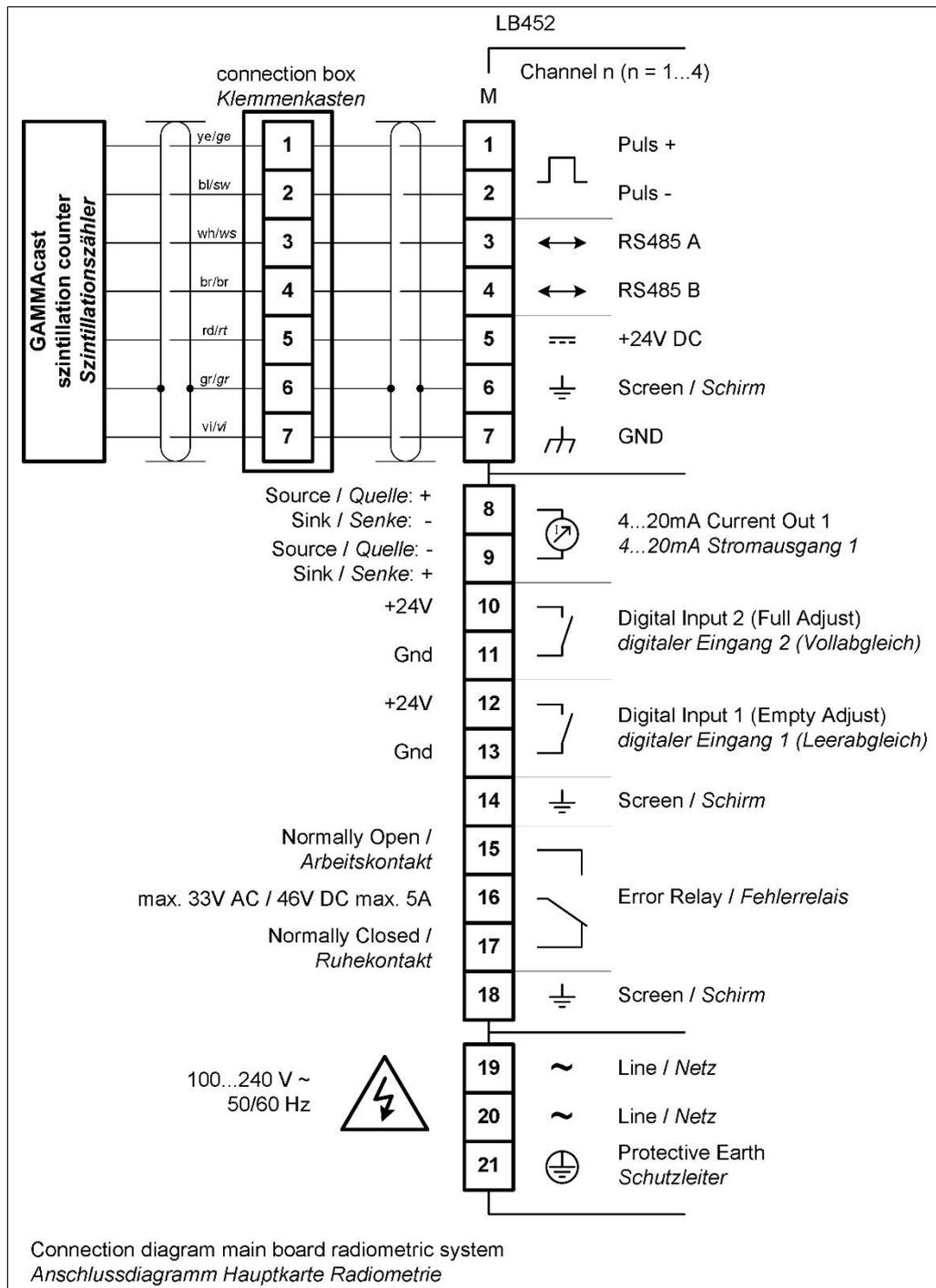
**c LB 452: Replacement Parts List**

| Replacement parts castXpert LB 452 |   |
|------------------------------------|---|
| 53779-S                            | Front panel with display for castXpert LB 452 |
| 53772-S                            | System-control unit for castXpert LB 452      |

