

## Component coupling check valve KK-M14x1,5



operating pressure max. 315 bar volume flow max. 20 l/min

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#### **Table of contents**

Contents	Page
Characteristics	1
Technical data	2
Performance	2
Dimensions	2
Type code	4
Mounting instruction	4
Accessories and additional information	4

#### **Characteristics**

- for use in jig manufacturing and others
- blocks oil cannel of components when sepperated
- compact design
- flow direction from either side
- hardened and honed parts
- minimum oil leakage
- maintenance-free

#### **Technical data**

*Hydraulic* Operating pressure max.: 315 bar

Flow rate max.: 20 l/min Flow direction: any

Hydraulic fluid: mineral oil according to DIN 51524, others upon request

Viscosity range: 7,4 - 420 cSt

Filtration: oil cleanliness according to ISO 4406 (1999)

18/16/13, filter with  $\beta$  5(c) > 200

Mechanic Design: Screw-in coupling

Size: M14 x 1,5

Fluid temperature:  $-20 \,^{\circ}\text{C}$  to  $+80 \,^{\circ}\text{C}$ Ambient temperature:  $-20 \,^{\circ}\text{C}$  to  $+80 \,^{\circ}\text{C}$ 

Storage temperature: -20 °C to +60 °C (non-condensing)

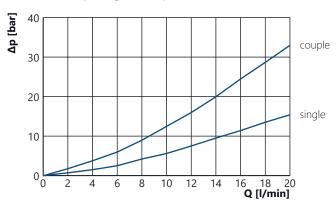
Installation position: any
Weight: 0,01 kg
Material: steel

seals: NBR

Surface protection: burnished steel

#### **Performance**

#### Pressure drop diagram (Δp/Q) KK-M14x1,5

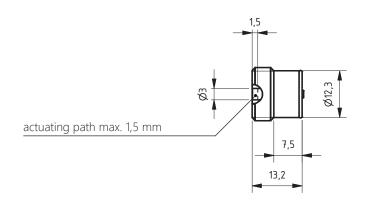


Test conditions

Oil: HLP 32, temperature: 40 °C (~32 cSt). Higher viscosity changes the performance diagrams.

#### **Dimensions**

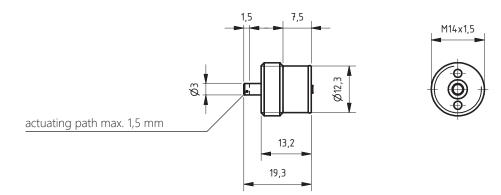
Component coupling KK-M14x1,5 with short pin



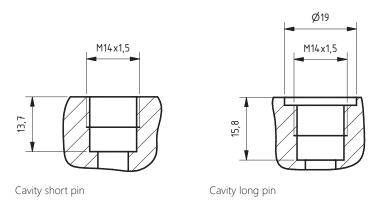


#### **Dimensions**

Component coupling KK-M14x1,5 with long pin



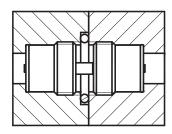
#### Cavity KK-M14x1,5



NOTE

For a detailled drawing of the cavity please see our "general information" under the category "valve cavities 2-way designs" or our online catalogue at www.weber-hydraulik.com.

Mounted couplings KK-M14x1,5



HM4/07 22 01

**NOTE** Place corresponding o-ring in the right position of the respective cavity before mounting the couplings (see mounting instructions).

**NOTE** The component couplings must be mounted as pairs (one coupling with long pin combined with one coupling with short pin). Two component couplings of the same kind (long/long or short/short) are not compatible.

**NOTES** • For external tightness the counterbore must be 2,1 mm (for o-rings with  $\emptyset$  2,62 mm).

- The pins may not be exposed to radial forces.
- The actuation path of the pin must not exceed 1,5 mm.
- Coupling and decoupling only when system is depressureized.
- When decoupeled, the (long) pin of the valve (Material-No. 1090906) exceeds the surface about 3,5 mm.

### Type code

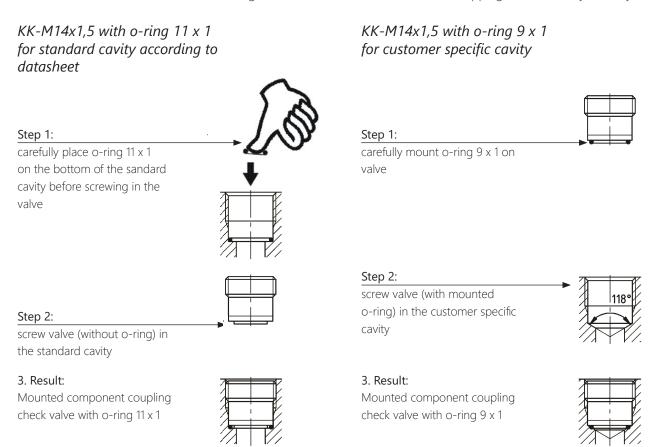
Component coupling	Model	Material number
KK-M14x1,5	long pin	1090906
KK-M14x1,5	short pin	1090912

NOTE

The component coupling check valves are sold in 10 pieces per unit.

# Mounting instruction

**NOTE** The mounting instruction is also enclosed with the shipping notes of every delivery.



#### **Accessories and additional information**

Accessories/	Article: Material number	
spare parts	Screw-in tool AVA1C for KK M14x1,5, including additional bore 3,5 x 8	139.0007
	O-ring 9,0 x 1,0	401.0028
	O-ring 11,0 x 1,0	401.0101

Manual

Information regarding installation, set-up and maintenance can be found in our product catalogue in the chapter "general information" under the category "general operating manual" or will be provided upon request.



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