## Continuous Duty PowerSeal

"The first contactor designed specifically for electric vehicles"



The case for the Trombetta
Continuous Duty PowerSeal
is environmentally sealed it passes IEC 60529, IP66
and IP67. It is the first
contactor designed
specifically for electric vehicles
and the applications requiring tough
environmental conditions. The PowerSeal is
available in the 12 volt intermittent duty or the 12
volt to 48 volt continuos duty. The environmental

seal is the centerpiece of the optimized design for higher performance and lower cost.

Specific applications that the PowerSeal powerfully supports include: electri pallet jacks, forktrucks, floor scrubbers, utility

vehicles, and golf carts. Whatever

electric vehicles require efficient, powerful performance, Trombetta's PowerSeal is the optimized solution ... case sealed.



## Continuous Duty PowerSeal Specifications

**Coil Terminals** 2: 10-32 Studs **Contact Studs** 5/16-24 Studs L, Flat, 900, L Flat, L Curved, and Flat L Wide Mounting Bracket Standard Operating Temperature Range -40° C to 65° C 12V, 36V, and 48V Can carry 300 amps for 60 seconds or 400 amps for 30 seconds 12V, 36V, and 48V Can interrupt current - 400 amps for 100 cycles over the expected product electrical life

Coils						Contact				
Model	Max Sustained Duty Cycle <sup>1</sup>	Max On Time	Pull In Voltage <sup>2</sup>	Hold Voltage <sup>2</sup>	Coil Resist Ohms	Resistive Load Carry/Interrupt Capability (Amps) <sup>3</sup>	Inductive Load Carry/Interrupt Capability (Amps) <sup>3</sup>	Peak Inductive Inrush Capa- bility (Amps) <sup>4</sup>	Electrical Cycle Life	Contact Material
12V Cont.	100%	Cont.	7.5	3.5	13.5	150/250	150/250	800	100,000	Copper
15V Cont.	100%	Cont.	9.5	4.0	17.5	150/250	150/250	800	100,000	Copper
24V Cont.	100%	Cont.	16	7.0	48	150/0	150/0	Not intended to switch current	100,000	Copper with Silver Alloy Plating Silver Alloy
36V Cont.	100%	Cont.	24	10.4	105	150/0	150/0	Not intended to switch current	100,000	Copper with Silver Alloy Plating Silver Alloy
48V Cont	100%	Cont.	32	13.9	195	150/0	150/0	Not intended to switch current	100,000	Copper with Silver Alloy Plating Silver Alloy

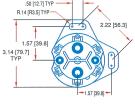
1Nominal coil voltage applied starting from 25° C DC Contactor temperature. Duty Cycle=On Time/(On Time + Off Time). 2Voltages listed are minimum required at 25° C coil temperature. Minimum voltage requirements will increase with coil temperature. ³Amps at Max Duty Cycle. ⁴Risetime ≥ 3 milliseconds to 80% of peak inrush with linear decay to run (carry) current in ≤.1 seconds.

## Enter Complete Part Number Below -

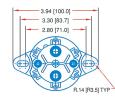
12- 12 Volt 15- 15 Volt	X 1- L Bracket, Curved	X 1- Standard	<b>X 0</b> - 100%	1 Intermittent Duty	X	1.14 [29.0]
		1- Standard	0 - 100%	1 Intermittent Duty		
24- 24 Volt 36- 36 Volt 48- 48 Volt	<ul> <li>2- Flat Bracket</li> <li>3- Curve Bracket</li> <li>4- 90 Degree Bracket</li> <li>5- L Bracket, Flat</li> <li>6- L Bracket Curved Narrow</li> <li>7- L Bracket</li> </ul>		Continuous 2 - 25%	1- Intermittent Duty & 12V Continuous Duty - Copper, 24, 36 & 48V Continuous Duty, Silver Alloy Stationary Contacts with Silver Alloy Plated Moveable Contacts.	2- Sealed Design	3.06 [77.8] 02.50 [063.5] 02.5
	<b>36-</b> 36 Volt	3- Curve 36- 36 Volt 48- 48 Volt 4- 90 Degree Bracket 5- L Bracket, Flat 6- L Bracket Curved	24- 24 Volt 36- 36 Volt  3- Curve Bracket  48- 48 Volt  4- 90 Degree Bracket  5- L Bracket, Flat  6- L Bracket Curved Narrow  7- L Bracket	24- 24 Volt 36- 36 Volt 3- Curve Bracket 48- 48 Volt 4- 90 Degree Bracket 5- L Bracket, Flat 6- L Bracket Curved Narrow 7- L Bracket	24- 24 Volt 36- 36 Volt 38- Curve Bracket  48- 48 Volt 4- 90 Degree Bracket  5- L Bracket, Flat  6- L Bracket Curved Narrow  7- L Bracket	24- 24 Volt 36- 36 Volt 38- Gurve Bracket  48- 48 Volt 4- 90 Degree Bracket  5- L Bracket, Flat  6- L Bracket Curved Narrow  7- L Bracket

L Flat Bracket 1.14 [29.0] .28 [7.2] 1.95 [49.5] 2.78 [70.7]

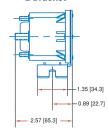
**90° Bracket**Refer to L Bracket configuration for additional dimensions. .50 [12.7] TYP R.14 [R3.5] TYP

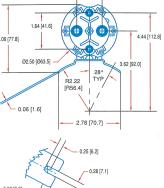


**Flat Bracket**Refer to L Bracket configuration for additional dimensions.



L Bracket





Other brackets are available. Please see our web site (www.trombetta.com) for additional drawings.