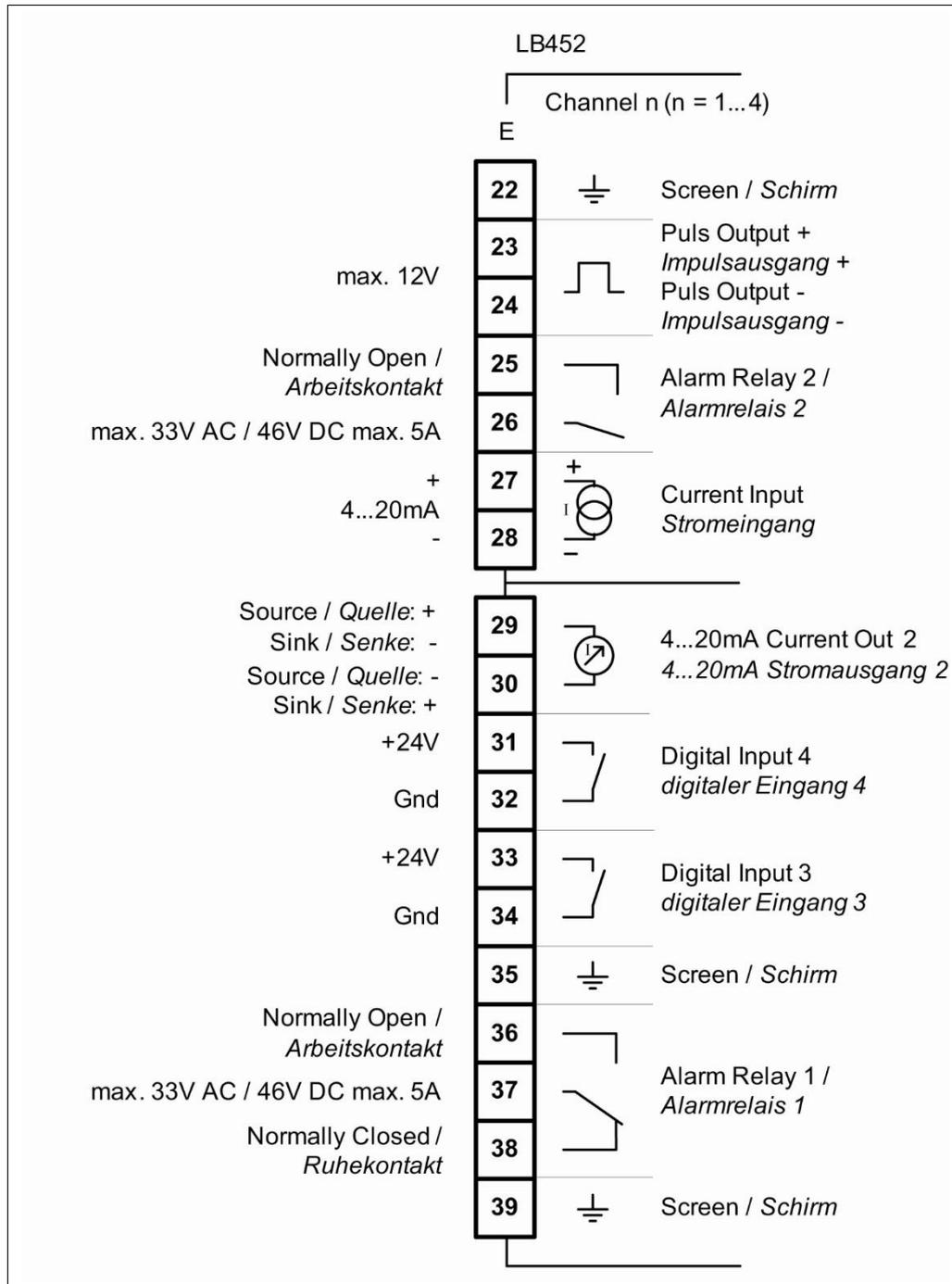
### c LB 452 Connections: Rear Overview



### c LB 452 Connections: Measuring channel base module



c LB 452 Connections: Measurement Channel Extension Module



## Data Definition Profibus DP

### Cyclic Output Data

| Variable name        | Description   | Type             | Size                  |
|----------------------|---|------------------|-----------------------|
| Mould Level          | Current Mould Level unit: %/mm/inch (selectable)  | Float            | 32 Bit                |
| Detector Raw Value   | Current Detector Raw Value unit: GAMMAcast - Pulses per Second (CPS)<br>ECcast – Millivolt (mV)   | Float            | 32 Bit                |
| Detector Temperature | Current Detector Temperature<br>Unit: °C/°F (selectable)  | Float            | 32 Bit                |
| Calibration Index    | Currently used calibration [0 ... 7] (decimal)<br>(Calibration curve, alarm thresholds, time constant, etc.)  | Byte             | 8 Bit                 |
| System Status        | <p>System Status. This field contains binary coded information:</p> <p><b>Bits 0-2: Main state of the system</b><br/>           Bit 0; 0x1 (1): RUN/MEASUREMENT RUNNING<br/>           Bit 1; 0x2 (2): STOP<br/>           Bit 2; 0x4 (4): ERROR</p> <p><b>Bit 3: Warning</b><br/>           Bit 3; 0x0 (0): NO WARNING<br/>           Bit 3; 0x1 (1): WARNING</p> <p><b>Bits 4-11: Stop condition</b><br/>           Bit 4-11; 0x00 (0): Not in STOP state<br/>           Bit 4; 0x01 (1): No detector found<br/>           Bit 5; 0x02 (2): Detector Offline<br/>           Bit 6; 0x04 (4): Test Mode<br/>           Bit 7; 0x08 (8): Calibration running<br/>           Bit 8; 0x10 (16): Full Adjustment running<br/>           Bit 9; 0x20 (32): Empty Adjustment running</p> <p><b>Bits 12-19: Alarms</b><br/>           Bit 12-19; 0x00 (0) No alarm running<br/>           Bit 12; 0x01 (1): Detector Over Temperature<br/>           Bit 13; 0x02 (2): Min. Fill Level<br/>           Bit 14; 0x04 (4): Max. Fill Level<br/>           Bit 15; 0x08 (8): Start-up mode (time constant)<br/>           Bit 16; 0x10 (16): Trim Adjust Up running [only ECcast]<br/>           Bit 17; 0x20 (32): Trim Adjust Down running [only ECcast]</p> <p><b>Bits 20-31: Error number</b><br/>           A 12-bit unsigned integer number representing the number of the actual error<br/>           Error# &lt; 1000: LB 452 error<br/>           Error# &gt; 1000: Detector error</p> | Unsigned Integer | 32 Bit                |
|                      |   |                  | 136 Bit =<br>17 Bytes |

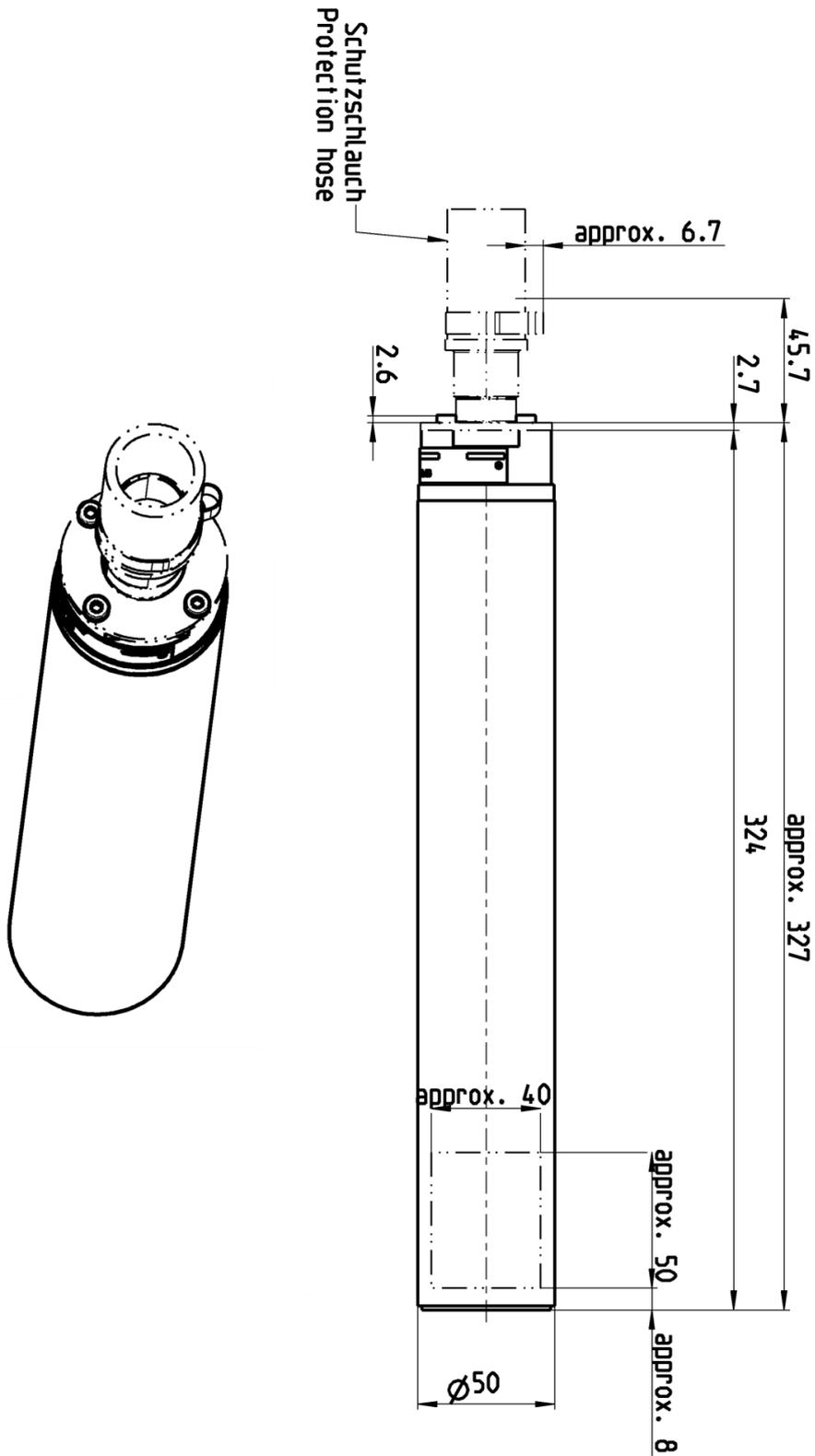
## Cyclical Input Data

| Variable Name             | Description  | Type             | Size            |
|---------------------------|--|------------------|-----------------|
| <b>Calibration Index</b>  | <b>Currently used calibration [0 ... 7] (decimal)</b><br>(Calibration curve, alarm thresholds, time constant, etc.)  | Byte             | 8 Bit           |
| <b>Function Actuation</b> | By writing a number in this field, functions on the EVU can be actuated:<br>0x0 (0) Idle (do nothing)<br>Bit 0; 0x1 (1): Empty Adjust<br>Bit 1; 0x2 (2): Full Adjust<br>Bit 2; 0x4 (4): Trim Adjust Up (One Step) [only ECcast]<br>Bit 3; 0x8 (8): Trim Adjust Down (One Step) [only ECcast]<br>Bit 4; 0x10 (16): Start Automatic Calibration [only ECcast]<br>Bit 7; 0x80 (128): Acknowledge Actual Error | Unsigned Integer | 32 Bit          |
|                           |  |                  | 40 Bit<br>= 5 B |

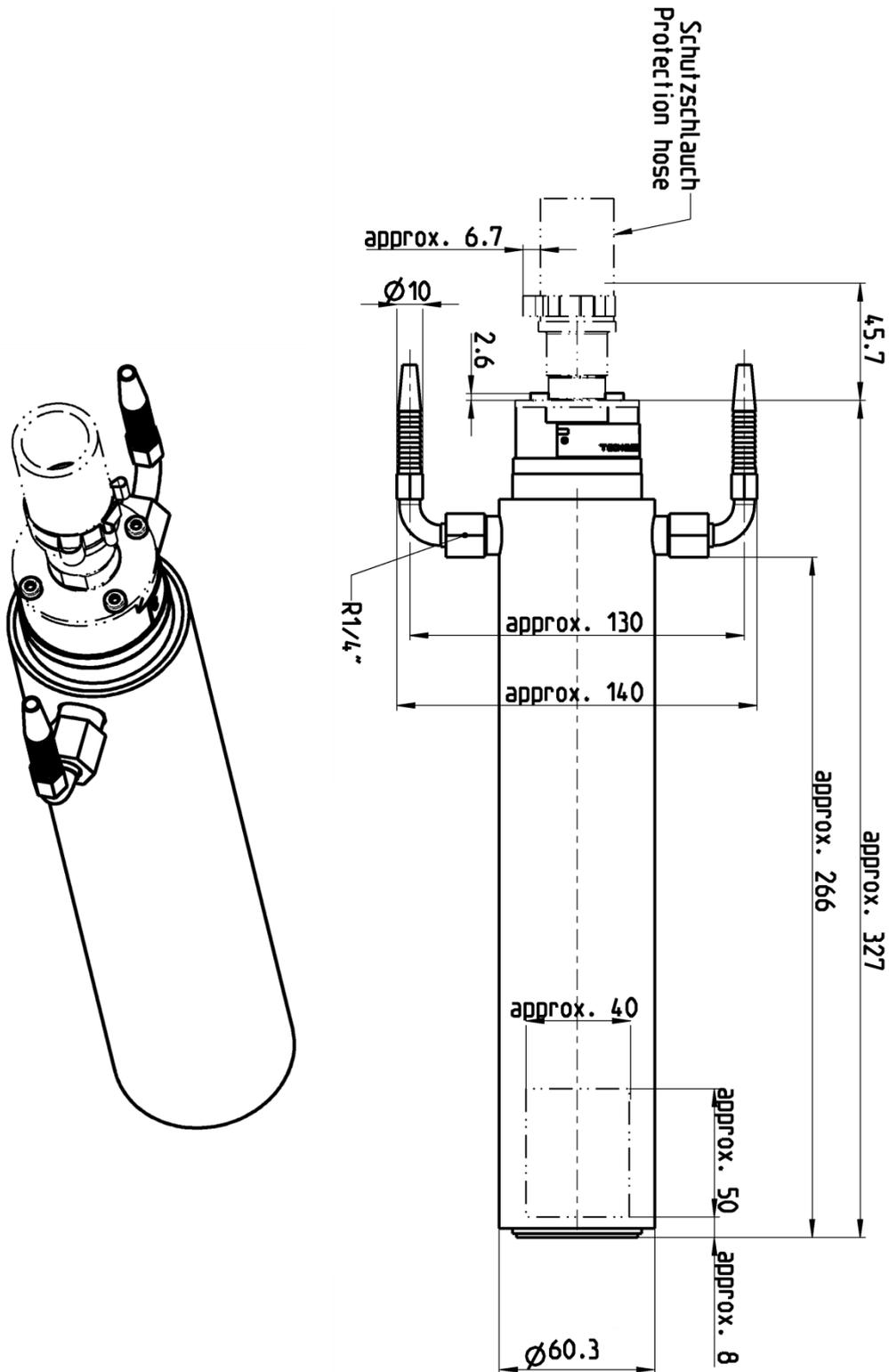
## GAMMAcast detector LB 6739 / LB 6760: Technical data

| Mechanics                        |  |
|----------------------------------|--|
| Scintillator                     | LB 6739: CsI crystal; Ø 40 mm or Ø 25 mm, H: 50 mm<br>LB 6760: NaI crystal: Ø 40 mm, H: 50 mm  |
| Admissible operating temperature | -20°C ... +60°C ambient temperature<br>At higher temperatures, a water cooling system is required (optional)   |
| Storage temperature              | -20°C ... +70°C  |
| Auxiliary energy                 | 15...32 V <sub>DC</sub> , approx. 1.2 W  |
| Output signal                    | Pulses, max. 10 V  |
| Communication                    | RS 485   |
| Water cooling system (optional)  | Connection: R <sup>1</sup> / <sub>4</sub><br>Max. pressure: 6 bar<br>Cooling water quality requirement:<br>Drinking water quality (or filtered operating water without suspended matter)   |
| Protection class                 | IP 66 / IP 67  |
| Connection                       | Detector – terminal box and/or detector – evaluation unit:<br>Special connection cable with PlugProtect connector (straight or angled by 90°)<br>open ends or HeavyCon plug<br>Terminal box – evaluation unit:<br>6-wire, shielded (6 x 1.5 mm <sup>2</sup> )<br>max. length 1000 m  |
| Weight                           | Approx. 2 kg<br>With water cooling system approx. 3 kg   |
| Software                         | Measurement of the temperature in the detector<br>Storage of temperature extreme values<br>Possibility of acquiring the plateau curve with automatic determination of the correct high voltage supply of the photomultiplier (either via castXpert LB 452 or via the detector service modem)<br>Storage of the last three plateau curves (LB 6739)<br>Error log (stored in detector) |

**GAMMAcast LB 6739 and LB 6760: Dimension drawing without water cooling**  
 (all dimensions in mm)



**GAMMAcast LB 6739 and LB 6760: Dimension drawing with water cooling**  
 (all dimensions in mm)

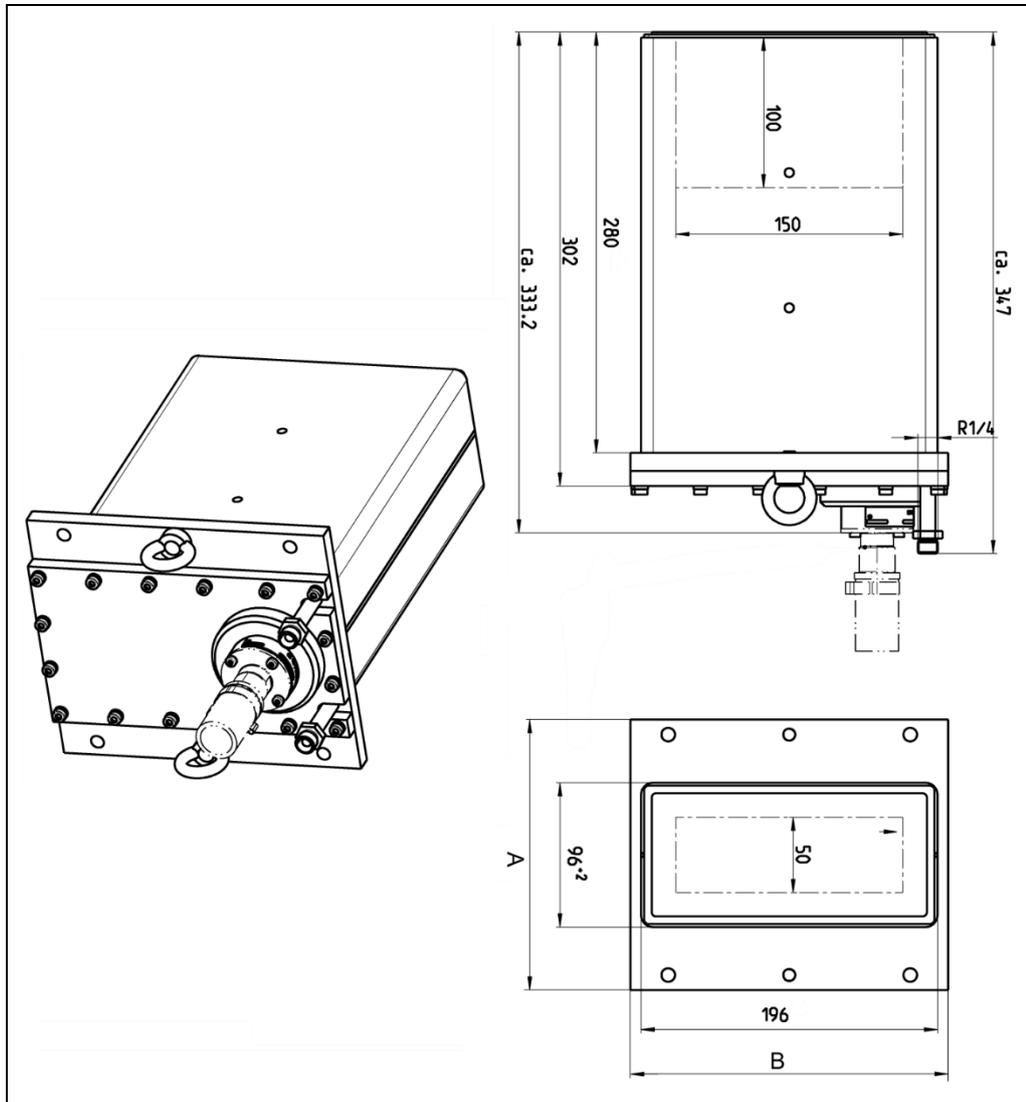


## GAMMAcast detector LB 6752: Technical data

| Mechanics                        |  |
|----------------------------------|--|
| Scintillator                     | Polymer scintillator 100x50x150 mm   |
| Admissible operating temperature | -20°C ... +50°C ambient temperature<br>At higher temperatures, the water cooling system must be used.  |
| Storage temperature              | -20°C ... +65°C  |
| Auxiliary energy                 | 15...32 V <sub>DC</sub> , approx. 1.2 W  |
| Output signal                    | Pulses, max. 10 V  |
| Communication                    | RS 485   |
| Water cooling system             | Connection: R $\frac{1}{4}$<br>Max. pressure: 6 bar<br>Cooling water quality requirement:<br>Drinking water quality (or filtered operating water without suspended matter)   |
| Protection class:                | IP 66 / IP 67  |
| Connection                       | Detector – terminal box and/or detector – evaluation unit:<br>Special connection cable with PlugProtect connector (straight or angled by 90°) with open ends or HeavyCon plug<br>Terminal box – evaluation unit:<br>6-wire, shielded (6 x 1.5 mm <sup>2</sup> )<br>max. length 1000 m  |
| Weight                           | Approx. 24 kg  |
| Software                         |  |
|                                  | Measurement of the temperature in the detector<br>Storage of temperature extreme values<br>Possibility of acquiring the plateau curve with automatic determination of the correct high voltage supply of the photomultiplier (either via castXpert LB 452 or via the detector service modem)<br>Storage of the last three plateau curves<br>Error log (stored in detector) |

## Dimensional drawing

(All dimensions in mm)

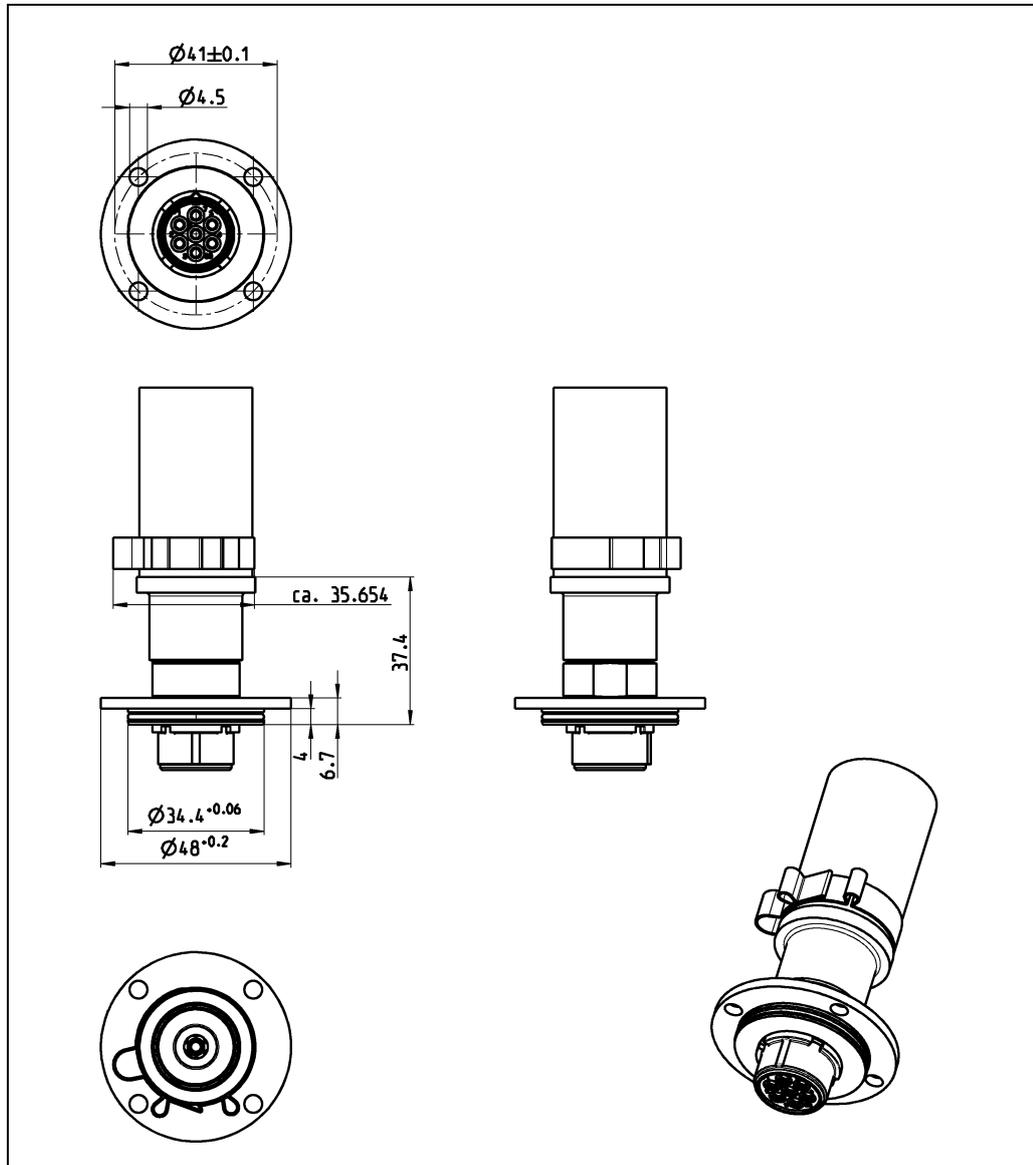


| Flange sizes AxB (mm) and bores (9 mm) |   |
|--|---|
| LB 6752-11                             | 180x210, 4 bores on long side plus 2 eyebolts   |
| LB 6752-21                             | 155x210, 4 bores on long side plus 2 eyebolts   |
| LB 6752-31                             | 120x280, 6 bores on short side  |
| LB 6752-53                             | 155x210, as LB 6752-21, 25 mm scintillator  |
| LB 6752-54                             | 180x210, as LB 6752-11, 25 mm scintillator  |
| LB 6752-80                             | 155x210, 4 bores on long side plus 2 eyebolts, without water cooling<br>(Attention: changed housing dimensions: 78x178) |

## Connection cable: Connection possibilities

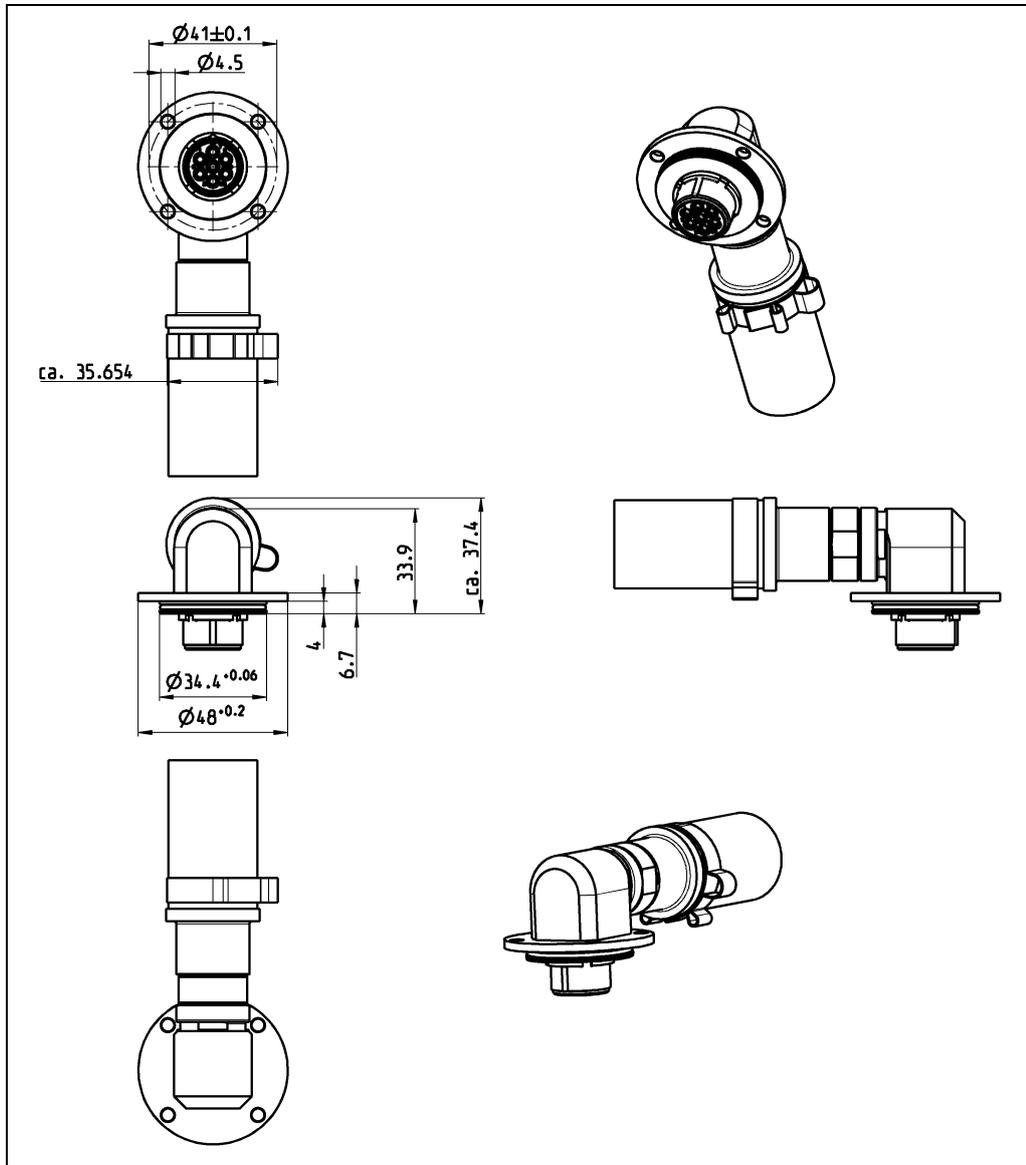
### PlugProtect plug-in connection, straight

(All dimensions in mm)



## PlugProtect plug-in connection angled by 90°

(All dimensions in mm)



## Connection cable: Technical data

|                   |  |
|-------------------|--|
|                   |  |
| Connections       | At the detector:<br>PlugProtect with straight plug or plug angled by 90°<br>At the terminal box:<br>open cable ends or HeavyCon plug   |
| Cross section     | 6-wire, shielded (6 x 0.5 mm <sup>2</sup> )  |
| Material          | Internal cable:<br>Core insulation and cable jacket: FEP 6Y<br>Heat protection hose:<br>Special Hypalon® mixture   |
| Temperature range | Internal cable:<br>Ambient temperature: -100°C to +205°C<br>Conductor: up to +180°C<br>Heat protection hose:<br>140°C permanent<br>up to 700°C for short periods<br>Flame-resistant at 800°C for short periods<br>(approx. 20 sec.), self-extinguishing, hardly<br>inflammable |
| Resistance        | Internal cable:<br>absolute ozone-resistant and weather-proof<br>very well resistant to acids, alkalies, solvents, oil and<br>petrol<br>Heat protection hose:<br>resistant to ageing and chemicals<br>UV-resistant, ozone-resistant and weather-proof                          |
| Lengths           | Total cable length:<br>5 m, 10 m, 15 m or 20 m<br>Length of heat protection hose:<br>3 m or in cable length (not 20 m)   |

## Lengths and variants

3 m heat protection hose:

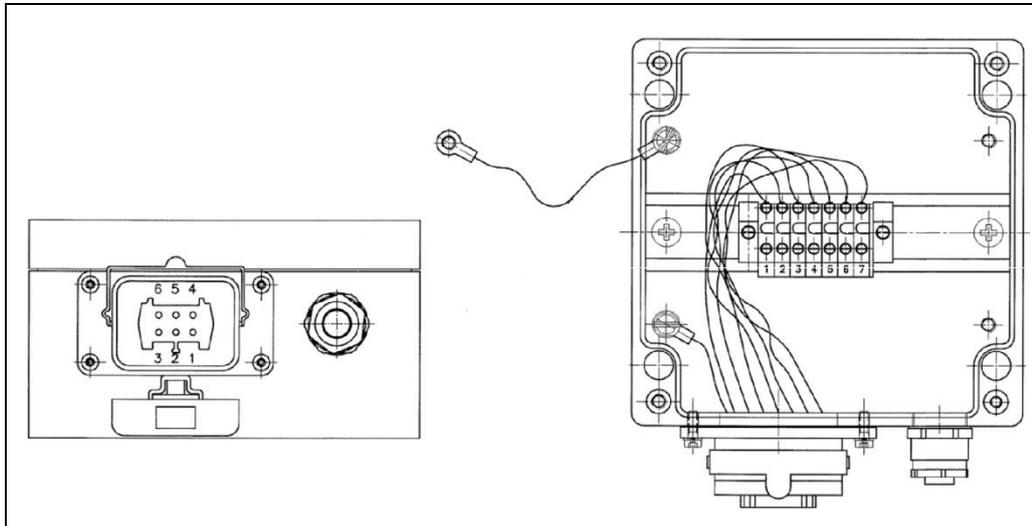
| Ident. no.                                |
|---|
| <b>Straight connection, open ends</b>     |
| 52592-050 (5 m)                           |
| 52592-100 (10 m)                          |
| 52592-150 (15 m)                          |
| 52592-200 (20 m)                          |
| <b>90° connection, open ends</b>          |
| 52593-050 (5 m)                           |
| 52593-100 (10 m)                          |
| 52593-150 (15 m)                          |
| 52593-200 (20 m)                          |
| <b>Straight connection, HeavyCon plug</b> |
| 52594-050 (5 m)                           |
| 52594-100 (10 m)                          |
| 52594-150 (15 m)                          |
| 52594-200 (20 m)                          |
| <b>90° connection, HeavyCon plug</b>      |
| 52595-050 (5 m)                           |
| 52595-100 (10 m)                          |
| 52595-150 (15 m)                          |
| 52595-200 (20 m)                          |

Heat protection hose in cable length:

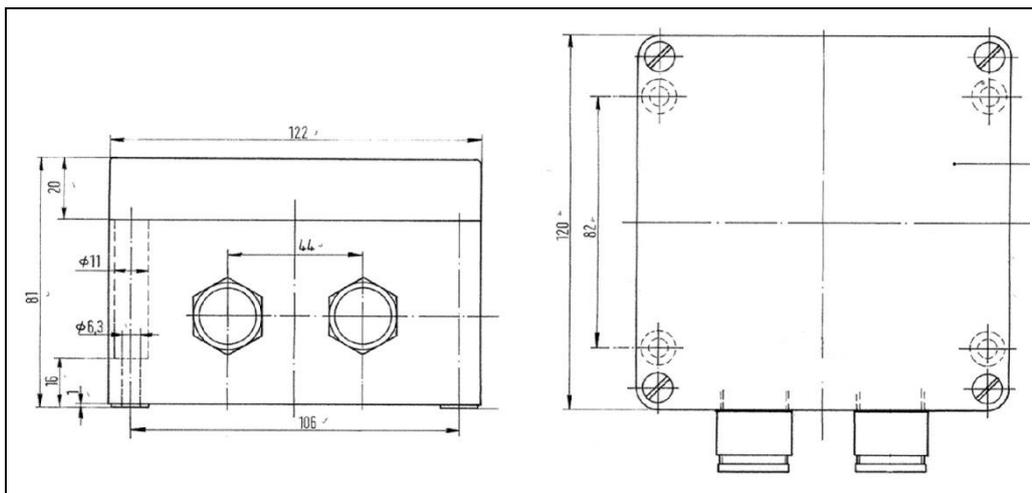
| Ident. no.                                |
|---|
| <b>Straight connection, open ends</b>     |
| 55249-050 (5 m)                           |
| 55249-100 (10 m)                          |
| 55249-150 (15 m)                          |
| <b>90° connection, open ends</b>          |
| 55250-050 (5 m)                           |
| 55250-100 (10 m)                          |
| 55250-150 (15 m)                          |
| <b>Straight connection, HeavyCon plug</b> |
| 55067-050 (5 m)                           |
| 55067-100 (10 m)                          |
| 55067-150 (15 m)                          |
| <b>90° connection, HeavyCon plug</b>      |
| 55252-050 (5 m)                           |
| 55252-100 (10 m)                          |
| 55252-150 (15 m)                          |

## Connection terminal box for GAMMAcast detectors

with plug-in connection (34787):



for open ends (07005):

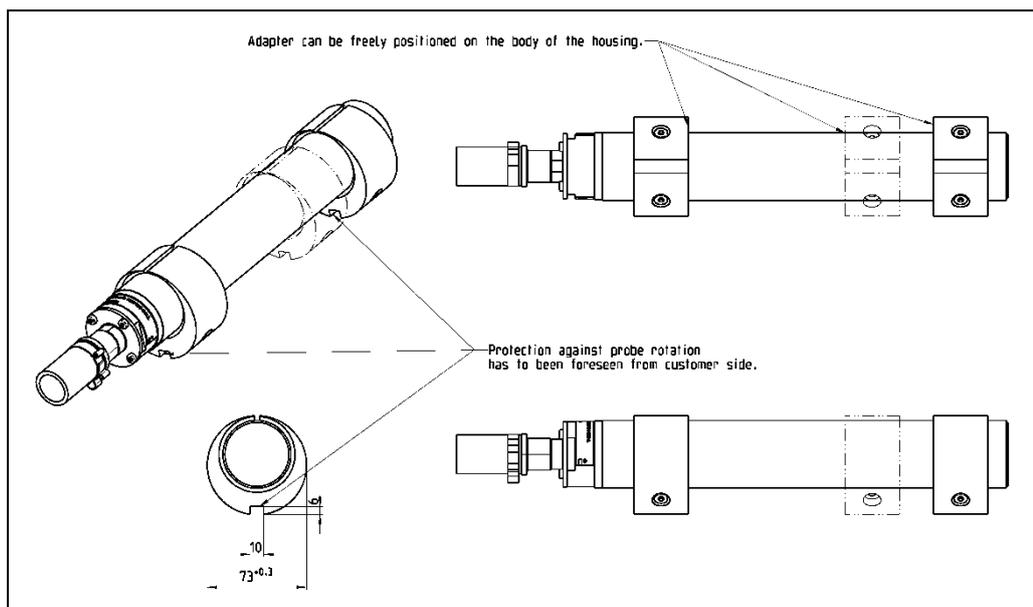
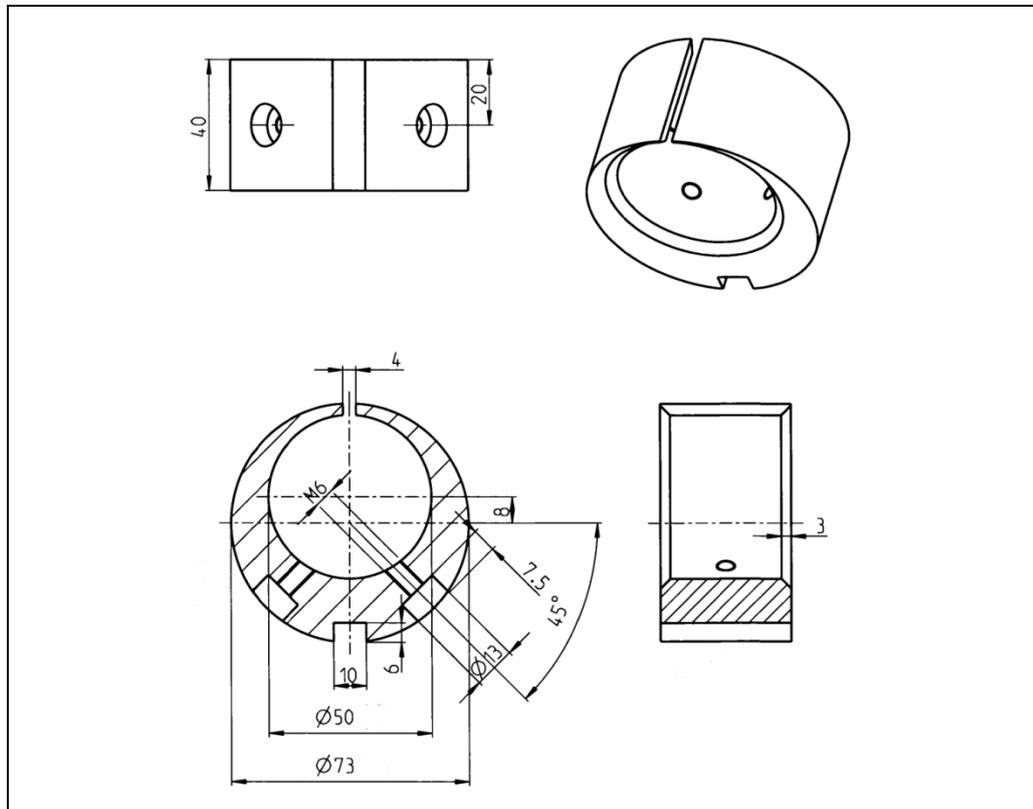


Protection class IP 65

## Replacing LB 6651 with GAMMAcast LB 6739

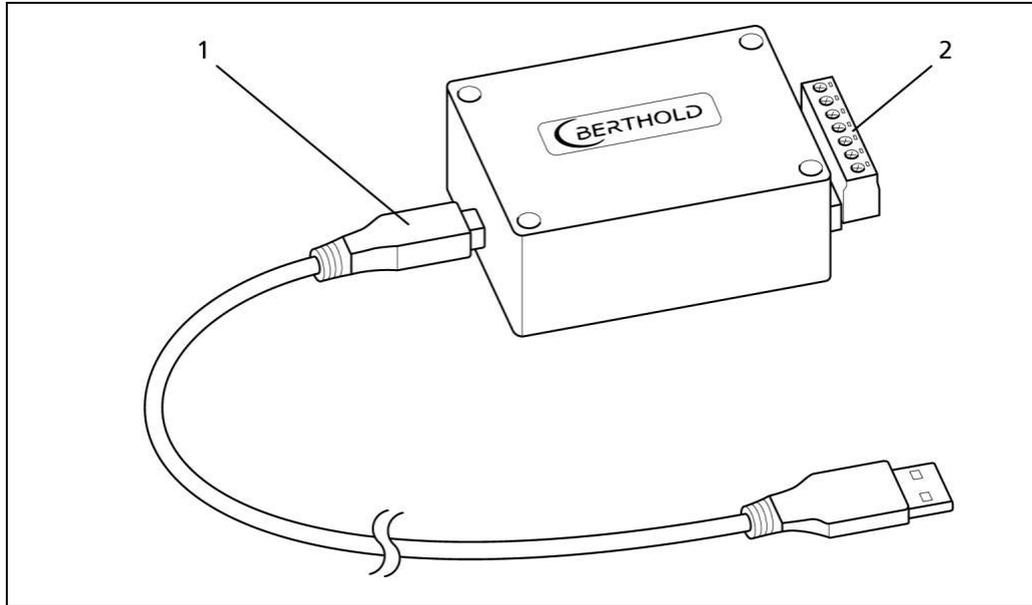
Changed detector dimensions are compensated by adapter ring (58009).

(All dimensions in mm)



## Detector service modem

Modem (55105) for connecting the detectors of the GAMMAcast series to a PC for maintenance purposes.

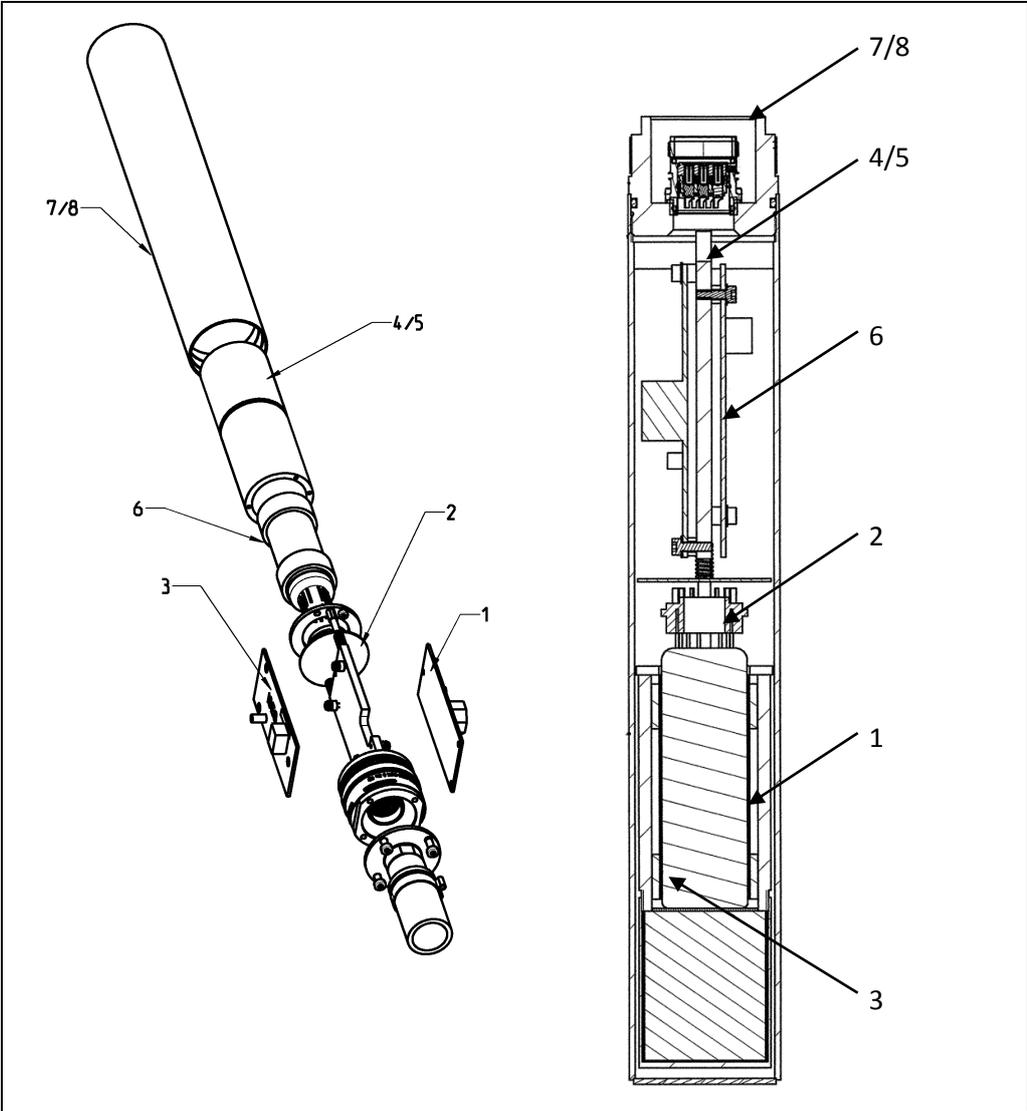


|                                |  |
|--------------------------------|--|
| System requirements            | Menu language: English<br>Windows XP or higher<br>512 MB RAM<br>1 gigahertz processor<br>USB port  |
| Connections                    | USB 2.0 to PC<br>RS485 to detector<br>Supply voltage 24 VDC (100-240 VAC power supply unit included)   |
| Software<br>LB 67xx PC Control | Display of count rate<br>Display of the detector temperature<br>Display of extreme values of detector temperature<br>Automatically and manually setting of high voltage for the operation of the photomultiplier *<br>Automated process for acquiring the amplifier plateau of the photomultiplier *<br>Access to the change log of the connected detector<br>Access to the error log of the connected detector<br>Software update<br>Resetting the detector to the factory settings |

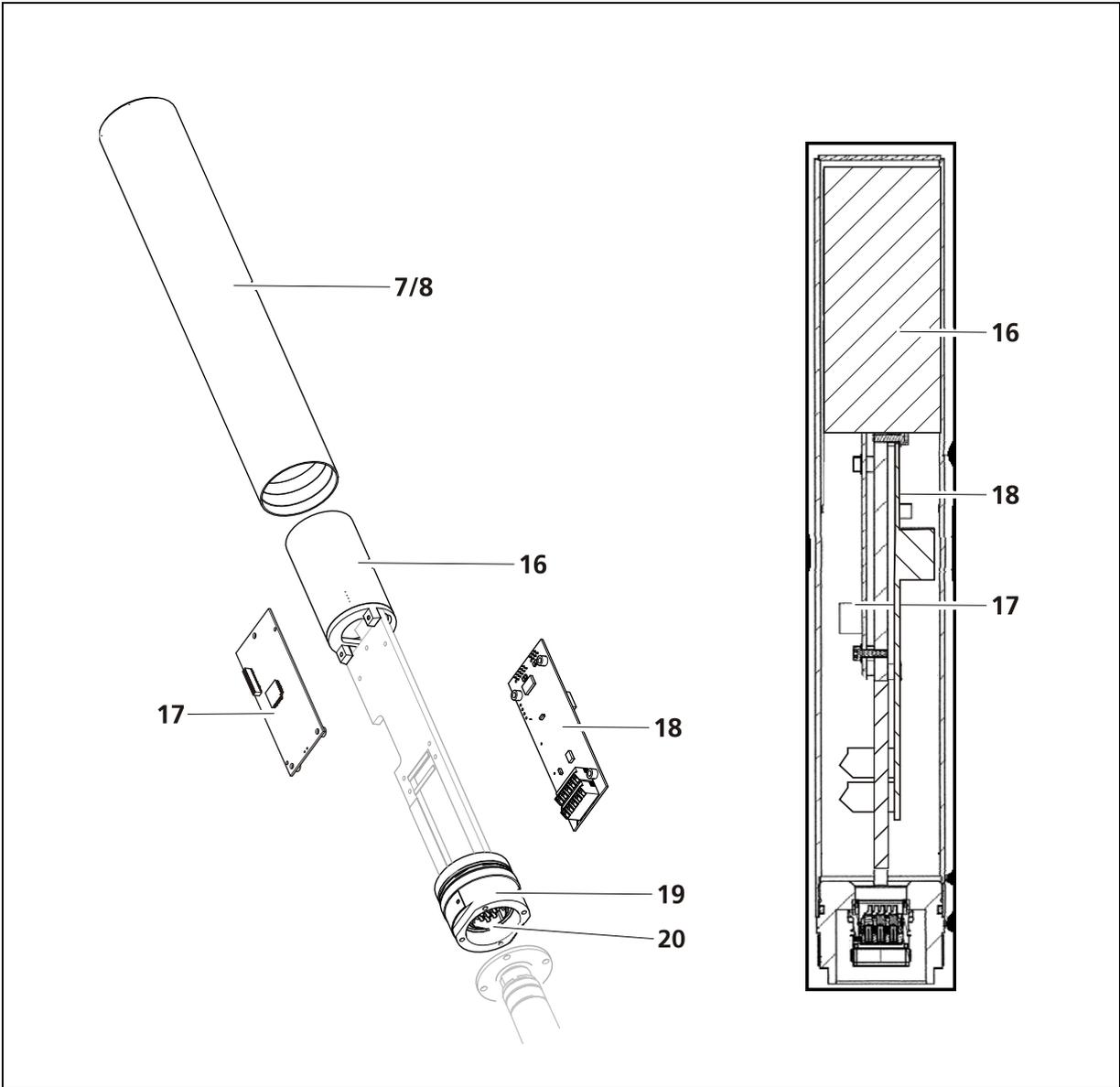
\* depending on the connected detector

### GAMMAcast: Important spare parts (selection)

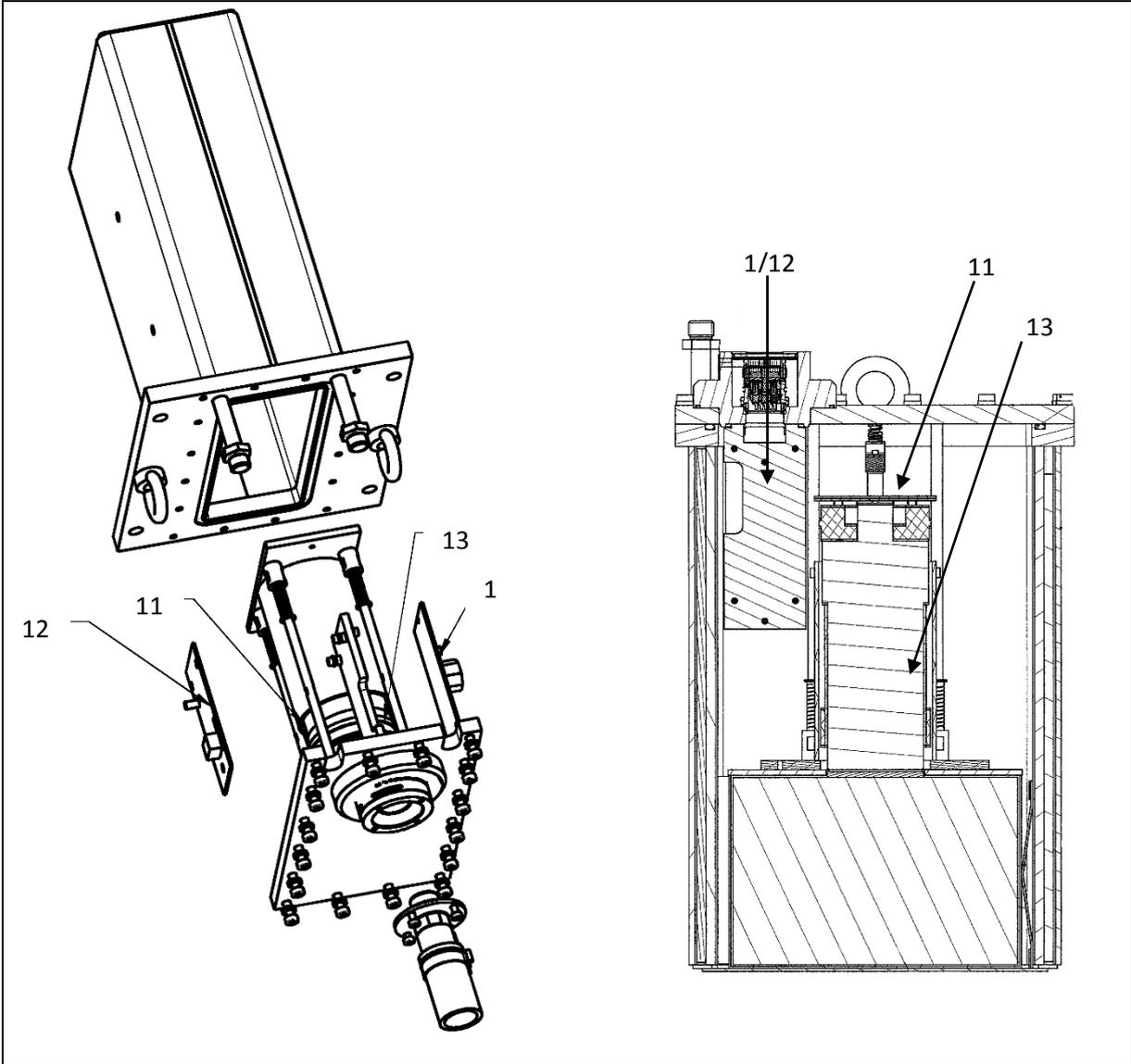
LB 6739:



LB 6760:



LB 6752:



| Spare parts GAMMAcast |         |  |
|-----------------------|---------|--|
| 1                     | 64466-S | CPU board for GAMMAcast detectors LB 6739 and LB 6752                                      |
| 2                     | 53148-S | Photomultiplier base for LB 6739 with high voltage cascade and voltage divider             |
| 3                     | 53437-S | HV (High Voltage) board for LB 6739  |
| 4                     | 59832-S | Crystal unit for LB 6739 (CsI(Na) 40x50mm crystal)   |
| 4                     | 59833-S | Crystal unit for LB 6739 (CsI(Na) 25x50mm crystal)   |
| 5                     | 55282-S | Photomultiplier crystal unit for LB 6739 (CsI(Na) 40x50mm <sup>2</sup> crystal)            |
| 5                     | 55285-S | Photomultiplier crystal unit for LB 6739 (CsI(Na) 25x50mm <sup>2</sup> crystal)            |
| 6                     | 55653-S | 1" Photomultiplier crystal unit for LB 6739  |
| 7                     | 52496-S | Detector housing without water cooling for LB 6739 / LB 6760                               |
| 8                     | 53442-S | Detector housing with water cooling for LB 6739 / LB 6760                                  |
| 9                     | 55873-S | Spare parts kit for LB 6739 (gaskets, screws, other small parts, laid out for 5 detectors) |
| 11                    | 53144-S | Photomultiplier base for LB 6752 with high voltage generator                               |
| 12                    | 56085-S | Preamplifier board for LB 6752   |
| 13                    | 34819-S | 2" photomultiplier unit for LB 6752  |
| 14                    | 64149-S | Mechanical base unit for LB 6739 without plug inner part                                   |
| 14                    | 52479-S | Mechanical base unit for LB 6739 with plug inner part                                      |
| 15                    | 58805-S | Inner part connector (male)  |
| 16                    | 63607-S | SiPM-crystal combination for LB 6760 (NaI(Tl) 40x50mm <sup>2</sup> crystal)                |
| 17                    | 64465-S | CPU board for GAMMAcast detector LB 6760   |
| 18                    | 64464-S | Signal processing unit for LB 6760   |
| 19                    | 63615-S | Mechanical base unit for LB 6760 without plug inner part                                   |
| 19                    | 63616-S | Mechanische Sockeleinheit für LB 6760 with plug inner part                                 |
| 20                    | 63626-S | Plug connector inner part for LB 6760  |
|                       | 5610-S  | Hose connector with cap nut (6 pcs.)   |

#### Spare Parts for cables:

all with *PlugProtect* connectors for GAMMAcast detectors;  
no heat protection, cable ends cut flat

|             |                                |
|-------------|--------------------------------|
| 58802-050-S | Straight connector, 5 m cable  |
| 58802-100-S | Straight connector, 10 m cable |
| 58802-150-S | Straight connector, 15 m cable |
| 58802-200-S | Straight connector, 20 m cable |
| 58803-050-S | 90° connector, 5 m cable       |
| 58803-100-S | 90° connector, 10 m cable      |
| 58803-150-S | 90° connector, 15 m cable      |
| 58803-200-S | 90° connector, 20 m cable      |

